

The Iron Age

A Review of the Hardware, Iron and Metal Trades.

Published every Thursday Morning by DAVID WILLIAMS, No. 83 Reade Street, New York. Entered at the Post Office, New York, as Second-Class Matter.

Vol. XXXII: No. 13.

New York, Thursday, September 27, 1883.

\$4.50 a Year, Including Postage.
Single Copies, Ten Cents.

Combined Punch and Shear.

We present in the accompanying engraving a powerful combined punch and shear, recently turned out by the well-known German firm, Messrs. Breuer, Schumacher & Co., of Kalk, near Cologne, and which was specially constructed to meet the requirements of ship-building yards, boiler shops and other establishments engaged in work of a similar nature. It consists of two heavy bed-plates rigidly connected by eight large bolts and hoops of iron, and each extremity is strengthened by ribs, as shown in the cut. A shear and punch are arranged at opposite sides, and, in addition, the space between the bed-plates contains a second shear, arranged for cutting angle iron. Power is obtained from a small independent engine fixed laterally on the frame of the punch and having a cylinder $10\frac{1}{2} \times 16$ inches. The driving-shaft is supported by three bronze bearings. Power is transmitted to the punch and shears by an arrangement of gear-wheels, one of which drives a longitudinal shaft carrying three eccentrics, which operate the shear and punch at opposite sides of the apparatus, and also the central shear already mentioned. Both shears and punch move in large, carefully-adjusted slides, and each is furnished with suitable disengagement gear readily operated by the attendant. As shown in our engraving, a wrought-iron column rises from each side of the foundation, and by means of suitably-placed transverse-rods, two cranes have been arranged which greatly facilitate the handling of the material to be operated upon. The jaws of the shear measure 28 inches in depth, and sheets having a thickness of somewhat over $1\frac{1}{4}$ inches may be readily cut. The punch is applicable to sheets of the same thickness, the holes punched are about $1\frac{1}{2}$ inches in diameter, and the depth of throat amounts to some 26 inches. The central shear is arranged so as to cut angle iron with sides not exceeding 6 inches. The machine weighs about 17 tons, and seems to meet with great favor in a number of German establishments.

Decay of British Colonial Industries.

Speaking of the social and economic condition of many of Great Britain's West Indian Colonies, which cannot be regarded as by any means satisfactory, the *British Trade Journal* remarks:

It is not a little singular that this should be the case. The soil is highly fertile, its varied power of production is very great, and it is a cheap and easy thing to bring into the market whatever the Colonists may wish to sell. For all that, the exports of the West India Islands, excepting the Bermudas, which in 1831 were \$9,932,500, had fallen in 1880 to \$8,004,000. Making allowance for the difference in the value of money at these two dates, it will be seen that there has been a decline of about 10 per cent. since the abolition of slavery. In addition to this, the ownership of the soil has passed into fresh hands. Many of the descendants of the people who formed the land-owning class a hundred years ago have left the Colonies never to return. The freed Africans and their descendants, who form the bulk of the population, are in a state of extreme poverty. Immoral habits have reduced their physique and their capacity for work. The rate of increase among the natives is kept down by a very large proportion of deaths among infants and by other causes. Instead of being able to obtain cheap and abundant labor, the importation of East Indian coolies is constantly increased to prevent a collapse of industrial occupations. A garden of the earth, which ought to be a source of great wealth to those engaged in developing its resources, seems to be going from bad to worse, and, as the capacity of the natives for labor is constantly diminishing, and the supply of coolies cannot very well be kept up to a mark sufficient to counterbalance this deterioration, an industrial crisis will in all probability occur sooner or later.

One of the causes of these difficulties is the operation of the Encumbered Estates Court. For nearly 30 years it has been occupied in transferring the ownership of land to non-resident proprietors, whose principal object in life is to get as much as they can out of the soil in the smallest space of time. If the interests of capital and labor were in tolerable harmony, this process would in a measure benefit both the laborers and the land, but they are not. The planters who were the proprietors of the soil at the time of the emancipation found it impossible to treat people who had been slaves on a footing of civil equality with themselves. In the Southern States of America, after the rebellion of 1861-65, the planters made the best of a sufficiently disagreeable situation. In the West Indies they pursued the opposite course, and treated the natives—an inappropriate word under the circumstances, but a convenient one for our purpose—with coldness and dislike. The money they received for their slaves was not spent on their land. The Africans, who were always anxious to have a hut and a piece of ground of their own, were prevented from achieving this humble ambition. Capital, combined with cheap free labor, might have done much for the Colonies, but the planters did not make use of their opportunities. The result has been that every succeeding year throws estates which planters cannot, or will not,

properly work, more and more into the hands of non-resident proprietors. The rate of wages is so low that, except in two or three of the islands, the natives can barely keep themselves alive, for the greater portion of the public revenue is raised by taxes on the rice, fish and other articles of food upon which they subsist. This means, of course, that the chief incidence of taxation has been placed on the shoulders, not of the landed proprietors, but of the negro population, who are the least able to bear it, and who some fine day will probably resent it violently.

The public revenue of the West Indies in 1831 was £541,500. In 1880 it had increased 226 per cent. to £1,765,400, much of it being raised in the way we have described, for in the meantime the export trade had,

preference given to the "consignee's heir" by the Encumbered Estates Court has never been applied in this island. The court might well be abolished altogether. The high import duties on food ought to be materially diminished, and then it might be possible in a very short time to abolish the artificial check to the increase of wages caused by the introduction of coolie labor under a Government guarantee. The immediate result of such changes would no doubt be disturbing, but the ultimate benefit to the islands would probably be very great.

The Polyphemus.

Many of our readers will probably remember that considerable difficulty was experi-

no guns, and hence, with impracticable torpedo apparatus, she would be dependent in action upon her ram alone.

The mechanism for ejecting the Whitehead does not greatly differ from that adopted in several other British vessels, and its defective action may be therefore referred to the increased speed of the ram, 17 knots, and the increased immersion of the tubes. One of the tubes is placed in the ram itself, which is made hollow for the purpose, and two are fitted to act on the broadside. The first failed, from insufficient initial impulse to force the projectile into the water and away from the ship, while it was found impossible to project torpedoes from the broadside ports, except at very low speeds, in consequence of the tremendous pressure

the principle that a number of heads are better than one, appointed a special committee for the purpose of considering questions relating to the projection of Whitehead torpedoes from submerged tubes.

After repeated consultations, it was determined to supersede the shield-bar by an iron shield of sufficient vertical depth to protect the torpedo from the water pressure until it had got clear of the ship, and of sufficient strength to secure rigidity under strain. The shield was grooved on the inside to allow the T-piece to slide along in the same way as before. By this means the projectile was effectually protected until it had left the guides and its own engines had acquired enough force to carry it on its way. The port tube and its adjuncts were in the normal condition, but on the starboard side the launching gear was strutted to the side and fitted with pressure gauges made of copper and lead, for the purpose of measuring the lateral and vertical force of the vibrations set up by the way of the ship. The Polyphemus went out to Spithead lately for the first series of experiments, and a preliminary trial was made in still water to test the apparatus. She was afterward got under way, and when a speed of 14 and 16 knots had been attained, several runs were made from the broadside with excellent results. The projectiles left the ship very freely without sustaining the slightest injury, and with such good aim that they were sent under a boat, stationed about 400 yards off, at each discharge, while the vessel was passing through the water at a high rate of speed. On subsequent days spurts of speed equal to 17 and 17½ knots (the full estimated speed), were realized, when runs equally satisfactory were obtained. The results obtained show that the initial difficulty has been successfully overcome, and that the existing gear may be modified at comparatively small cost so as to be made thoroughly efficient. Preparations are being made to perfect the firing of the bow tube, after which the ship will receive a set of new boilers.

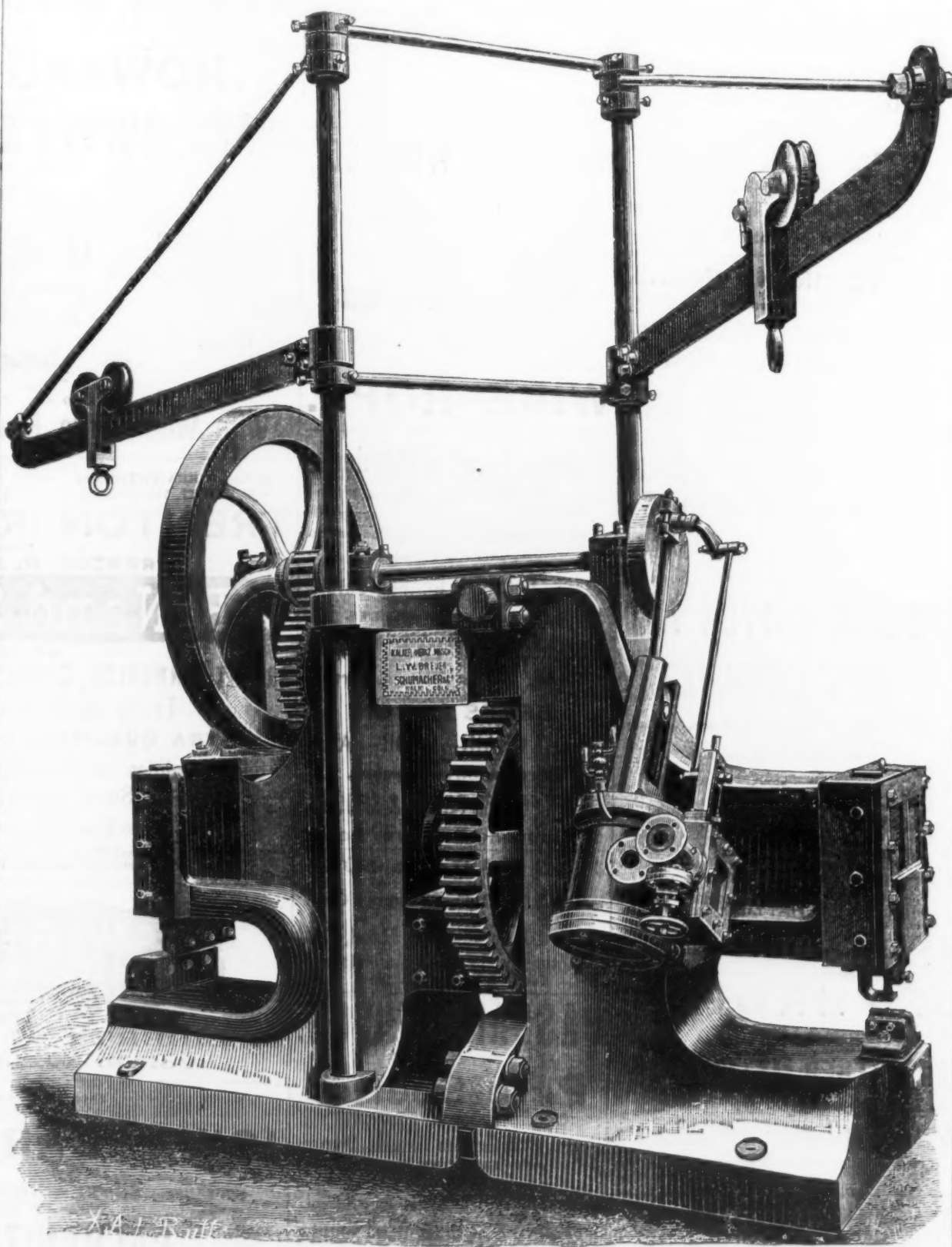
A Nail Mill Projected at Milwaukee.

The North Chicago Rolling Mill Company have decided to erect a nail mill in connection with their works at Bay View, a suburb of Milwaukee. We take the following particulars concerning the project from the *Milwaukee Sentinel* for September 15:

Bay View is again the recipient of great happiness, in which the whole of its people participate, and in which all the business men of Milwaukee are interested. The much-hoped-for nail mill is at last assured, and in the near future the many idle hands in the village will again be busily employed. Messrs. O. W. Potter, president; John C. Parkes, general manager, and Henry Criete, chief engineer, of Chicago, and Capt. S. Clement, treasurer; Francis Hinton, assistant treasurer, and Director S. P. Burt, of Milwaukee, with Supt. Wm. B. Parkes, all of the North Chicago Rolling Mill Company, went over the whole of the grounds yesterday afternoon, and the matter has now been definitely arranged. The new factory, which will contain the nail works, will be erected on the vacant lots on the east side of Superior street, between the company's barn and Russell avenue. The building will be a frame structure, 220 feet long and 100 feet wide, with stone foundation, and will contain 100 nail machines. These machines will be run by a new 250-horse-power engine, and will turn out a daily average of 800 kegs of nails. Three of the furnaces in the old rail mill will be arranged for heating the iron, which will be rolled into nail-plate in that mill and conveyed to the new factory by cars on a track to be laid out under the puddle-mill coal restle. The transferring of the plate from the old rail mill to the nail mill will be an item of expense that would not have been necessary had the mill been built between the rail mill and top and bottom mill, but the risk of its destruction by fire in case of a conflagration in either of those mills was more than an offset to the advantage that might have been gained. The buildings and machinery necessary to the starting of the new work will cost in the neighborhood of \$100,000.

The materials for the buildings have already been ordered, and the work of erecting them will be begun at once. It is expected that the first nails will be manufactured in the new mill by the 1st day of January 1884, and the work of putting up the buildings and constructing the machinery will be rushed, with that end in view. Nearly 600 men will be given employment in the various branches of the new works, many of whom will necessarily have to be skilled in the work of making nails, and will come from other manufacturing centers. The other works of the company will also, of necessity, be more steadily employed, to meet the requirements of the new mill. In the puddle mill, where now only six furnaces are running, and they idle much of the time, the full capacity of the mill will be required to keep up a sufficient supply of puddled bars for the use of the nail mill, and the blast furnace will thereby be affected by the greater consumption of pig iron by the puddle mill.

A new Turkish tariff, to be applied to all nations having commercial treaties with Turkey, instead of a special tariff for each country, is now being prepared. Its rates will vary in amounts equivalent to an ad valorem charge of from 5 to 20 per cent.



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as we have seen, declined. In Jamaica 30 per cent. of the revenue was raised on food imports. In the Leeward Islands the percentage was from 20 to 30 per cent., and these facts mean that the increased cost to the consumer is at least double the amount paid by the actual importer. Thus it comes to pass that the laborer cannot live decently on the average wages he is expected to be satisfied with, not altogether because the money will not in itself suffice, but because the direct taxes on food, and the indirect high prices resulting, consume half his wages. Being underfed, he cannot work well. It does not appear to be proved that under normal conditions the negro is incompetent. In Barbadoes, ever since the Emancipation, the relation between the land owners and their laborers has been satisfactory enough. Wages are low, but food is cheap, because taxation is not excessive. The planters are fairly prosperous, and the laboring population is tolerably comfortable. The unhappy

ened a short time ago with the torpedo gear of the Polyphemus, of the British Navy. The *London Times*, however, in a recent issue, remarks that the ship is likely at the eleventh hour to prove a success. This was at one time considered very doubtful, and many breakdowns were recorded. She was brought round from Chatham at the beginning of the year, since which time she has been through constant experiments, with the object of rectifying admitted and notorious structural weaknesses in her under-water torpedo gear. Her preliminary trials at the Nore and her seaworthiness during the voyage to Portsmouth justified the Admiralty in incurring the additional expense of replacing her original locomotive boilers by a set of the ordinary marine type. But while her success as a ram, for which she was exclusively designed, was thus shown to be certain, great apprehensions existed with respect to her torpedo arrangements. The Polyphemus is intended to carry

which the torpedo encountered from the water the moment it left the cover of the ship and the excessive vibration of the launching gear. The latter consists of a guide-bar, 25 feet long, upon which the torpedo runs, and a shield-bar to which it is attached by a T-piece, both of which are projected by means of compressed air from the ship's side at the same moment as the torpedo itself. When the speed of the ship attained about 10 knots, the projectile was often so tightly nipped by the pressure that it resolutely refused to move, and it was found impossible to move it without injury to the torpedo or danger to the ship. At other times it ran along the ways until, its head becoming free, the leverage exerted upon the tail before it could leave the guides was so great as to disable the propeller and wrench the T-piece from the shield. Repeated attempts were undertaken with a view to surmounting the difficulty, but without success, and at length the Admiralty, on

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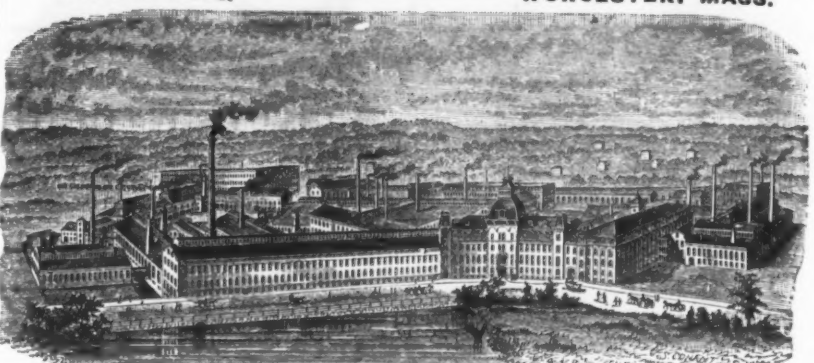


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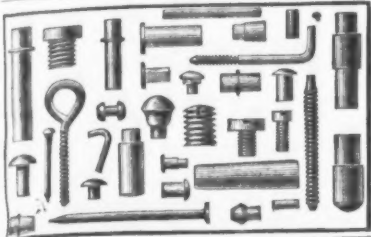
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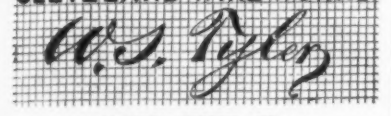
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The Divining-Rod. *

BY ROSSITER W. RAYMOND.

(Continued from page 30, September 20.)

This review of the literature of the subject has brought us to the end of an important period, namely, that in which the physical effects of the rod were exclusively discussed, its earlier uses for general divination having gone out of fashion and recollection. Indeed, any attempt to maintain these would have incurred the censure of the church, which would have settled at once the vexed question of agency by denouncing this unauthorized intrusion upon its spiritual prerogative as diabolic. This is indeed what speedily happened, as we shall see. The lost doctrine of moral power reappeared, not among the learned, but out of the obscure mass of the people. In the Province of Dauphiny, in the south of France, the practice of the divining-rod, introduced perhaps by the Beausoleils, had become, 50 years after their death, an art followed by many experts, who were called *Hommes à Baguette*. They were employed to find springs of water, hidden treasure, mines, &c., and also to detect criminals, and even to settle disputes as to boundaries when the landmarks were gone. Two farmers, for instance, having a dispute as to the boundary between their farms, instead of going to a lawyer or judge, would send for a diviner. He, walking over the disputed ground, would indicate by the dipping of his rod the spot where the old landmark formerly stood, and this decision was accepted without appeal. Considering the expense of litigation in all times, and the peculiar character of the justice which at that time was sold so dear and worth so little, we may fairly say that, whatever be the merits of the divining-rod, the peasants of Dauphiny acted wisely in employing it.

In 1692 a mysterious murder was committed at Lyons. A wine merchant and his wife were found dead, lying in their cellar near the bloody ax with which they had been slain. A neighbor urged the authorities (who seem to have had no clue to the murderers) to employ a rich peasant of Dauphiny, already famous as an expert with the divining-rod. This man, Jacques Aymar by name, was sent for—or, rather, it was not necessary to send for him, since he proved to be already on hand in the city by the time it was decided to engage his services. This fact is significant, as giving the key to what turned out to be an extraordinary piece of clever detective work. A careful analysis of the numerous official and other records of this case shows it to be quite possible that the diviner had obtained important clues before he was publicly set to work. He first demanded to be taken to the scene of the crime that he might get his "impression." This consisted in a sort of shuddering, accompanied with signs of agitation, pain and exhaustion, and manifesting itself besides in the dipping of his rod. This took place at the spot where the bodies had lain, the spot where the ax was found, and also in the shop above, at various points which he declared to have been occupied or touched by the criminals. Having thus obtained a thorough impression, after the fashion of a bloodhound getting a scent, he started, though it was night, and followed with his rod the alleged course of the fugitives, passing without hesitation through many unlikely places, as far as one of the gates of the city. Next morning he resumed the trail and tracked it to the house of a gardener, where he declared that the criminals, either two or three in number, had stopped. The gardener and his wife denied all knowledge of them, and Aymar, consulting his rod, declared that neither had touched the murderer. But the rod dipped violently over two young children of the house, who thereupon confessed that three men had stopped there the day before, and had drunk wine at a table, which, by the way, had also been indicated by the rod. The children said they had kept this a secret because they feared being punished for leaving the door unlocked while their parents were away. After some further delays and preliminary tests, the magistrates determined to let Aymar pursue the murderers. He declared that they had taken a boat down the Rhone, and he followed them with an escort in the same manner, landing from time to time at different points where he said they had stopped. His pursuit was continued for a number of days with various interruptions, the assigned causes of which seem to have been sometimes but pretexts, and permit the suspicion that the intervals were employed by him in getting information in other ways. However this may be, he finally brought up at the prison of Beaucroire, and after applying his rod in succession to the inmates, pointed out as one of the Lyons murderers a hunchback, recently arrested for larceny. This man, being taken back to Lyons, was recognized at several points on the road as having passed just after the murder, and, finally, frightened by the accumulated evidence against him, made a full confession, and was subsequently broken alive. The other two murderers Aymar professed to follow to the sea, and at sea along the coast, and until, as he alleged, they escaped from the kingdom.

So long as there was no doubt of Aymar's sincerity, this discovery of the criminal by the aid of the divining-rod seemed indeed marvelous. But it is not more wonderful than the possible or probable methods which he employed. If, for instance, during the period just preceding his engagement by the magistrates, he had, in coming to town from his residence, 14 leagues distant, or in hanging about the town, where everybody was talking of the crime, picked up in any way the circumstances of the three fugitives entering the house where the children were, it is almost inevitable that he would have obtained also some general description of their appearance, and I need scarcely remark that the subsequent tracking of a hunchback would be no difficult matter. It should be added here that the judges who sentenced the hunchback explicitly declared that they attached no weight to the indications of the rod as direct evidence of his guilt, but condemned him wholly upon his

own confession, confirmed by abundant circumstantial evidence.

But this achievement of the rod, attested as it was by the public confession and execution of the criminal, made a great sensation in France, and Aymar was called to Paris, where both the court and savans interested themselves greatly in his mysterious powers. Many marvelous feats are reported of him there; but the shrewd and rigorous experiments of the Prince de Condé exposed the emptiness of his pretensions. It was Aymar's claim that his rod was sensitive to the particular object which he was at the time seeking. When he sought a given murderer the track of some other murderer would not divert it. When he was pursuing a criminal he could not be led astray by subterranean water or treasure. If he felt these things in passing, his feeling was nevertheless distinguishable from that connected with his intention, &c. He could, at will, seek any given object, and when doing so could not be deceived. Unfortunately for this claim, the tests of the Prince deceived him very often. For instance, a purse of money was shown him, and after he had got his "impression" of it, it was taken out to be buried in the garden, but, instead of burying it, the person who had it kept it in his pocket. Aymar proceeded to the garden, and, undisturbed by the immediate neighborhood of the money in the pocket of a bystander, located a spot where he said it was buried. In another case he detected the gold of the gilding of a chair which was covered so as to permit a glimpse of its ornaments, but he sat on a similar chair, and walked through a saloon containing many of them, all completely covered, without discovering any gold. In another case a window was designedly broken in a palace. Aymar was sent for to trace the thief, who, he was informed, had recently stolen some money from the palace. His rod promptly indicated the broken window as the road by which the thief had entered, and he proceeded to trace also the route of flight, although no such theft had ever occurred. But so long as these and similar failures were not made generally public, Aymar continued to enjoy much celebrity, and no doubt it was enough to turn the head of a peasant to be the object of such attention. Growing more audacious, he undertook to reveal character, and on one occasion, having received a fee from a gentleman of the court, with the request that he would discover whether the gentleman's sweetheart was true to him, he sent for the lady's servant, and demanded of him another fee as a condition of certifying her virtue. Scandals of this kind became so bad that the Prince de Condé publicly exposed Aymar, and he returned to his home. On the way, however, in passing through a village he took occasion to designate five or six of the most respectable houses as the abodes of wicked women, which made a great uproar. I wish I could say that nothing more was afterward heard of him; but, unfortunately, it appears that as late as 1703 this man was employed during the civil war to point out with his divining-rod Protestants for massacre, under the plea of punishment for crimes they had committed.

We find connected with the exploits of Jacques Aymar a new theoretical explanation of the divining-rod. Many persons of more or less scientific training, not doubting the honesty of the man and the genuineness of the sensations which he manifested, cross-questioned him on the subject, and thus accumulated a mass of supposed data for the formulation of the natural law underlying these phenomena. It was at this time that the Cartesian philosophy was dominant in France, and the "subtle matter," "corpuscles," "animal spirits" and "vortices" of Descartes furnished convenient hypotheses to explain almost anything. The two doctors of Lyons first supplied such hypotheses to the case of Aymar, but the subject was treated at still greater length by the Abbé de Vallemont, in his treatise on the divining-rod entitled "Physique Occulte," and published in 1693. In this work he declares that by insensible transpiration particles escape continually from our bodies; that such particles pursue a vertical direction, and strike the divining-rod, which is thus caused to move up and down, assuming a line parallel to the path of the corpuscles. The holder of the rod receives corpuscular effluvia from other human bodies and various substances, and communicates them through his pores to the rod, thus producing also a movement of revolution. The difference of the skin in different people results in various degrees of susceptibility to particular impressions, but Aymar was, according to the abbé, possessed of an epidermis which could receive all kinds of impressions without confounding them. The abbé says that there is a difference of form among the corpuscular effluvia of springs, minerals, bodies of thieves, those of assassins, those of naughty women, those of landmarks, &c.; in other words, he recognizes the existence of aqueous matter, larcenous matter, murderous matter, &c., and the last-named variety was the only one which produced upon Aymar very painful impressions. This was due, according to his scientific expounder, to the vehemence of remorse which pervades the corpuscles of an assassin. The fact asserted by Aymar that he had detected and followed the trail of a murderer 25 years after the murder, and the fact that in almost every instance he necessarily began his researches a day or two after the crime—to say nothing of the cases in which he determined the locality of the landmarks which had been missing for an immemorial period—forced the abbé to a wild hypothesis of the extraordinary levity of the corpuscles, by virtue of which they remained a long time suspended in the air in spite of rain, wind, and even other corpuscles of later origin.

Father Lebrun, in a pamphlet on "The Illusions of Philosophers Concerning the Divining-Rod," printed in Paris in 1693, seriously refuted the system of Vallemont. This pamphlet was republished in the third volume of Lebrun's "Critical History of Superstitious Practices" (Paris, 1702).

But Father Lebrun and a large proportion of those who took part in the discussion rejected the scientific theory altogether, and attributed the facts to Satan. It was asserted that not only might wicked people obtain the divining power by a league with the devil,

* Read at the Boston meeting of the American Institute of Mining Engineers, February, 1883.

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but that such an alliance might be made un-
consciously, and that the power might be
conferred upon an unwilling subject, as a
means of ruin to his soul. Several cases are
described at length in which persons in
whose hands the divining-rod pointed out
springs, &c., had been by prayer and fasting
and the help of their spiritual advisers de-
livered from this dangerous gift. The authori-
ties of the church favored this view, at least
so far as any moral uses of the divining rod
were concerned. In 1701 the Inquisition of
Rome condemned the divining-rod and all
writings in support of it.

I condense from M. Chevreul's book the fol-
lowing list of the principal authors on the sub-
ject for the period now under consideration.
Dr. Chauvin, of Lyons (a letter to the
Marquise de Senozan, dated September 22,
1692, published in the brochure, "Superstitions
Anciennes et Modernes," Amsterdam,
1733; also in an appendix to the 2d edition
of Lebrun's "Histoire Critique des Pratiques
Superstitieuses").

Dr. Pierre Garnier, of Lyons (a letter to
M. de Sève, published November 10, 1692,
at Lyons). This, like the letter of Dr. Chau-
vin, advanced the corporeality hypothesis.

Two anonymous letters concerning the
divining-rod, published in *Le Mercure* of
January and February, 1693. The first com-
bats the corporeality hypothesis; the second
argues that, although this explanation is to
be rejected, there is, nevertheless, nothing
supernatural, magical or diabolic about the
phenomena, and that they are probably to
be referred to physical causes as yet un-
known.

M. de Couriers, a blind man and thorough
partisan of the divining-rod (a letter in *Le
Mercure* of March, 1694).

M. L. de Vallemont, priest and doctor of
theology ("Physique Occulte, ou Traité de
la Baguette Divinatoire et de son Utilité pour
la Découverte des Sources d'Eau, des Mi-
nières, des Trésors Cachés, des Voleurs et des
Meurtres Fugitifs," Paris, 1693, 12mo., 608
pp.). The argument of this book has been
summarized above. Its purpose was to
diminish the category of "occult" things by
showing that the phenomena of the rod, like
those of magnetism and electricity, were ex-
pllicable by the physical corporeality hypo-
thesis.

Two letters published in the *Mercur*
for April, 1693, by order of the Prince de
Condé. One is anonymous; the other is
addressed by M. Robert, *procureur du roi*, to
Father de Chevigny. These are the docu-
ments which record the failures of Aymar,
and the second concludes as follows: "His
Serene Highness desires the assurance to
be given to undeceive the public, that the rod
of J. Aymar is nothing but an illusion and a
chimerical invention. These are the Prince's
words."

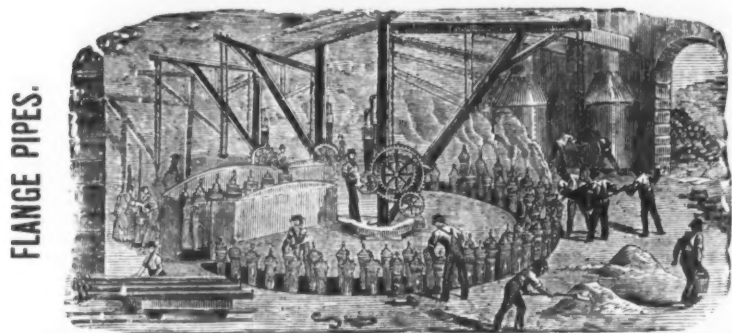
Father Lebrun ("Lettres qui Découvrent
l'illusion des Philosophes sur la Baguette, et
qui Détruisent leurs Systèmes," Paris, 1693;
also "Histoire Critique des Pratiques Super-
stitieuses qui ont Seduit les Peuples et Em-
barrassé les Savants," Rouen and Paris,
1702). These publications have been al-
luded to above. The letters comprise an
interesting correspondence among Father
Lebrun and three of the foremost sa-
vants of France, Father Malebranche, the
Abbé de Rancé (the celebrated Abbé de la
Trappe), and the Abbé Pirot, chancellor of
the University of Paris. Lebrun (writing
before the Lyons murders) narrates the al-
leged powers and performances of the di-
viners of Dauphiny, and asks Malebranche
what he thinks of the matter. The latter,
reasoning acutely on the data offered, de-
cides that, as to physical objects (e. g.,
springs), if the action of the rod is real, water
on the surface must agitate it more power-
fully than water underground; also that it
cannot be possible by any natural law to
distinguish between the action of a small
spring near the surface and a larger spring
lying deeper. As to moral effects (discovery
of murderers, missing landmarks, &c.), he
concludes that if the rod really does this
without fraud, it can only be from a super-
natural cause (presumably demonic), and
that the use of the rod is therefore to be
condemned. Lebrun rejoins, agreeing with
this view as to the moral effects, but sug-
gesting the corporeality hypothesis as to
material objects. A second letter of Male-
branche declines to yield this point, and
positively ascribes the whole thing to the
devil. Meanwhile, the Abbé de la Trappe
consulted by Malebranche, and (like the lat-
ter) assuming for the sake of the argument,
but not accepting fully the reality of the
phenomena, says the discovery of murder-
ers, &c., must be ascribed to Satan, but
the physical effects may be the result of a
physical cause. Nevertheless, the use of the
divining-rod should be discouraged altogether
on religious grounds. Chancellor Pirot takes
the same position, saying that the cures
should forbid this practice as unlawful.

In his "Histoire Critique," Father Lebrun
gives a large number of instances in which
the divining-rod has failed. He cites the
Provost of the Isle of France, who testified
that he had often employed experts with the
rod, both to detect criminals and to discover
springs, and had never found one in whose
hands the instrument was not "often vari-
able and very often false." He shows the
fundamental contradiction between two
schools of practitioners, one of which de-
clared that touching the rod with the same
substance as the hidden substance which was
causing it to move would stop the motion,
while the other declared that this proceeding
augmented the motion. The conclusion of
the argument is that the phenomena of the
rod (which Father Lebrun appears to believe
are sometimes free from conscious imposture)
are due to an intelligent cause of some kind,
and that this cause must be satanic.

Father Ménéstrier ("Indications de la
Baguette pour Découvrir les Sources d'Eau,
les Métaux Cachés, les Vols, les Bornes Dépla-
cées, les Assassins," &c., published at the
end of the author's "Philosophie des Images
Enigmatiques," Lyons, 1694). This author
takes the same view as the preceding.

M. Bartel ("La Verge de Jacob, ou L'art
de Trouver des Trésors," 1693). The trans-
lation of this book by Thomas Welton has
been already mentioned. The author ap-
pears to hold the corporeality theory of the
Abbé Vallemont, with the addition (which I
do not find in any of the views of Val-
lemont's book), that he ascribes the capacity
of different men in the use of the rod to the

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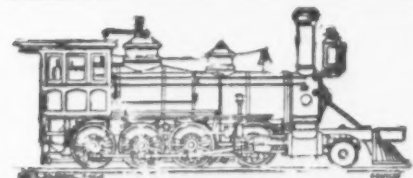
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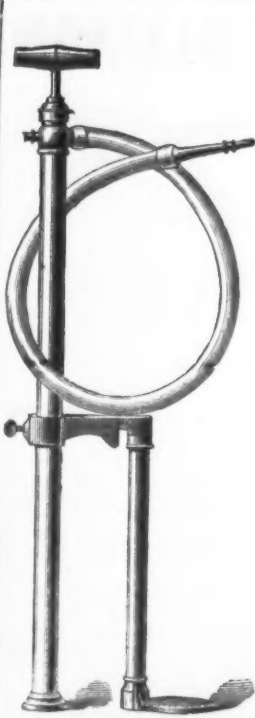
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effect of the planets under which they were
born, and defines this effect to consist in
opening the pores of some more than others,
and filling some more than others with "ac-
tive particles," which, being crowded out
through the aforesaid open pores by the in-
trusion of exterior particles (from springs,
metals, murderers, stolen goods, boundary
lines, &c.), powerfully affect the rod. Who-
ever has from his favorable stars both par-
ticles and pores galore, can discover with
the rod anything he reasonably seeks. But
he who has "only plentitude of particles
with closed pores," will be sensitive to cer-
tain things only, to wit, such as move him
most strongly, because the particles eman-
ating from them violently eject his interior
particles in spite of his less abundantly per-
forated epidermis.

The condemnation expressed by so many
ecclesiastical authorities and by the Inqui-
sition (October 26, 1701) undoubtedly checked
the use of the divining-rod for moral pur-
poses. At least we hear little of such appli-
cations in the eighteenth century. But be-
lievers in the rod were still numerous, and
practitioners abounded, particularly in Dau-
phin. The discoveries of Galvani put into
the hands of the crude science of the day the
materials for a new hypothesis, which was
applied to the so-called hydrosopes or water-
diviners. One of the most celebrated of
these, Bartholmey Bleton, was born in Dau-
phin in 1750, and in 1780 was called to Lor-
raine by Dr. Thouvenel, who wished to study
a good specimen of this art. The Doctor,
like his predecessors a hundred years before,
tried credulous experiments and asked ques-
tions in abundance, and obtained a mass of
supposed facts, out of which he immediately
made a book, published in 1781, and called
"Mémoire Physique et Médical, Montrait
des Rapports Evidents entre les Phénomènes de
la Baguette Divinatoire du Magnétisme et de
l'Électricité." It would be useless to give the
voluminous details of his investigation. The
following points are, however, especially
noteworthy: In the first place, Bleton appar-
ently did not profess to discover immaterial
qualities or facts, but chiefly confined him-
self to the detection of running water. In
the second place, he frankly avowed that
the rod possessed no power in itself by virtue
of its form or material, and that it was
merely an index, outwardly exhibiting to
the spectators his inward feeling. This
feeling the Doctor declared to be a tremor,
attacking first the diaphragm and communi-
cating itself through the body and hands to
the rod. In the third place this tremor was
found by Dr. Thouvenel to be weakened,
though not destroyed, when Bleton was on a
tree or ladder or another person's shoulder,
instead of the ground, or when he touched
electrified substances; but the tremor and
also the movement of the rod were com-
pletely stopped when Bleton was insulated
from the ground. Upon facts of this kind
he based his electrical theory. I remark, by
the way, that the observations and the
theory of Mr. Latimer, in his recent work
on the divining-rod, already mentioned,
recall in a striking manner the perform-
ances of Bleton and the theory of Thouvenel.
Mr. Latimer claims to have made the new
discovery that the effect of the divining-rod
is destroyed by insulating the practitioner,
as, for instance, by placing him upon a plat-
form supported by glass bottles. If he had
known how thoroughly this claim had been
examined and refuted almost exactly 100
years ago he would have had less faith in its
novelty and value.

Thouvenel's book made no little sensation,
and in 1782 Bleton was called to Paris,
where a remarkable series of experimental
tests were applied to him. A newspaper
report of the day declares that in the pres-
ence of many thousands of spectators he
followed a subterranean aqueduct in the
garden of the Luxembourg for 15,000 yards
without a mistake. The chief engineer of
the water-works is reported to have said
that the trace was so accurate that, if the
maps of his office had been lost, Bleton's
footsteps would have constituted a complete
survey to replace them. It is just possible
that the *Journal de Paris* was tempted to
make a sensation of this case, and it is also
quite possible that a keen observer might
notice indications, other than those of his
own diaphragm, by which he could follow
the line of buried pipes. A large number of
experiments, more calmly reported, certainly
do not sustain the enthusiasm of this account.
It was found, for instance, that Bleton often
passed over running water, when blind-
fold, without noticing it; and that when
taken several times over the same course
he would not point out accurately each
time the spots which he had previously
marked. For example, of 16 points once
indicated, he recognized with the rod on
the second round but eight and missed
the other eight. A single point to which he
was repeatedly brought blindfold, he in-
dicated three times and missed three times.
Of seven channels of running water which
he was made to cross repeatedly, he in-
dicated one once in four times, another once
in four times, and another once in three
times, while still another, which he crossed
in two spots, affected his diaphragm at one
crossing, and not at all at the other. The
insulation experiment was repeated by a
physician at Paris. At a point where Ble-
ton's rod was powerfully affected by alleged
subterranean water, he was mounted upon
a stool with glass legs, and immediately the
rod ceased to be affected. When the stool
was removed, however, and he stood upon
the ground, the rod resumed its sensitiveness.
But Dr. Charles, who conducted this experi-
ment, took occasion, while Bleton stood upon
the stool, to bring the top, without his
knowledge, into electrical communication
with the earth by means of a good conduc-
tor, thus destroying the insulation com-
pletely, though the hydroscopeist supposed it
still to exist. Under these circumstances
the rod remained inactive, and the destruc-
tion of insulation did not produce the
slightest result. This was declared at the
time to be a proof of Bleton's charlatanism;
but, as we shall see hereafter, it is equally
consistent with the hypothesis of unconscious
mental and muscular action.

As a final test of Bleton's capacity as a
hydroscopeist, he was taken blindfold into
the new church of Saint Genevieve, where
there was known to be no water for 100 feet
below the floor, the vaults, foundations,
&c., actually extending all that distance
below. Here he professed to discover at
numerous points large and small streams of
water. Thouvenel subsequently asserted
that his protégé had been affected by currents
of damp air circulating in the cellar, but
this explanation was universally considered
as a desperate attempt to maintain a theory
already brought into discredit by experi-
mental tests. Bleton, however, though he
ceased to be seriously respected by impartial
scientists, continued to receive much atten-
tion and to do a thriving business, both in
Paris and, subsequently, in the Provinces.
Here, however, he no longer worked blind-
fold or professed to see with his diaphragm.
He proceeded, like the ordinary water-
diviners, with open eyes, studying all the
natural indications, and coming to his de-
cisions with abundant leisure, and under
these circumstances it is beyond doubt that
he rendered many valuable services to
landed proprietors, by successfully locat-
ing wells. In many cases, however, he
failed entirely, and it is reported that
even in those in which he succeeded, he was
seldom right as to the depth at which water
would be found or the quantity which would
be obtained. It should be mentioned that in
Dauphin, where Bleton discovered a large
number of springs, he was regarded with an
esteem never given to Aymar and some
other famous hydroscopeists. In other words,
the people who knew most about the art of
discovering water pronounced Bleton to be
a real expert, while they believed Aymar
and Parangue (of whom a word presently) to
be more or less charlatans. A review of all
the facts leaves little doubt that in Bleton's
case there was an unusually large proportion
of the skill of the prospector, combined with
rather less than usual of the mysterious
claims of the wizard.

Concerning Jean Jacques Parangue, men-
tioned above, it will be sufficient to say that
he was born in 1760, near Marseille, was
said to have been peculiarly sensitive as a
child to the presence of subterranean waters,
and became famous as a hydroscopeist; but
he used no rod at all, and the scientific
theory advanced by his friends was one of
clairvoyance. His eyes were described as
very peculiar, and it was asserted that he
saw water through rocks, earth or masonry,
but, strangely enough, not through wood,
crystal or glass. Like Bleton, he often de-
ceived himself as to the volume and depths
of the springs he discovered.

Dr. Thouvenel never saw Parangue, but
defended him against the incredulity of the
the physicists, and undertook to show that
the phenomena of clairvoyance even was
merely a case under his electrical theory.
According to his explanation, the delicate
nerves of the eyes were affected by the elec-
trical currents traversing the body, and
therefore the clairvoyant really experienced
the sensation of vision by an internal, not an
external, excitation. Those who have read
the admirable treatise of the late Dr. Clarke
upon pseudopia will notice with interest that
in this case Dr. Thouvenel, explaining im-
aginary facts by an untenable hypothesis,
nevertheless came very near a true physical
theory of visions.

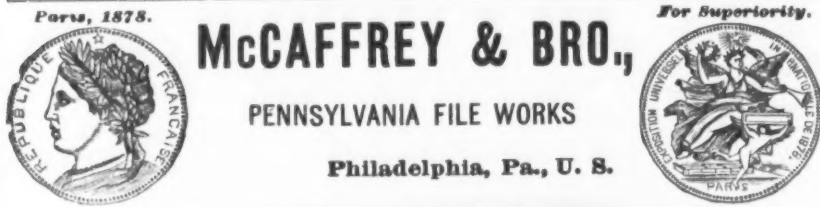
The worthy Doctor emigrated at the time
of the French Revolution, and carried with
him to Italy another Dauphinese hydroscope
named Pennet, whom he exhibited from city
to city in support of his electrical theory.
Pennet professed to find with his rod not only
water, but buried metals and coal. I will
not go at any length into the experiments.
Some of them were striking and successful,
and impressed even such savans as Spallan-
zani, more or less predisposed to expect dis-
coveries in the new domain of animal magne-
tism. In many other cases, however, the ex-
periments failed. For instance, in a trial of
three days, at Padua, before a commission of
savans, Pennet promenade for two hours
on the first day in a garden in which had
been buried, at different points, four metallic
masses and 1000 pounds of coal. He could
not find the metals at all, and only after
much difficulty indicated the coal. On the
second day his ill success was equally marked.
Finally, on the third day, of three metallic
deposits he failed to find the first, came
pretty near the second without exactly hit-
ting it, and found the third. The area
covered by the search was only 840 square
feet. Upon this test, Spallanzani revoked
his favorable opinion. But at Florence, as
reported by M. Bilot ("Mélanges Scienti-
fiques et Littéraires," 1857, t. ii., p. 80),
though I do not know on what authority,
Pennet was so completely disgraced as to
render worthless all evidence furnished by
his career. A walled inclosure was prepared
for experiment. It contained 90 small divi-
sions, in five of which metals had been hidden.
Dr. Thouvenel, having discovered that wet
weather hindered success, the experiment
was delayed until after eight dry, fine days,
and it was then fixed for the following day.
During the night which intervened, Pennet
climbed by means of a ladder into the in-
closure. A suspicious person who was watching
the ground removed the ladder, and what-
ever the divining-rod could show, it was un-
able to show the prisoner the way out. This
adventure, being made public, destroyed the
credit of Pennet at Florence. Dr. Thouvenel
could not deny the fatal fact, but, with true
loyalty of science, declared that Pennet's
moral defects had nothing to do with his
physical faculty. It is only fair to add that
no such passage as this is cited from Dr.
Thouvenel's works.

(To be continued.)

Lake Superior Iron Ore Shipments.—
The total ore shipments for the season up to
and including Wednesday of last week, from
the entire iron-ore producing regions of the
Upper Peninsula of Michigan, were 1,521,997
gross tons, against 2,075,226 gross tons at the
corresponding period last year—a difference
of 556,229 tons. The Menominee
County mines have the advantage over those
of Marquette in point of holding their own,
being credited with 720,661 tons—a falling
off from last season of but 54,020 tons. Mar-
quette County has sent out this season 801,-
136 tons—a drop down of 502,405 tons. The
Chapin takes the lead, with credit for 187,-
731 tons. The Lake Superior Company have
sent out 143,878 tons. The year thus far
has been in favor of hematite ores, and thus it
is that the Menominee County mines have
been worked more energetically than those

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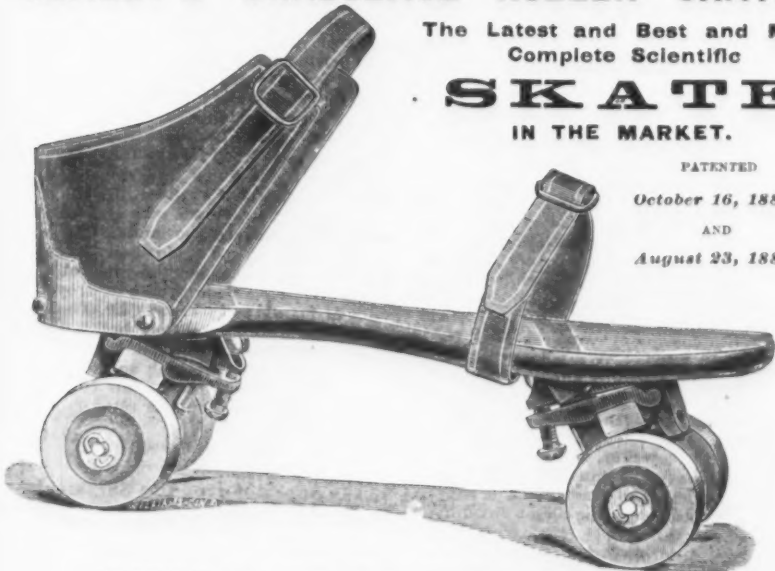
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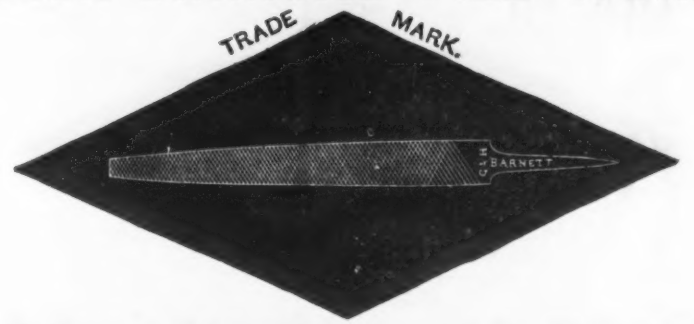
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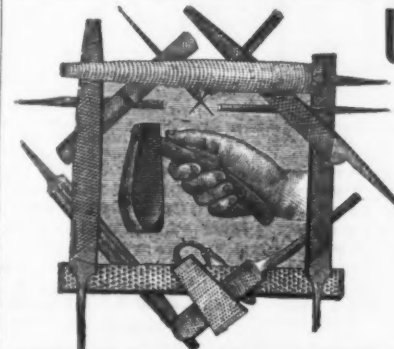


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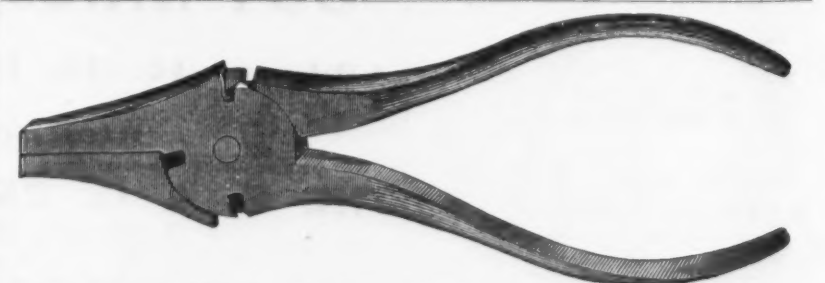
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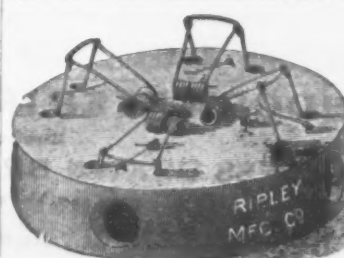
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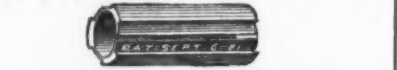


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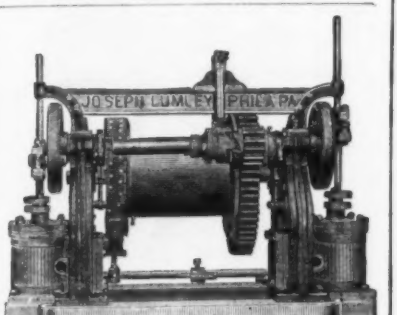
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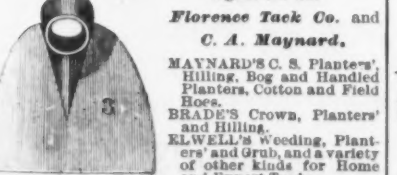
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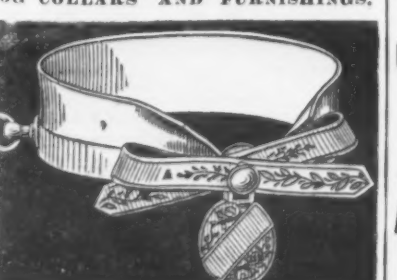
ESTERBROOK'S STEEL PENS



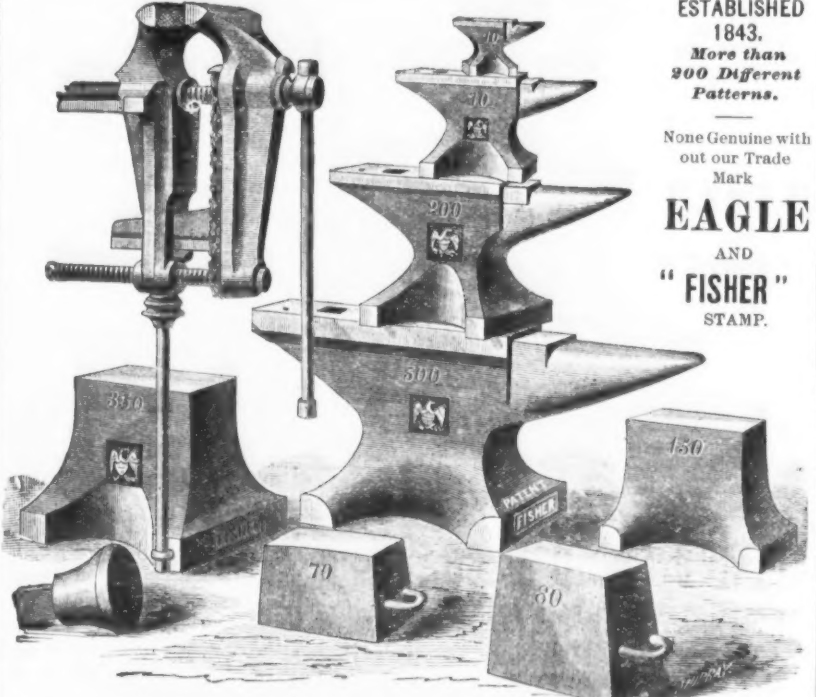
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For Sale by all Stationers
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Works, Camden, N. J. 26 John St., New York.

DOG COLLARS AND FURNISHINGS.



Send for Illustrated Catalogue.
MEDFORD FANCY GOODS CO.,
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1843.
More than
200 Different
Patterns.

None Genuine with
out our Trade
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AND
"FISHER"
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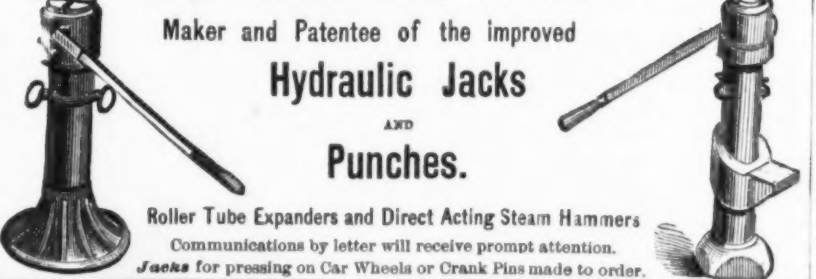
WARRANTED BETTER THAN THE BEST ENGLISH ANVIL!
Face in one piece of BEST TOOL CAST STEEL PERFECTLY WELDED, perfectly true, of
hardest temper and never come off or "settle." Horn of tough untempered steel, never to break or
bend. Only Anvil made in United States fully warranted as above.

FISHER DOUBLE-SCREW VISE
IS FULLY WARRANTED STRONGER THAN ANY OTHER LEG VISE, AND ALWAYS PARALLEL.
Is the best Vise for Machine Shops and Blacksmiths, and for all heavy work. ACCURATE AND
DURABLE. Send for Circular.

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MANUFACTURERS OF
PURE ELECTRIC WIRE,
For Magnets, Telegraphs, Telephones, &c.

Insulated on the bare wire with H. Spiltdorf's patented Liquid Insulation, covered with cotton or silk.
All sizes of Bare and Covered Wire in Stock.
The conductivity of every bundle tested and warranted.

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THE ESSEX HORSE NAILS

Are drawn from the Best Norway Iron Rods only. They are hot forged and cold-
pointed, rendering them both tough and stiff, and are warranted

FIRST-CLASS IN EVERY RESPECT.
By the use of improved machines we forge Fifty per cent. More Nails on a machine
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other nail of equal quality. All nails branded ESSEX fully guaranteed.

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Rim and Mortise Locks, Knobs and Escutcheons,
Apple Parers, Registers, Bronze and Cast Butts,

STATIONERS' HARDWARE, &c.,

READING HARDWARE CO., Reading, Pa.

of Marquette County. Had the market
warranted, the latter district could have in-
creased its shipments of 1882 by many thou-
sand tons. The Lake Superior alone could
have crowded 400,000 tons, having the ore
and means to raise it, but not the market.

International Patent Experiences.

Very few people, says the *Railway Review*,
even those who are apparently well versed
in patent practice, are aware of the many
serious troubles and disastrous consequences
arising from the making of a home patent
dependent upon the life of a prior foreign
application, or of the doubtful chances of
foreign patents when dependent upon their
issue in this country. Inasmuch as master
mechanics and the officers of the mechanical
sections of railroads are among those most
likely to make valuable inventions which are
of international use, and which should be
secured thorough and valid international
protection, we outline the present status of
such protection, which we think will be of
interest to our readers. In the United
States a patent is granted for the full term
of 17 years, but, with the invention patented
abroad, this term will expire by limitation
with the expiration of the corresponding
foreign patent, and not only does it go to
this extreme, but it expires with that of the
shortest limitation. There is no country in
which a patent, if at all valuable, can be
disposed of to better advantage than in our
own, but the patent must be protected, if
foreign applications are made, from being
short-lived in consequence of neglect or
ignorance on the part of the inventor or
attorney making the several international
applications.

If we cite the countries and their respec-
tive patent privileges, this trouble will be
made clear to the reader. As already men-
tioned, the United States patent expires at
the end of 17 years. Section 487 of the
patent laws, says: "No person shall be de-
barred from receiving a patent for his in-
vention or discovery, nor shall any patent
be declared invalid by reason of its having
been first patented or caused to be patented
in a foreign country, unless the same has
been introduced into public use in the United
States for more than two years prior to the
application. But every patent granted for
an invention which has been previously
patented in a foreign country shall be so
limited as to expire at the same time with
the foreign patent, or, if there be more than
one, at the same time with the one having
the shortest term, and in no case shall it be
in force more than 17 years." The inventor
must also be satisfied that the subject pat-
ented has not been patented or described in
any printed publication, in this or any for-
eign country, before his invention or dis-
covery took place.

In England the greatest life of a patent,
except it be prolonged by a special decree of
the Judicial Committee of the Privy Council,
is 14 years. This prolongation is occasion-
ally granted where patents are shown to be
of extra great utility and it is decided that
the inventor has not been sufficiently com-
pensated. This gives the inventor generally
a new ownership for a new half term of
seven years, though in extreme cases the
time is occasionally extended to an additional
14 years. The rule also prevails in England,
and similarly in this country, that if the in-
vention be clearly described in any printed
book or specification in any public library
within the United Kingdom before the date
of application, the patent is void after proof.
Also an English patent expires with any
foreign patent of prior date for the same
invention.

As a result of the English publication rule,
it will be apparent to any inventor or ap-
plicant for an English patent that the arrival
of the Official Gazette of the United States
Patent Office containing the allowance,
number and claims to a patent in England at
once kills all chances for obtaining said
patent in the United Kingdom (or England,
Scotland, Ireland and all the adjacent
islands), and at once permits the use of such
invention without let or hindrance. The
publication rule holds good throughout Europe
except Turkey and Greece. In these two
countries there is no rule at all concerning
this particular feature. In France, printed
publication of patent in any country, or its
public use in France prior to the application,
makes void any patent after proof. In
Belgium the rule is still more stringent, the
prior patenting or publishing in any country
making a patent void on proof. Germany
limits the application to a precedence of not
having been worked in Germany or pub-
lished in any printed book or paper before
date of application for patent. The Austrian
rule is about the same as that of France.
In Italy, prior publication or working invali-
dates a patent.

In Spain, covering Cuba, Porto Rico and
the Philippine Islands, a prior publication or
foreign patent of less than two years' date
antecedent limits the length of a patent to 10
years' duration. In Russia, prior publication
or working invalidates a patent. In Portu-
gal, if the invention be worked or published
in that country, before application, the
patent is void. Thus it is seen that the mere
application or use of an invention in any one
country, whether it be important or not,
either limits the life of a patent or debars
the inventor from such advantage and privi-
lege in another.

Now, to examine into the chances of a
patent, it may be assumed that an inventor
is about to make application for patents in
this country, where the term is limited
(neither shorter nor longer) to 17 years; in
England, where the term is 14 years; in
Germany, with 15 years, and in Belgium,
with 20 years. The first duty of the ap-
plicant is to file his application for a patent in
this country. Here it undergoes official in-
vestigation to determine its scope and keep
it within reach of the present state of the
art. The length of time between date of
application and date of allowance cannot be
determined, since certain lines of invention
are more crowded and uncertain than others.
With the application granted, however, the
holder of the grant is entitled to a delay of
six months from the date of allowance to
the date of issue of the patent, of course
risking the possibility of being anticipated in
any foreign country. In the meantime he

prepares the necessary applications for the
other countries, ships them and has them
ready for use in all the countries mentioned.
On the day and date of the issue of the
United States patents, these applications
should be filed at the patent offices of the
several countries named, except Germany;
this he may have done day ahead, so as
reliably anticipate any possible chance of
prior publication, and to save as much as
possible of the time allowed for the patent to
run in each of the several countries. By this
means, under ordinary experiences, all the
applications will bear even date, and will not
be anticipated by a patent in any foreign
country. In only two countries, France and
Belgium, it is necessary to be more particular
than to strike an even date. In these coun-
tries the applications bear a stamped re-
cord of the exact moment of the filing of the
same, and this record must anticipate the
time of publication of the patent in the
United States.

If, however, some mistake be made in the
filing of the application, it is easily seen that
trouble and loss will result. Thus, if the
application for patent in France be deposited
too late (and not even a day is necessary),
the publication and issuing of the United
States patent prior to said application make
its allowance void on proof. Or, again, to
reverse the order, if the patent in France
anticipates the publication and issue of the
patent in the United States, then is the life
of the American patent shortened to the 15-
year standard of French practice. So, also,
if either the French, English, German or
Belgian applications be filed, and a patent is
issued holding an earlier date than the United
States patent, then, if the regulation fees or
taxes are not paid in either of these coun-
tries, the patent becomes void in the United
States, as also is the case in France and
England if a patent becomes void in Ger-
many or Belgium. In Germany and Belgium
this rule does not hold, those patents not be-
ing dependent upon the life of patents in any
other country.

To come nearer home, in Canada the life
of a patent depends upon the amount of
money paid at the time of application, the
limits being 5, 10 and 15 years. The fees
for additional periods of time may be paid up
to the whole legal life of the patent, but if
the original application be made only for the
5 or 10 years, whether the patent be ex-
tended by paying the fees or not, the United
States patent expires with the original limit
of the Canadian application or other foreign
patent whose rules have a similar condition
of advance payments. So it has been held
by the United States courts that, although
the foreign patent of prior issue is kept in
force by paying extension fees, still this is
not recognized as affecting the original
standing of the patent in the United States,
and that the United States patent lapses with
the expiration of the original limit to the
foreign lifetime of the same invention.

Could there be any more tiresome or
troublesome plan laid out, even if the original
intention had been to make things as com-
plicated as possible? Unless there be some
direct international understanding and
protection guaranteed by all countries through-
out the world upon which may be based an
interference with individual ownership, we
can see no reason whatever why the prop-
erty of a citizen in one country should be de-
pendent upon his ability to financially pro-
tect it in another, and that one a foreign
country, especially if the invention is not
previously known in such foreign country.
It is a curious feature, and one of the freaks
of fortune, that a foreign inventor who has,
without a patent, developed to a successful
issue an invention in a foreign country, but
has never even made application for a pa-
tent in this country, may, after such foreign
development, come to the United States (his
invention being unknown and unpublished
in this country, and this is a likely case),
apply for and obtain a patent for the full 17
years, while, had he taken the usual course
and patented it in said foreign country, his
United States patent would only have been
good during the lifetime accorded to said for-
eign patent.

If all this red-tape use of foreign privileges
and regulations is intended to protect our
citizens independent of inventors, and relieve
them from paying royalties that cannot be
exactied in a foreign country, then an allow-
ance of such patents should be conditioned
upon the inventor's ability to obtain the same
in the foreign countries, and having them all
expire at one and the same time, especially
when, for instance, all chance of an English
patent is void on the mere avowal of the
United States Official Patent Gazette Office
in England. The life of a patent in this
country should be that for which the fee is
paid and the law allows, regardless of cir-
cumstances which may affect it in any for-
eign country. Our taxes are not determined
by those of other countries, and why should
the value of our patents be at all affected by
the private regulations of other countries?

Considering the injury done to patents in
this country (especially when the United
States' 17 years is longer than the limit al-
lowed in any other country except Belgium,
or, possibly, Spain), it is about time this
troublesome feature, in our own patent laws
at least, was done away with, and a patent
allowed to remain valid, entirely independent
of its development in a foreign country. Or
else let such international protection be
provided that the obtaining of a patent in
one country and the filing of a copy of such
patent in another may be a guarantee of
protection to an inventor, just so long as
such patents can be sustained in the courts
as not legally interfering with the inventions
of any one else. A fixed international life-
time should be accorded such patents for all
countries and under all circumstances. The
freedom and protection of the world to an
inventor for some fixed time should be suf-
ficient, and under no circumstances should
such time be extended. If sufficient and
ample compensation cannot be derived by an
inventor from a patent of 17 years' duration
and the support of every country, then the
wrong should fall upon the owner of the
patent for neglect or incompetency rather
than on the public at large.

The production of anthracite coal in
Pennsylvania in August was 3,324,711 gross
tons, against 2,894,702 tons in August of
last year.

Cutlery.

INFRINGEMENT OF JOHN WILSON'S TRADE MARK, MASSACHUSETTS, U.S.A.

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BUTCHERS' STEELS,
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AUSTRALIAN AND OTHER
BRITISH COLONIES, &
GERMANY.

WORKS: SYCAMORE ST., SHEFFIELD, ENGLAND. Established 1750.



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Factories: WORCESTER, MASS.
Send for Price Lists.

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A. FIELD & SON'S TACKS, BRADS, NAILS, &c.

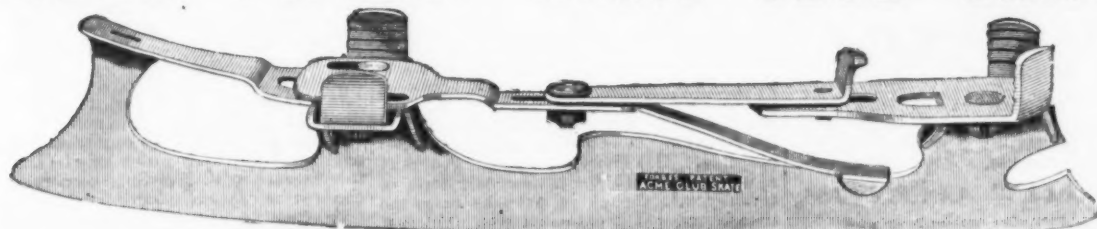
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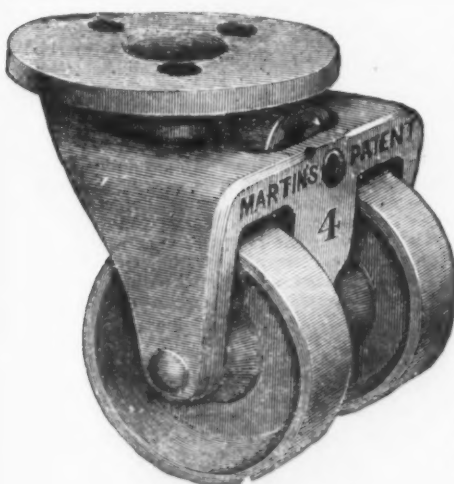
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Manufacturers of and Wholesale Dealers in
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SUSCEPTIBLE OF OVER 100 CHANGES.
Better than any other Till in the market. No tam-
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market. No Till-tapping possible.
MANUFACTURED BY
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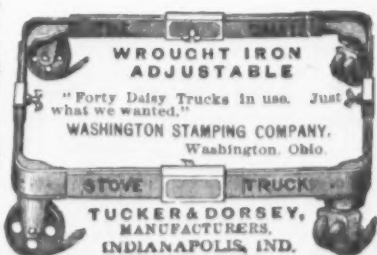


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For heavy bedsteads, book-cases, flower
stands, refrigerators, safes, sideboards,
desks, or very heavy furniture. Also
for heavy ice chests, magazine boxes,
stove trucks, heavy showcases, beer
boxes, or any very heavy weight. Es-
pecially adapted for use in beer bottling,
fruit canning, tobacco or warehouse
establishments, where heavily-loaded
tables need to be moved.

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WROUGHT IRON
ADJUSTABLE
"Forty Daley Trucks in use. Just
what we wanted."
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have, in order to meet it, greatly extended their
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To distinguish Articles of Joseph Rodgers
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No. 1.

Hammer's Adjustable Clamps.

Hammer's Mail. Iron Hand Lamps.

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NEW pattern Heavy Screw Clamps;

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Malleable Iron Castings

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GOODS MADE TO SAMPLE.

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PAYSON'S PERFECT

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LIFTS THE WINDOW

(in locking) evenly to its place.

SIMPLE AND STRONG.

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Manufacturers of

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Wrenches.

PATENTED,

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December 26, 1871.

December 26, 1875

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The backstrain when the wrench is used is borne
by the bar—not by the handle.
The strongest Wrench made, and the only suc-
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None genuine unless stamped

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This instrument is made of Brass and Iron, furnished

with both masons' (short metal) and surveyors'

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A NEW LEVELING ROD.

This rod is round and made in two sections; is

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Engineers' (feet, inches and eighths) the other Architects

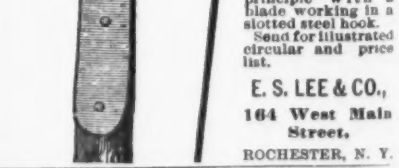
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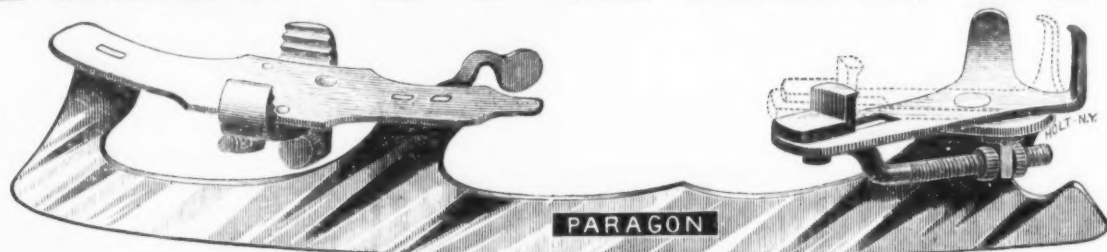


1882.

In addition to Spoons of this well-known brand, we are now prepared to furnish Forks of the same quality. We GUARANTEE these goods to be SOLID and of UNIFORM quality throughout, with no coatings to wear through or flake off, and with no liability to RUST.

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NEAT, SIMPLE, POWERFUL AND EFFECTIVE.

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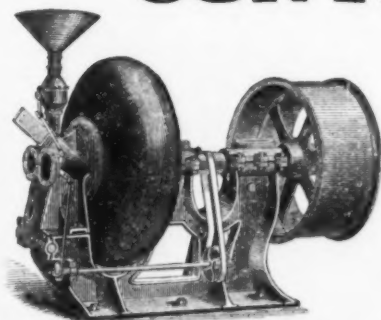
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No. 1520.

SCIENTIFIC AND TECHNICAL.

Spontaneous Combustion.

More than a century ago the subject was brought to the notice of scientific men through the occurrence of mysterious fires, and experiments were then made which confirmed the theory of spontaneous combustion. In the latter part of the last century fires without apparent causes in ships led to the discovery that fire soot moistened with hemp-oil varnish might set itself on fire. The presence of oil in piles of hemp and flax caused an immense fire in Plymouth Dockyard in 1840, and not many years later a great amount of property was destroyed at the Liverpool Dock Warehouses by a fire caused by the spontaneous ignition of damp cotton. Many instances of fires in ships due to similar causes might be mentioned. "One of the finest blocks of buildings in an Eastern city was destroyed just before being ready for occupancy by a fire started in an unused closet in which the painters had thrown their overalls, these garments being presumably loaded with linseed oil and turpentine."

We mention below some of the well-known causes of spontaneous combustion: Coal containing iron pyrites moistened with water. Some explosions in coal mines are attributed to this. Hay, flax, jute, wool and cotton in a damp state. Oats and grain stored damp or partially cured. Piles of vegetable fiber, including "excelsior," impregnated with oil. Oily iron filings or turnings mixed with a little cotton waste. Oakum tow which has been used for wiping oil from machinery. Oily waste in general. Deal, which has been dried by contact or contiguity with flues or pipes conveying hot water or steam, is said to be in a condition to take fire on exposure to air; but this is doubtful. We may add that rats and mice have a fondness for the oily waste which they work into their nests, thus hastening by the heat of their bodies its ignition. These little animals also have a liking for phosphorus, and fires have probably been caused by their nibbling the heads of matches for the sake of that substance. Advantage is taken of this appetite by the makers of a phosphorus paste used to poison the troublesome rodents. While speaking of matches, it is worthy of remark that the instances of their spontaneous ignition, although they require a comparatively low temperature to effect inflammation, are remarkably few, and it is curious that there are few or no recorded cases of the spontaneous ignition of gunpowder.

Oily waste seems to be the principal offender in this matter, but it is claimed that mineral oils are not dangerous. The sun's rays or artificial sources of heat increase the rapidity of the process. The importance of the subject has been recognized by insurance companies, and the secretary of the Mutual Fire of New York has sent a circular to the members of his company concerning spontaneous combustion, and stating that where carelessness is discovered in regard to its well-known causes policies will be discontinued. The responsibility of a fire has been often put upon an imaginary incendiary, when spontaneous combustion should have borne the blame. Enough has been said to show that the subject is of great moment to painters. We have before cautioned our readers against the danger of leaving oily waste unprotected, and hope this recurrence to the matter will incite greater precaution in the carriage shop.

A New Telegraph Soldering Iron.

A very convenient soldering iron for the use of linemen in erecting and repairing telegraph or telephone lines has been devised by Mr. J. O. Fry, of the National Telephone Company, Nottingham, England. The bit is hollowed out into a well for receiving a pool of liquid solder, a groove being formed to carry off excess into a chamber within the handle. The joint to be soldered is laid in this well. The iron is so constructed that new bits can readily replace the old, while the flat side of the iron is used in the ordinary way. By its means eight or more joints can be soldered at one time.

Anthracene and Light.

According to *Engineering*, the substance known as anthracene has been found by Dr. Tommasi to possess a new property—namely, a sensitiveness to light which will doubtless prove of value. Anthracene, on exposure to light, acquires different physical and chemical properties without any change in its composition. If a cold, clear saturated solution of anthracene in benzol is exposed to the direct rays of the sun, it becomes turbid and deposits crystals, which have received the name of paranthracene.

Tester's Telephone.

M. Tester, of the French telegraph administration, has devised a magnetic telephone which has given good results. It resembles a watch, with the glass replaced by an ebonite mouthpiece. The iron plate vibrates before a double magnetic ring, having projections like the indented edges of two concentric cups. The magnetic polarity is different in the two rings, one ring presenting north, and the other south poles. Each ring is provided with a fine coil of wire, and the entire magnetic field is traversed by the current.

The Parker Gas Engine.

Mr. S. C. Parker, of Robinson, Kan., has for some time past devoted his attention to the improvement of a new gas engine, which is now being turned out by a company at Yonkers, N. Y. Mr. Parker claims that in gas engines of the compressing type, as heretofore constructed, the greatest power produced by the ignited charge is brought to bear under serious disadvantages. The combustion taking place when the piston is almost at the end of its stroke, only a small leverage is available, and the gases are unable to expand rapidly enough so as to prevent an appreciable loss of heat through the cylinder walls. In the Parker engine the charge is compressed in separate compartments or auxiliary chambers, communicating directly with the bore of the cylinder, and controlled by the piston in its travel; in this way but a small part of the charge is allowed to burn while the piston is starting on its power stroke, the balance of the charge being successively exploded by the flame of

the first ignition. By this means very rapidly burning mixtures can be used without causing shocks. Another novel feature in the arrangement of this engine is the admission valve for the air and gas, being located inside the cylinder-head and operated by a cam having an intermittent movement, first moving to admit the charge, then closing the ports, remaining stationary while the charge is being compressed and during the power stroke. In this manner no friction is produced, the internal pressure, while the valve is stationary, pressing it firmly to its seat. The ignition of the primary charge is effected through the agency of a current of electricity, generated from a small dynamo operated by a 1/2-inch belt from the crankshaft. The advantages claimed for this mode of ignition are that there is no danger of the igniter being extinguished, wind having no effect upon it; no matches are required, and by simply turning the fly-wheel once or twice the spark is produced. The engine is controlled by a governor, which regulates the speed according to the quantity of gas consumed, and the labor performed is in direct proportion to the amount of gas used. The consumption of gas in medium-sized engines, per indicated horse-power, is stated to be about 20 cubic feet per hour.

Penning's Steam Joint.

An improved steam and hydraulic joint, invented by Mr. E. Penning, of London, England, attracted some attention at the recent engineering exhibition. According to Mr. Penning's system, the flanges of the pipes are furnished with grooves of a triangular shape, into which rings of a similar section are inserted, forming, when the joint is made, a triangular or wedge-shaped washer, of which the apex is nearest the periphery. The washers are made of prepared or ordinary india-rubber, patent packing, asbestos or any other suitable material. It will be understood that, from the form and position of the washer in the joint, it will resist considerable pressure. It is said to have been tested under a hydraulic pressure of 4,000 pounds, and to have given entire satisfaction.

Connecticut Clock Industry.

In 1807 Eli Terry, of Plymouth, set himself the task of making 200 clocks. People declared him crazy, and said that, even if he lived to complete the task, he never could sell so many. Chauncy Jerome, a pupil of Terry's, is the father of the Connecticut clock industry. Terry laboriously made his clocks all out of wood, with a saw and jack-knife. He sold the clocks in New York at \$25, without cases. In a few years he sold out to Seth Thomas and Silas Hoadly, former employees. In 1814 Terry made his first shelf clock. About that time Chauncy Jerome began, although an aged friend tried to discourage him, because the country was already flooded with clocks. In 1825 he was selling his clocks all over the country, and last year the company of which he was the founder sold over 2,000,000 clocks, which are sent to all parts of the world.

The Southington Globe Clock Company will manufacture a globe clock, the invention of Samuel Moore, of Providence. It consists of a solid iron frame on which is printed in clear colors the most accurate representations of the earth, in accordance with the most recent discoveries, and to this is attached a fine eight-day chronometer clock. The globe and dials are supported by a cast-bronze meridian ring, on which are engraved the 90° of longitude. Circling the globe at the equator are two flat metal rings; on the large one is lithographed all the large cities of the world that are located on different degrees of longitude; on the outer edge of this plate are the 180° of longitude east and west from London, and each city is placed on its correct degree of longitude. Inside the larger plate and meridian ring revolves a dial, on which is lithographed the 12 hours of day in red figures, and the 12 hours of night in black figures. The dial is connected with the movement and revolves once in 24 hours.

At the north pole is a small bronze ring (connected with the movement through the globe), having cut upon it the 60 minutes of the hour, inlaid in black, and revolving once each hour. The annual motion of the earth around the sun is shown by placing the clock upon the table, the north pole pointing toward a lamp elevated to reach 23° north latitude, representing the sun, showing the relative position of the earth to it in June; and when the sun is on the tropic of Cancer it is summer. Move the clock one-quarter revolution, keeping pole to north, and it is fall; move the clock another quarter and the sun has reached the tropic of Capricorn and it is winter; move the clock the last quarter and it is spring. Local time is indicated by the meridian so marked. By placing the equatorial plate on which is the name of the city whose time is used directly against the meridian marked local time, then by glancing around the equatorial plate, one can ever have the time directly against the name on the hour ring, giving universal time.

Speaking of the closing of collieries in Yorkshire, England, a correspondent of *Byland's Iron Trade Circular*, says: "It is somewhat remarkable that while in the past 10 years 10,000 persons have been added to the number employed in the mines of this country, and the output has increased from 14,500,000 to 19,000,000 tons of coal, 137 pits have been closed. With the wane of the 'good times' the closing of pits began, and it has gone on ever since in a regular manner. In 1873 there were 30 collieries opened, and 97 more were being sunk or projected, and were opened before the middle of 1874. In that year prices fell, and four pits were closed. Next year 15 were abandoned, and for the years following the numbers were 22, 30, 20, 10, 13, 13, and last year 14. Among these were some very large concerns. Some of the pits are again at work with a v-v-r largely reduced capital. Last year there were 452 collieries in the country, 15 of which were being sunk."

A new company is about to commence operations in Pittsburgh for the manufacture of carbons for electric lights. As reported, the capital amounts to some \$50,000, and work is to be commenced as soon as the stamps and other machinery arrive.

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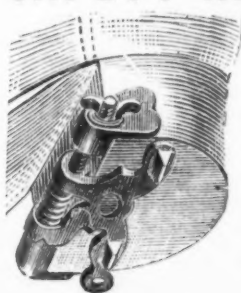
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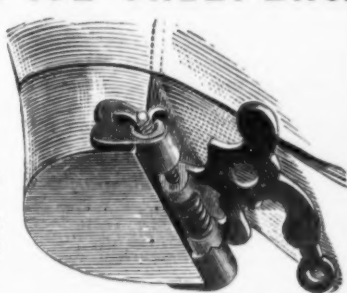


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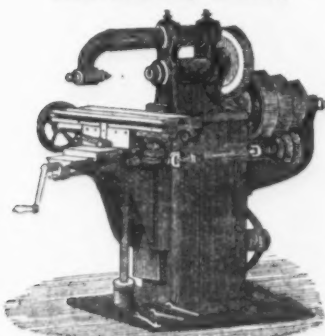
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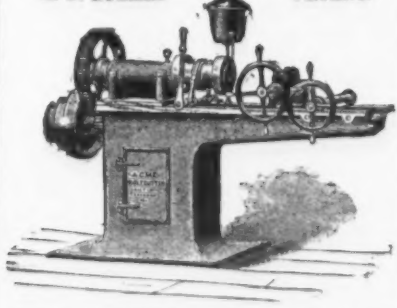
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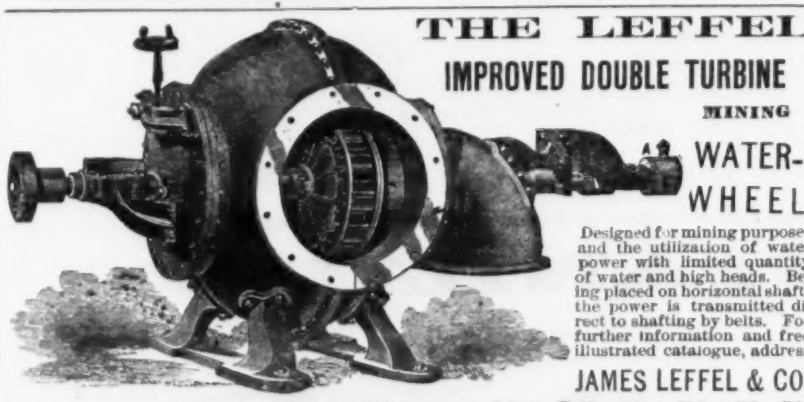
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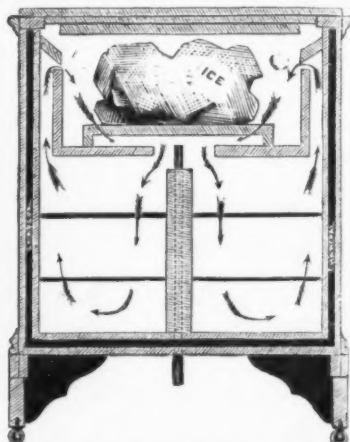
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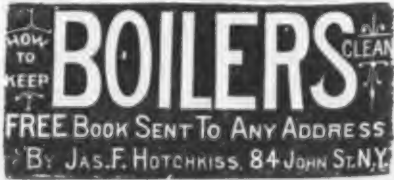
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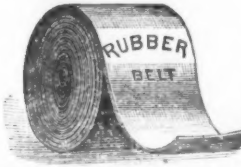
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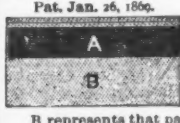
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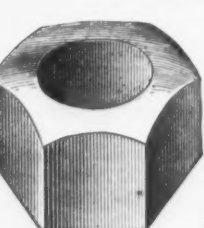


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The Iron Fields of Sweden.

A writer in the *Colliery Guardian* remarks that those who derive their opinion about Sweden from perusing guide books and have accordingly learned to regard it as a country producing little else than timber, grain, cattle and matches, may experience surprise at hearing that its annual exportations of iron and steel amount in value to £2,000,000, while, besides, a considerable quantity of copper and other metals are sold abroad. Of this exportation, by far the larger part finds its way to Great Britain. According to the figures given in the annual statement of trade, the value of Swedish iron imported into the United Kingdom now exceeds \$7,500,000 yearly, though doubtless a fair percentage of what appears in those tables is subsequently reshipped to North American ports. That countries so naturally rich in iron deposits as Great Britain and the United States are should draw even a portion of their supplies from Sweden is a fact demanding some attention, but the feeling of interest is greatly intensified when we remember that in another two or three years, by which time the railway from Ofoten Fjord, on the Norway coast to Haaparanda, on the Gulf of Bothnia, will be completed, all the mineral wealth of Southern Lapland will be opened up, and enter into competition with British and Bilbao ores, to the not improbable exclusion of the latter.

The mines of Gellivara, lying midway between Norway and the Gulf of Bothnia, have long since acquired a certain celebrity—no inconsequential proportion of the Swedish iron used here being obtained from these parts. But whatever measure of fame these and other vicinal beds may possess, they seem destined to be eclipsed by the superb deposits lately explored near Lake Luosajärvi, about 100 miles from Ofoten Fjord, on the proposed line to Gellivara and Haaparanda. At present Stockholm is the great center of the iron export trade of Sweden, but when the new railway is open it is expected that ore from the Luosajärvi-Gellivara districts will be entirely shipped from Ofoten Fjord, thus obviating the long detour now necessitated through the Cattigat and Skager Rack from all Bothnian ports. Besides immensely shortening the distance and cost of transport to England, the new route will possess one inestimable advantage—Ofoten Fjord is open to commerce all the year round, whereas Stockholm is frequently ice-bound for months during the winter season.

To judge from an official report made by the chief geological surveyor of Sweden, the mines at Kirunavaara and Lussavaara, near Lake Luosajärvi, must surpass nearly all known mines in richness and abundance. The ore bed in the former extends in one unbroken length for over 4500 yards, varying in breadth from 50 to 250 yards, the whole covering about 75 acres. Unfortunately, a large portion of this immense bed is so heavily impregnated with phosphorus as to be quite unserviceable until the ore has undergone the customary dephosphorizing processes. However, three tracts, estimated to produce over 56,000,000 tons from the section above the lake's surface, are almost free from this demerit, the percentage of phosphorus in them varying between .03 and .047 per cent. Lussavaara is not nearly so large or productive, being 1455 yards long by 50 yards wide in its broadest part. Still, it is reckoned to contain 27,000,000 tons of ore above water-level, all of high quality and suitable for immediate conversion into Bessemer steel. In both mines the ore assays about equal, containing a large percentage of iron, with a small proportion of phosphorus. In all, then, these two beds are computed to produce 83,650,000 tons Bessemer ore from the strata above the level of Lake Luosajärvi, added to which the same levels contain about 204,000,000 tons of inferior ore, capable of being utilized by dephosphorization. There is, as well, to consider the ore lying beneath the lake's surface, and this reserve may well be considered inexhaustible. The chief geological surveyor estimated upon Lussavaara producing 230,000 tons for every meter deep excavated below the water line, and as the superficies of this mine are barely 12 acres, Kirunavaara, which, as stated, contains over 75 acres, may be expected to yield about 1,500,000 tons for each such similar distance dug below.

Some other deposits at Swappavara, between the Tornea and Kalix Rivers, and about 20 miles from Lake Luosajärvi, are almost equally rich, while numerous other important beds have been discovered in the same vicinity; indeed, from Gellivara, which lies midway between the Atlantic and the Gulf of Bothnia, the entire country to the northwest, almost as far as the Norwegian frontier, is interspersed with iron and other metallurgical deposits. There seems no reason to question the practical inexhaustibility of these beds, and even if allowance is made for possible exaggerations, this district should be capable of producing 500,000,000 tons of iron from the dozen or so mines already explored—sufficient to satisfy the world's present requirements for another 20 years at least.

On the other hand, it is hard to place implicit faith in the asserted assays. For ore to yield 70 per cent. of iron, as claimed, is something more than unusual, high though the general character of Swedish iron be. Indeed, the statement is almost incredible. Bilbao ore is not nearly so rich or productive, and if the new beds in the Juckasjärvi region yield on the average 50 per cent. of iron in bulk, they will become most formidable competitors for the Bilbao merchants. Ofoten Fjord is within a few days' reach of the iron centers of England and Scotland, while the mines themselves are scarcely 100 miles distant from that port. If it be true, then, as asserted, that the ore can be sold at about \$1 per ton at the place of production and leave a net profit of one-half, it is not difficult to estimate its probable cost at Newcastle or Glasgow, nor to appreciate the stupendous influence which this new rivalry may exercise over many of Great Britain's industries. Labor is exceedingly cheap in Sweden, while the arts and sciences of mining are there carried to the highest perfection. Railway freights are also reasonable, few lines having cost more than about \$30,000 per mile to lay, many much less, the

average rate all round being barely two-thirds that sum. In addition, coal is plentiful, and in a few years' time the native article may be anticipated to almost wholly supplant its imported rival. Experiments show that, both as regards price and burning quality, 7 tons of Swedish coal are equivalent to 5 tons of British. Already many of the railroads are entirely supplied from native sources, and as these results have so far proved satisfactory, this revolution is likely to gain rather than lose ground, especially as the output price at the home mines is constantly being reduced. Even at the present time, from one-third to one-half the total coal consumption is of this origin, whereas only a few years ago almost every ton of fuel used in Sweden was bought here. With ample water-power and plentiful supplies of timber and coal in near adjacency, there is every reason that these Lapland beds should answer; nor need it be surprising if the 1,000,000 tons annual export upon which the projectors of the Ofoten-Haaparanda Railway calculate should be far surpassed within a few years.

Economic Tests in England.

Mr. David A. Wells, in the course of a recent communication to the *Tribune*, suggested a decisive test for determining the questions at issue between protectionists and free traders. This was to compare the results of cotton manufacture in Great Britain and the United States between 1860 and 1880. Mr. Porter, in a lucid and able letter published in a recent issue of the *Tribune*, accepts this challenge so far as the exhibits of the increase in the exportation from Great Britain of pounds of cotton yarn and yards of cotton cloth and in the total value of the exports of all cotton products during the period designated are concerned. In doing this he restores a vital factor of the problem which free traders are accustomed to eliminate as of slight importance—namely, the enormous diminution in the English manufacturer's rate of profit. He proves that while there has been a large increase in the number of yards and pounds actually manufactured and exported, the prices obtained are relatively lower, having fallen far more rapidly than the raw material itself, and the rate of profit has steadily decreased. With the tariffs of the world leagued against it, and foreign manufacturers taking rank as competitors, England has been forced to cut down its rate of profits on exported goods, until Manchester factors confess that they are living on their capital, and smaller manufacturers are going to the wall, especially in Scotland. England has become the dumping-ground for the surplus goods of foreign manufacturers whenever it becomes necessary to sacrifice them, and the disturbance created by these importations and by the development of the world's industries involves the necessity of cheapening products, cutting down wages and reducing profits. The result is that while double the number of yards or pounds of product may be exported, the English industries themselves are not flourishing, as the money value of what they make has hardly increased 6 per cent., and that the reduction in the price of raw cotton accounts for only a small proportion of the scaling down of profits.

These conclusions are grounded upon trade statistics of English manufactures, and also upon the direct admissions of the *Economist*, the chief economic authority in Great Britain. That journal describes, in terms which cannot be misconstrued, the process of extinction in the manufacturing interests of Scotland, where the number of cotton mills in operation has steadily diminished, and many signs of decadence are apparent. That country was once the seat of a flourishing cotton industry, but now it is fast losing its trade. The table which Mr. Porter has compiled is a comparative exhibit of the number of mills, spindles and hands employed in Scotland in 1850, 1861 and 1883, and contains startling evidence of the decadence of the cotton industry in that quarter. What has occurred in those five counties in the North is also taking place in the great centers of the English trade. The weakest manufacturers are being pushed to the wall, and the strongest establishments are conducted on the narrowest margin of profit and the lowest schedules of wages. When, therefore, Mr. Wells is content to rest his case on the increase in quantity of the exports of English cotton goods, and considers that increase irrefutable evidence of the prosperity of those manufactures under free trade, he leaves out of the problem some of the most essential factors.

Arrival of a Krupp Steel Shaft.—Among the importations of iron and steel made at this port last week was a large crucible steel shaft, which arrived on the steamer Main from Bremen, Germany. It was forged at Krupp's Steel Works, at Essen, Germany, and was sold by Messrs. Thomas Frosser & Son, the New York agents of those works, to Mr. James Rees, of Pittsburgh, for use on the steamboat Bonz. This steamboat is a stern-wheel towboat of the type used on the Ohio River. The shaft is 32 feet 7 inches long, and varies in diameter from 13 1/4 to 13 1/2 inches. Its weight is 15,916 pounds. As a specimen of the class of forgings turned out by the famous Fried. Krupp it is well worthy of inspection, though it does not rank among the largest shafts made. It was started on its trip to the West via the Pennsylvania Railroad from Jersey City on Friday afternoon.

According to recent figures, two-thirds of the total quantity of iron imported by Turkey is British, the remainder being Swedish. The latter is used for horses' shoes and nails and other articles in the manufacture of which soft metal is required. Importations of iron from other countries are inappreciable. The total value imported this year was about \$105,000. Copper is exclusively British, and steel Austrian. The former represented this year \$7750, and the second \$13,850. Two-thirds of the pewter used in 1882 was imported from Great Britain, the other third from France, amounting together to \$8500. Lead came in equal parts from Great Britain and France, but only to the value of \$1000, while zinc for an equal value was exclusively imported from the latter country.

The Iron Age

AND
Metallurgical Review.

New York, Thursday, September 27, 1883.

DAVID WILLIAMS, Publisher and Proprietor
JAMES C. BAYLES, Editor
JOHN S. KING, Business Manager.

RATES OF SUBSCRIPTION, INCLUDING POSTAGE.

THE UNITED STATES, BRITISH AMERICA AND
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Weekly Edition.....\$4.50 a year.
Issued every Thursday morning.

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One square (12 lines, one inch), one insertion, \$2.50;
one month, \$7.50; three months, \$15.00; six months,
\$25.00; one year, \$40.00; payable in advance.

BRITISH AGENCY.
Office of THE IRONMONGER, 44 Cannon St., London.

DAVID WILLIAMS, Publisher,
83 Reade Street, New York.

PITTSBURGH.....77 Fourth Avenue.
JOS. D. WEEKS, Manager and Associate Editor.

PHILADELPHIA.....320 South Fourth Street.
THOS. HOBSON, Manager.

CHICAGO.....35 & 38 Clark St., cor. Lake.
R. H. HANES, Manager.

CINCINNATI.....55 West Fourth Street.
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The Condition of the Trade.

The absence of marked features continues to be a characteristic of the iron trade. Prices do not vary more than a trifle, although it must be said that such variations are, almost without exception, in favor of the buyer. But there is no great eagerness to sell, and no concessions are being held out to buyers to induce them to take hold more vigorously. The hand-to-mouth purchases seem to be important enough in the aggregate to keep production within reasonable bounds, and there is apparently no anxiety on the part of sellers to provide for the future at the current prices, or any inclination on the part of buyers to lay in large stocks in anticipation of coming wants. There is no timidity on the part of steel and bar-iron dealers in this vicinity in laying in stocks, however, as their assortments seem to be pretty complete. They evidently do not fear lower prices, being well assured that such lower figures will not soon be reached under the prevailing conditions affecting the cost of raw materials and the rates of wages. This would seem to be an indication of health and stability.

There is more willingness among pig-iron makers to make contracts ahead than was the case a short time ago. Few furnace companies have been anxious to sell their product for more than two or three months in advance, lest a demand should spring up in the meantime and cause a rise in prices of which they would not be able to reap any benefit. But now the feeling has become general that no rise is to be expected for the present, although some briskness in trade is anticipated before the close of navigation. Domestic producers now have the market almost entirely in their own hands, except, of course, in those few lines in which low duties make foreign competition too powerful to be resisted. Imports of iron and steel generally have very greatly fallen off during the past month, and agents of foreign houses report that they are making few sales for future delivery.

Whether the Pacific railroads will be able to maintain their monopoly, now that another line of transportation has been opened between the Atlantic and the Pacific, is an interesting question to merchants who have been coerced into the payment of extortionate rates of freight. Will the several

corporations interested make common cause, or will they compete in offering the broadest facilities that they can afford? Congress, in making enormous grants of land in furtherance of these enterprises, certainly did not intend to establish or to encourage monopolies inimical to the public weal. On the contrary, the design distinctly was to provide the most ample means of transportation across the continent, untrammelled by arbitrary management. The Southern Pacific Railway, so we see it charged, "is merely a second track to the Central Pacific, owned, managed and operated by the same men, upon the same maxim of exacting all that 'the trade will bear.'" The Northern Pacific is supposed to represent Villard as against Gould, and to be in every sense independent, but what transformations may yet take place none can tell.

American Interests Jeopardized by a Franco-Chinese War.

In order to be better able to appreciate the inconvenience and losses likely to result to American interests from a war between France and China, as now threatened, we have compiled some figures having reference to our commercial intercourse during late years with the Chinese Empire.

AMERICAN TRADE WITH CHINA (HONG KONG INCLUDED).

Fiscal year.	Import from China.	Domestic export to China.
1879.....	\$18,084,694	\$5,910,954
1880.....	24,111,698	8,256,828
1881.....	24,717,557	8,261,919
1882.....	24,638,433	9,106,092

This shows a steady gain in the export of domestic goods to China and Hong Kong, and great steadiness in the amounts imported from there. Among imports there were in the fiscal year 1881:

	From China.	From Hong Kong.
Tea, pounds.....	44,140,517	11,931,272
Sugar, pounds.....	16,081,165	1,570,021
Silk, raw, pounds.....	1,563,228	1,570,021
Ditto goods.....	1,570,021	1,570,021
Rice, pounds.....	21,733,204	2,595,997
Spices, pounds.....	843,131	1,570,021

It will be seen that the most indispensable Chinese goods—tea and silk—are drawn from the treaty ports, and not from Hong Kong.

Our average import of tea during the 20 fiscal years 1863-82 was 32,633,190 pounds from China and 16,809,317 from Japan. China exported tea to all quarters through the treaty ports during the quinquennial period 1877-81 as follows:

	Pounds.	Value.
1877.....	254,621,867	\$44,008,722
1878.....	253,104,133	43,217,768
1879.....	270,675,733	44,916,848
1880.....	281,013,812	50,019,437
1881.....	286,421,148	46,046,375

This is exclusive of the amounts gone overland to Russia.

Chinese silk exportation through the treaty ports to all countries was as follows: 1880, pounds, 15,372,614—\$41,904,017; in 1881, pounds, 14,168,088—\$37,615,480. Out of the total Chinese export through the ports in 1880 and 1881, taken together, \$206,440,000, silk and tea alone constituted \$175,585,309, or 85 per cent.

Our export to China chiefly consists of quicksilver and cotton goods, and fluctuates a good deal, according to the condition of the Chinese market, especially as regards cotton goods. Thus, in the fiscal year 1880 we shipped to China only 4,529,622 yards of cotton, and the ensuing year 48,958,928 yards, or 11 times as much. It is somewhat similar with quicksilver, of which in 1880 we shipped to China and Hong Kong (chiefly the latter) 2,081,822 pounds, and in 1882 only 1,565,945 pounds. If in Chinese estimation the goods of outside barbarians—as they call foreigners generally—are cheap and they are not overstocked, they take any amount of them; hence the extreme fluctuations in the amounts which of any article China is capable of absorbing in any given year, rice in particular. A dearth of the latter in China influences the price during a season throughout the East, and the rates of freight with it.

Of tin from the Straits China usually takes 5000 to 6000 tons, and of lead from England, 12,000 tons. Of American petroleum, China took in 1881 only 3,382,000 gallons; last year 8,256,000. Of opium China took last year 13,365 piculs less than in 1882, which made a difference in the amount of this drug taken from British India and Turkey in a single year of \$9,666,000.

From these figures some idea may be formed of the disturbance in trade generally, and in our own in particular, in certain important articles, such as tea and silk, which a blockade of the treaty ports of China would create, and the rise in price that would ensue in such articles if we were reduced to the little Hong Kong could furnish and to what Japan can muster, for China is and will remain by far the greatest source of supply, despite the efforts of the Japanese to supplant her in the world's markets in the two staples named.

The following table shows the tonnage entered and cleared in Chinese ports:

Tons.	Tons.	Tons.	Tons.
1876.....	10,226,421	1880.....	15,874,152
1877.....	11,968,501	1881.....	16,040,278
1878.....	13,446,394	1882.....	17,268,832
1879.....	13,947,121		

Of the clearances, 14,337 vessels with 10,814,779 tons were British, and only 192 with 172,351 tons were French.

The unpopularity of a Franco-Chinese war among the merchants, manufacturers, bankers and shipowners in England, Germany and the United States, and even among the silk manufacturers of France, need not, with such figures before us, be discussed. Even from a political point of view such a war would be unpalatable to Great Britain, for

if the French were to succeed and gain a firm foothold on the southern border of China, British dominion in India would be seriously hemmed in between Russia in Turkestan and France in Tonquin. The bare possibility of such a struggle is viewed with alarm and disgust on all hands, except by French politicians and military men, and the outcome of the diplomatic shiftings is waited for with general impatience.

Why We Import Iron and Steel.

It is a somewhat singular fact that our tariff laws do not prevent the importation of foreign iron and steel, although they are characterized as protective by their advocates and prohibitory by their opponents. Trade so adjusts itself to this tariff obstruction that there is a constant influx from the outer world, which varies in volume, of course, with the condition of domestic business, being greatest in times of commercial activity and least in periods of depression. During the late boom, when the demand for all kinds of goods was so strong that it far exceeded the home productive capacity, and prices shot upward to an unreasonable height, the domestic supply was greatly augmented by enormous receipts from foreign countries, and the highest duties were but slight barriers to the importing flood. Now, however, the demand is much below the proportions of 1879-80, prices have fallen very considerably under the rates which then prevailed, the domestic supply of most articles is greater than is needed, and but a comparatively moderate quantity of iron and steel is imported. In the present condition of business, therefore, most duties are high enough to be protective, and some are so high as to be theoretically prohibitory. The question then arises, Why do we import any iron and steel? An inquiry into this subject develops some curious facts. We are importing from week to week, and almost from day to day, pig iron, steel rails, bar steel, bar iron, steel tires and forgings, sheet iron, old or scrap iron and steel, cotton ties made of hoop iron, wire rods, tin plates made of iron and steel sheets, machinery, &c., and yet, under the existing tariff, all these articles, except cotton ties, wire rods and tin plates, pay duties which make them cost as much as, and some of them a great deal more than, similar articles of home production.

Various reasons are given for these curious features of trade. When foreign iron and steel cost only a little more than domestic brands, those who are in the habit of using the former will continue their use rather than change to something with which they must make experiments before they can be certain of results. Scotch pig iron, for instance, is purchased on account of its well-known qualities of great fluidity, slight shrinkage in casting and scrap-absorbing power. As long as it can be obtained at the same price as ordinary domestic foundry irons, or a little higher, it will find a sale here to a reasonable extent. But prejudice often goes further than preference in continuing the use of an old brand long after competing brands are offered at much lower prices. Especially is this the case where the cost of the material bears a very slight relation to the value of the finished article. A cutter or edge-tool maker will cling to a favorite brand of steel and try no others, even though they may be offered him at a much lower price, for the reason that he knows he can depend upon obtaining uniform results with the old brand, and the difference in cost of material is not a sufficient inducement to him to try experiments which may endanger the reputation of his finished wares. In this connection the fact should not be overlooked that steel rails are still being delivered here from foreign countries on contracts made when prices were high and home mills were not in a position to take all the orders offered them.

Again, there are importations of a special character for specific purposes, such as spiegeleisen to be used in the manufacture of steel, of which we do not yet make a sufficient quantity to satisfy our requirements. Bessemer pig iron may also be classed in this category, though its importation is rapidly diminishing through the efforts put forth by the steel makers to supply themselves, as well as the decline in the price of foundry pig iron, which will eventually cause Eastern blast-furnace managers to seek contracts for Bessemer iron. In the special class of importations is also Swedish bar iron, which is used by crucible-steel makers on account of its exceptional purity, and having been so used for many years, will probably continue to be in demand by them. But among these special importations should be included fine cutlery, machinery, Russia sheet iron and steel forgings, most of which command a sale in this country on account of their excellent quality and peculiar fitness, the question of price being a secondary consideration. Old or scrap iron and steel move with the tide of trade, and come here in compliance with the demand for them from our rolling mills and steel works. Tin plates, wire rods and cotton ties may be relied upon to appear at our ports of entry in large quantities, as our people do not, under the existing very low duties, attempt to make the first and last at all, and make rods only spasmodically.

There is a movement, however, which should be mentioned in connection with this subject, but which is usually lost sight of in considering our import trade in iron and steel. A considerable part of such material is brought here to be re-exported. Steel rails and bar iron pass through the United States bound for Canada and Mexico, and some pig iron goes through this country to Canada. A great deal of steel, bar iron, pig iron, &c., is brought here, manufactured into marketable forms, and exported under allowance of drawback, which amounts to nine-tenths of the duty paid. This enables our manufacturers to use as cheap material as their competitors in other countries when producing goods for foreign markets, and it also explains why foreign iron and steel are often imported at an apparent loss.

British Iron and Steel Exports.

Recent issues of English papers contain extracts from the British Board of Trade returns for August, which furnish us with the statistics of the exports of iron and steel from Great Britain in that month. It appears that 365,500 tons were then exported to all countries, against 361,414 tons in July and 380,506 tons in June. The exports in August, 1882, aggregated 432,972 tons. These figures show that August of this year held its own very well, as compared with its immediate predecessors, but fell considerably below the record of last year's business. The following table exhibits the details of the movement in August of this year, as compared with the corresponding month of 1882:

Commodities.	1883.	1882.
Pig iron.....	167,077	210,022
Bars, rods, &c.....	21,214	27,317
Hoops, sheets and plates.....	77,638	89,280
Wire.....	20,489	20,364
Tin plates.....	5,549	5,268
Cast or wrought.....	25,275	24,741
Old iron.....	38,642	25,015
Steel, unwrought.....	4,793	8,044
Manufactures.....	4,432	11,598
Total.....	1,391	1,229

The total exports of iron and steel to all countries from Great Britain in the first eight months of this year aggregated 2,699,293 tons, against 2,931,144 tons in the corresponding period of 1882, thus showing a considerable falling off. As the exports to the United States in the same periods were respectively 484,935 tons and 866,640 tons, it will be seen that the decline in British exports is wholly due to the decreased shipments to this market. The course of British trade with this country during the present year is shown in the following table of monthly exports hither:

	Tons.	May.....	Tons.
January.....	55,308	June.....	60,871
February.....	49,201	July.....	64,638
March.....	55,668	August.....	70,483
April.....	66,613		66,613

The figures for each of the last three months have been considerably higher than the average for the eight months, which is 60,617 tons. Early in the year Great Britain sent light shipments to this side of the Atlantic, and it seemed as though her trade with us was destined to be restricted to tin plates and a few other commodities, which, for good reasons, will be bought from her under any circumstances, but the indications were not borne out by subsequent occurrences, principal among which was an increase in our purchases of pig iron. Any prognostications of the future of our trade with our British cousins are liable to miscarriage, but there now seems to be very good ground for believing that these monthly statements will henceforth show diminished purchases of all commodities which come in competition with goods of native manufacture. The depression in our domestic trade is bearing down prices, and low prices are inimical to the import trade.

We have compiled the following table to show how British exports of iron and steel to the United States in the month and eight months which ended on August 31 of this year compare with the corresponding periods of last year:

Commodities.	August, 1883.	August, 1882.	Eight months, 1883.	Eight months, 1882.
Pig iron.....	29,374	67,609	198,175	341,783
Bars, rods, &c.....	305	1,477	6,702	11,723
Rails.....	9,683	13,385	49,827	155,468
Hoops, sheets and plates.....	3,667	5,249	22,820	24,665
Tin plates.....	21,114	20,709	141,734	148,677
Cast or wrought.....	357	448	3,754	4,357
Old iron.....	1,181	4,916	37,324	64,581
Steel, unwrought.....	957	8,476	24,598	112,525
Total.....	66,613	122,263	484,935	866,640

These figures plainly indicate that this country is still a very good customer for British iron and steel. We have made some calculations which present this matter in a stronger light. Of the total British iron and steel exports in August, the United States took over 18 per cent.; of the exports of tin plates, we took over 83 per cent.; of old iron, 25 per cent.; of unwrought steel, 22 per cent.; of pig iron, 18 per cent.; of rails, 12 per cent.; of hoops, plates and sheets, 12 per cent. There are some articles which are not included in the above table which are worthy of record. The value of the hardware and cutlery sent to the United States from Great Britain in August last was \$33,606, against \$58,986 in August, 1882; the quantity of lead was 3 tons, against 10 tons; the quantity of unwrought tin was 851 cwt., against 5116 cwt.; the value of steam engines, \$119, against \$4820; the value of other machinery, \$19,608, against \$5470. All these items exhibit a very heavy falling off in this year's trade as compared with that of last year.

An Order in Council, dated September, 1883, has definitely fixed the new legal standard wire gauge for Great Britain. It

is hoped, apparently, by the Board of Trade that this gauge will supersede the B. W. G. and the various local gauges, such as Stubbs, Warrington, and the numerous private gauges by which wire and sheet metals have been sold. Although the Board of Trade have taken every possible precaution and have attempted to harmonize the diversified interests of the kingdom, yet, from the surface indications which have come to hand, it seems that the lesson of the old fable is to be repeated. In trying to please everybody no one is satisfied, and the sheet-metal men are already complaining that if they adopt the new system they will experience losses of from 10/ to 15/ per ton on orders which they have already placed. They are even considering the question of buying and selling by the weight per square foot of the metal, instead of by gauge. The secret of the whole trouble is brought out very forcibly by this controversy—it lies in the disinclination to call a spade a spade. Instead of ordering metal 3 inch in thickness, they must needs order No. 1, and instead of ordering .124 inch, they must call it No. 30. The wearing of gauges and the differences which must necessarily exist between them will allow a thicker sheet to be sent than the customer supposed he was ordering, and in this way there will be a profit made. Consequently, the system finds favor with the sellers. Practically, there is no objection whatever to ordering by thickness, and then there is not the least difficulty in obtaining just what is wanted, and ascertaining with definiteness just what the maker has sent out and just how closely it corresponds with the order.

The Cause of the Business Depression.

In another part of this issue we print a report of an interview with Mr. Andrew Carnegie concerning the condition of the iron and steel trades. Mr. Carnegie possesses the double qualification of being able to talk, and to talk to the point. In the interview referred to, he does not hesitate to utter opinions which may not be entirely agreeable, but they are based on wide observation and ample experience, and therefore will be accorded more than ordinary consideration by those interested. In a few short words—"the whole world is taking a rest"—he sums up the entire situation, and we think nobody will question the truth of this brief description of the business situation. When he says, "I believe that matters will grow worse for some months," he voices misgivings which have troubled many iron and steel manufacturers for a considerable period, but which they have manfully struggled against, in the effort to believe that better times would shortly dawn upon the trade. But when he says that "no revival can take place before next spring," he shows his Scotch shrewdness in expressing himself negatively rather than affirmatively, and there is not much consolation to be derived from this way of stating his opinion as to the time at which a revival may be expected. That he expressed himself in purposely guarded language is indicated in his statement that before there can be any improvement "a much more decided curtailment of production must take place." A decided curtailment of this character usually requires more time than the few months which now bridge the interval between us and next spring. It is therefore to be inferred, naturally, that Mr. Carnegie did not intend to predict a revival in trade with the disappearance of the coming winter, but that he simply avoided expressing himself in the discouraging terms which the situation and the prospects would prompt him to use. But he does not predict when a revival may be expected. There is no doubt that matters would assume a more healthy condition if manufacturers would "stop producing goods in advance of the country's needs," but it is hopeless to expect them to do so voluntarily, or at least until ruinously low prices force the weak concerns into idleness. In view of the depressing and unsatisfactory state of the iron and steel business on this side of the Atlantic, there is some consolation in knowing that we are not alone in our gloomy experience, but that "it is the same in England as here."

Mr. Carnegie's statements of the condition of the steel-rail trade, steel-rail production, prices and wages are of much interest. He places great stress on the fact that the only works making a profit at present prices are those which own their raw materials. He does not say that these are the works which can live when their less fortunate rivals will be obliged to cease purchasing materials to manufacture at a loss, but that is also to be inferred. The time is coming when the resources of the most thoroughly-equipped works will be tested to their utmost to keep up the industrial struggle. There are, however, 14 Bessemer-steel-rail establishments in the country, and not 12 only, as Mr. Carnegie inadvertently states, though one of these works, the Union Iron and Steel Works, of Chicago, has been idle since the failure of the company last February. In the matter of trades unions, Mr. Carnegie is exceedingly liberal in his views—very much more so, we think, than are his competitors in the steel-rail trade, who, with very few exceptions, have had bitter and prolonged fights with labor organizations within quite a recent period. To sum up the conclusion of Mr. Carnegie's views on the condition of trade, his own expression may be quoted, though used in reference to a different matter—"The situation is much too serious."

Prospects in the Tin-Plate Market.

Whenever an article of consumption which we have to import almost entirely, fluctuates very little, as has been the case so far this year with tin plates, it is generally a good sign, for the inference is that such article is in a sound position, both here and in the country of production. On this side, at least, although the import has fallen off very little, the stocks both in port and inland are known to be quite light, and in certain grades there has been a scarcity at times, though unaccompanied by excitement or a sudden advance. Large as the import has undoubtedly been during the past year or two, it has by no means been excessive, considering the enormous and growing consumption, and whether the importers have made money or not, the trade has certainly had no occasion to be dissatisfied with the article, nor has the consumer, for the price has been moderate.

We have prepared a table showing the net import, so far as the official figures are at our command:

IMPORT INTO THE UNITED STATES.			
	1883.	1882.	Re-export.
	Cwts.	Cwts.	Cwts.
JANUARY.....	337,854	431,923	224 1,671
February.....	290,027	291,080	1,812 3,156
March.....	344,806	294,033	3,800 2,381
April.....	412,541	378,114	1,634 3,814
May.....	376,095	395,757	2,148 3,073
June.....	334,070	345,755	1,833 3,708
Total.....	2,104,485	2,272,701	11,441 18,425
Less re-export.....	11,441	18,425	
Net import.....	2,093,044	2,254,276	
Equal to tons.....	104,652	112,689	
1883.	1882.	1881.	1880.
Calendar year.....	4,279,738	3,660,106	23,793 9,767
Less re-export.....	23,793	9,767	
Total.....	4,255,945	3,650,339	
Equal to tons.....	212,802	182,517	

The monthly average of net import has consequently been during the first six months of the current year 17,425 tons, against last year, same time, 18,781. In all last year the average has been 17,734 tons, against 15,209 in 1881. This shows a slight falling off so far in 1883. The price of ordinary brands of tin plates with the higher duty on them stood on January 1, 1883, as under, as compared with the present one:

	Jan. 1, 1883.	Sept. 12, 1883.
	Per box.	Per box.
Charcoal bright.....	\$6.25 @ 6.50	5.62 1/2 @ 6.00
Ditto tinned.....	5.37 1/2 @ 5.62 1/2	5.12 1/2 @ 5.37 1/2
Coke tin.....	5.37 1/2 @ 5.50	5.05 @ 5.30
Ditto tinned.....	5.12 1/2 @ 5.25	4.87 1/2 @ 5.00
DOMESTIC EXPORT OF CANNED GOODS, ETC., DURING THE FISCAL YEARS		
	1883.	1882.
Blackening.....	\$209,098	\$187,493
Flaxine.....	987,529	955,142
Spices.....	26,704	93,397
Preserved fruit.....	686,517	659,681
Paints.....	470,289	424,991
Condensed milk.....	180,505	200,490
Lard.....	26,618,048	26,975,992
Preserved meat.....	4,978,928	4,408,608
Oysters.....	699,636	612,793
Pickles.....	34,042	25,635
Preserved vegetables.....	119,277	181,281
Spirits of turpentine.....	4,366,220	3,798,034
Linseed.....	101,947	198,668
Varnish.....	188,352	187,860
Total.....	\$30,352,265	\$40,409,818

This shows great steadiness, and, judging from this export, the domestic trade in canned goods must also have been kept up to its maximum. The table above does not include petroleum in tins, which cannot be ascertained from the Government returns.

As to the future, prospects in the canning trade here seem to be fair, and building throughout the country has surpassed in its activity expectations entertained in the spring. Indeed, in every important branch where tin plate is a factor there is animation, and a fair inference is that current importations will be readily absorbed. Fortunately, the article is so situated that speculation in it is difficult. There need be no apprehensions of any unpleasant interference from this element, we think, and nothing points to any immediate change in the situation.

The Duty on Iron Wire Rods.

Under date of the 21st instant an Associated Press dispatch from Washington appeared in the daily papers as follows:

The decision of the Secretary of the Treasury with regard to the construction of the charcoal-iron and round-iron provisions of the last tariff act is adverse to the claims of the manufacturers on both points. The first question raised was with respect to the scope of a proviso in the fifth paragraph of the section of the act relating to metals, namely, "that all iron bars, blooms, billets, or sizes or shapes of any kind, in the manufacture of which charcoal is used as fuel, shall be subject to a duty of \$2 per ton." This proviso, the manufacturers claimed, applied not only to the iron enumerated in the fifth paragraph, but to all other shapes and classes of iron in the manufacture of which charcoal is used as fuel. The Secretary holds that the proviso relates only to the iron enumerated in the fifth paragraph. The second question was as to the scope of the provisions of the eighth paragraph in the metal section, which says: "Round iron, in coils or rods, not less than 7-16ths inch in diameter, and bars or shapes of rolled iron not specially enumerated or provided for in this act, 1 1/2 cents per pound." Another paragraph in the act—the 35th in the metal schedule—provided for a duty of but 1/2 cent per pound on iron or steel rivet, screw, nail and fence wire rods, round, in coils or loops of certain dimensions, which were included in the enumeration in the eighth paragraph, and it was claimed that to these the rate fixed in the eighth paragraph should apply. The Secretary decides that the provisions of the 35th section shall govern the rate of duty on rivet, screw, nail and fence wire rods, although they come under the general round-iron classification in the eighth paragraph.

We have not been favored with a copy of this decision by the Treasury Department, and therefore know no more about it than is contained in the above statement. We desired to comment on the decision, and made application at the Custom House in this city for a copy of it, so that we might quote it correctly. Up to this time, however, it has not been possible to obtain a copy there, as the Treasury Department does not

seem to be in any special hurry to "officially" inform the officers of the leading port of entry in the country what decisions it makes. Our informant at the Custom House pleasantly, but rather profanely, expressed his disbelief that any such decision had yet been made, although he had no doubt it would be made in the course of time, since it was the habit of the department to inform the press what it intended to do, notwithstanding the said department had been advised by our pleasantly spoken Custom-House official that it ought to announce its decisions to customs officers first.

Patent Office Charges.

The Commissioner of Patents recommends that the fees demanded of inventors be reduced, or at least that a new scale of rates be adopted, graduated in accordance with the character of the invention patented. If the rates charged were in proportion to the estimation in which the average inventor holds the average invention, the revenues of the Patent Office would pay off the national debt in a few years and run the General Government besides. If, on the other hand, the rates were proportioned to the actual value of inventions patented, very few would pay any fees at all. We think well of the proposition to reduce the rates, but if any radical change is to be made in our system, it would be much better to distribute the fee over the term of the patent, permitting such patents to lapse as are not worth keeping alive. We know the objection which is raised to this plan of adjusting the Government charges, and are convinced that it is not good. In one case in ten thousand it might work disadvantage to an inventor who is nursing a good thing along because of inability to introduce it, but in nine hundred and ninety nine cases it would work to the advantage of the general public, by clearing up from year to year a lot of patent rubbish which is of no use to inventors nor any one else. On the contrary, thousands of useless patents drag out the full term for which they are issued, stumbling blocks in the way of practical progress, and only coming to the front when they can be used to blackmail successful inventors or unconscious infringers. If inventors had an absolute right to protection, it would be different. The absolute right belongs to the community. This right is voluntarily relinquished for the advantage of the individual in compensation for publishing his invention or discovery to the world. It is a privilege which can be limited or restricted in any way which the public interest may demand. If the privilege is worth nothing to the inventor after he has enjoyed it for, say, five years, and he does not care to keep his patent alive by paying something to the Government, it should lapse and the invention become public property. In this respect the English system is better than ours. In England the original fees are small—about \$20—but at the end of four years \$250 must be paid to keep the patent alive, and at the end of eight years the tax is \$500. We think this eminently fair and just. It gives the inventor his patent at a nominal charge. If valueless to him, he need pay no more. If valuable, or he thinks it so, he pays for it. Four years later he again has the option, and if his patent is unprofitable, he can let it go. It would have been millions of dollars to the advantage of manufacturers in this country if the patents which had no value in five or ten years after the date of their issue had been allowed to die.

The extracts which we publish elsewhere in regard to the evidence bearing on the efficiency of the United States inspection of steamboat boilers will, we think, be enough to convince any man that the sooner the United States Government lets steamboat boilers alone and holds engineers and owners equally and criminally responsible for any damage which may be done by explosion, the better it will be for all concerned. At the present time the inspection is supposed to decide the question of whether a steamer is in a fit condition to run. Practically, it decides that the owner of the boat must pay a certain amount of money to the inspector for performing certain ceremonies at stated intervals on board of the boat in connection with the boiler. Of the value of these ceremonies and their influence on the subsequent safety of the boiler we leave our readers to judge. If this were the first, second or third case which had happened in these waters, charity might find excuse for the accident. When, however, the inspectors repeatedly swear that on the day of inspection the boilers were of the proper thickness, and it is demonstrated that at the time of the explosion, a month or two afterward, those same plates had been reduced to the thickness of paper, we get out of patience, and charity no longer requires us to pass over the fact that there must be something worse than blundering even. Practically, somebody lies.

The production of nails by a marble mill is rather a curious fact, and one which the political economists ought to give some attention to, as showing to what extent the economy of waste products may be carried. Formerly the marble saws were very much of a nuisance around mills, and many a dump, if it could be overhauled, would show that tangled saws their part in filling up the space. Now we believe there are scarcely any marble mills of the larger class which do not have nail machines at work

when they are running. The varying thickness of the different sizes of nails of course confines the product to certain sizes to which the thickness of the saws is suitable. The varying widths of the saws themselves make it necessary to have them cut up in short lengths, so that the nail-making, to one who is familiar only with ordinary nail plate, is rather a curious process.

Much alarm is felt in Europe on account of the massing of large bodies of Russian troops on the Austro-German frontier, and other warlike movements. In former years Russia despoiled Turkey of some of her finest Provinces, which of late, in the transfer of their allegiance, seem to have felt more strongly the fascination of Bismarck's diplomacy. Shall these Provinces, in the future map of Europe, become European or Cossack? The Russian Czar doubtless sees that this question is pressing for a solution.

Mr. Andrew Carnegie's Views.

A New York Tribune reporter called one evening last week upon Mr. Andrew Carnegie, who recently returned from Europe. Mr. Carnegie was found in his rooms at the Windsor Hotel, and upon being asked for his opinion of the condition and prospects of the steel and iron trade, he expressed his views as we find them recorded in the following interview, in the Tribune of the 24th instant:

"I think this: I consider that the whole world is taking a rest at present after a period of unusual activity. During this period manufacturers generally increased the capacity of their works greatly. They are now sufficient to supply the whole world, were it as abnormally active as it is the reverse. But as great loss is entailed by curtailment of production, the works are kept running to their full capacity, although prices have fallen to figures which leave even those manufacturers who have unusually favorable facilities little or no profit, and entail a positive loss upon the average manufacturer. It is the same in England as here. One of the largest miners of coal in the world told me last month that he could only figure a profit of four cents per ton upon the coal mined by his firm. In the steel-rail manufacture the same condition of affairs exists, and the great woolen and cotton weaving houses are scarcely in better circumstances."

"Is this depression likely to continue long?"

"In my opinion no revival can take place before next spring. Much as I regret to say it, I believe that matters will grow worse for some months before manufacturing interests can reach a profitable business. A much more decided curtailment of production must take place before there can be any improvement. This will be brought about naturally by the prevalence of such ruinous prices as will compel manufacturers to stop producing goods in advance of the country's needs."

"Are the steel and iron manufacturing firms of this country sound, or do you fear a panic?"

"They are generally sound. While there may be a few failures here and there, nothing like a panic is possible among them."

"Has the change from iron to steel rails, and the consequent economy in the wear and tear of rails, made such a shrinkage in the yearly consumption on the part of old railway lines as to be felt by manufacturers?"

"No, not yet. It will no doubt be a factor of great importance in the future. At present it is not. The life of a steel rail is five times that of an iron rail, and that is five years. Now, the percentage of steel rails in use longer than five years is quite small. The steel rail has entirely taken the place of the iron rail in the United States, and yet at present, in spite of the superiority of the steel rail, it is actually cheaper than the iron rail. The depression in the former is not due to reduced consumption, for in spite of the times this year's consumption will be about a million and a half tons. This fearful depression is caused by the increase in the capacity of works generally, as I stated before. As an instance, take our own works in Pittsburgh, built in 1875 for a production of 25,000 tons. This year we produce more than 150,000 tons."

"What is the present price of steel rails?"

"About \$37 per ton at the mill."

"Can steel rails be manufactured at a profit at that price?"

"Speaking generally, no. There may be one or two mills owning their raw materials—mark that, owning their raw materials—that may make fractional profits at that price."

"How about the laborers employed in steel and iron?"

"Out of the 12 steel mills two have recently had disputes with their men, and the works have been stopped in consequence. Labor is all that the working man has to sell, and he cannot be expected to take kindly to reductions of wages, even when such are necessary in order that he may have any work at all. I think the wages paid at the mills on the seaboard of the United States to-day are about as low as men can be expected to take. In the West, notwithstanding a recent agreement of the men to accept a reduction of 30 per cent., it now seems probable, from the very unsatisfactory outlook, that they will have to be asked to work for still less. In our own district of Pittsburgh our rule is to make a bargain in December with our men to govern the coming year. This rule has worked very hard for our side for the past two years, as the market has been constantly falling. In this way our men have been, and are still, making much higher wages than any men either to the east or west of Pittsburgh. But a reduction of wages is inevitable in our district, though we do not apprehend that there will be any trouble about it, as our men are intelligent, and will no doubt deal as fairly with us now as they have in times past."

"What are your views about trades unions?"

"We have unions in Pittsburgh, and in all the mills west of us, except St. Louis, but no mill east of us will tolerate them. We have always held that in this free country

our men have a right to belong to any union they please, and up to the present hour our relations with the trades unions have been satisfactory. I believe the trades union is of great benefit to the men, and it has certainly developed many most able men. As a rule, the more intelligent labor is the less difficult it is to deal with it, if capital only asks for what is fair and just."

"Do you look for any protracted strikes in these interests?"

"No; the situation is much too serious. Unless the market improves, our men will readily see that it is a question of work at some price or no work at all. They will therefore be ready to meet any reasonable demand made by their employers."

OBITUARY.

JOHN C. TRAUTWINE.

John C. Trautwine, the widely-known civil engineer, died on the evening of September 15, in Philadelphia. He was born in Philadelphia, March 30, 1810. He started a business life, when 18 years of age, in the office of William Strickland, architect and engineer. He was engaged on the Delaware Breakwater for some time, and in 1836 he was appointed engineer of the Hiwassee Railroad. In 1844 he was engaged in the construction of the Canal del Dique, in New Grenada, South America, a work on which he was employed five years, and in 1849 he was engaged in the construction of the Panama Railroad, of which he and Mr. Totten were afterward appointed chief engineers. In 1852 he began the exploration of the River Atrato and its tributaries in New Grenada, with a view of determining the feasibility of an interoceanic canal route, and the report of this exploration was published shortly after his return. In that work Mr. Trautwine was authorized to undertake the construction of a canal if he deemed the same to be practicable, but after exhaustive explorations he reported against the scheme. In 1857 he surveyed the route for the Honduras Interoceanic Railway, which, however, was never built, and in 1858 he examined and reported upon the harbor of Montreal, with a view of determining the advisability of improving it as a port of entry. After this he returned to Philadelphia and engaged in professional duties, which he continued to attend to until a short time before his death. In 1851 he published the first editions of "Curves" and "Excavations and Embankments." In 1872 appeared his "Civil Engineer's Pocket Book," which is the text-book mostly used by engineers in America. He is and will be best known by his writings, which have run through several editions. His book on "Railroad Curves" is the simplest and clearest book on the subject in the English language. He also wrote a book on "A New Method of Calculating the Cubic Contents of Excavations and Embankments by the Aid of Diagrams." The work, however, on which his reputation will chiefly rest is his "Civil Engineer's Pocket Book."

It is a monument to his industry and versatility, and is, perhaps, the best single treatise on civil engineering thus far published, and it would be difficult to find any other one book which alone would be as useful to a young student of civil engineering as this. While engaged in work in tropical countries Mr. Trautwine contracted one of the malignant fevers so prevalent in those climates, from the effects of which he never recovered entirely, and which finally caused his death. He leaves two sons, William Trautwine, a conveyancer, and John C. Trautwine, Jr., who has been engaged with his father in his bookwork. Mr. Trautwine was a member of the Academy of Arts and Sciences, and of the American Philosophical Society.

THE LATE PROF. W. A. NORTON.

Prof. William Augustus Norton, of Yale College, died at New Haven, Conn., on Friday last. The Professor was born at East Bloomefield, N. Y., October 25, 1810. In 1827 he was appointed a cadet at the West Point Military Academy, from which he was graduated in 1831. On July 1 of that year he was attached to the Fourth Artillery and commissioned Second Lieutenant. On August 30 following he was appointed Assistant Professor of Natural and Experimental Philosophy in the Military Academy, and served in that position until September 30, 1833, when he resigned from the army. During a leave of absence in 1832 he joined the "Black Hawk Expedition," but was not at the seat of war. He resigned from the army in order to accept the position of Acting Professor of Natural Philosophy and Astronomy in the University of the City of New York. He resigned this position in 1838, and was engaged for the year following in arranging an "Elementary Treatise on Astronomy," which was published in 1839. During the same year he accepted the Professorship of Mathematics and Natural Philosophy in Delaware College, Newark, Del. This post he held for a year, when he was elected President of the college, and served in this capacity during the year 1850. He then went to Brown University, Providence, R. I., and took the department of Natural Philosophy and Civil Engineering, remaining in this position for two years, when he went to Yale College, New Haven, as Professor of Civil Engineering in the Sheffield Scientific School, and continued to fill that chair until his death. In 1857 Prof. Norton published the "First Book of Natural Philosophy," and in 1858 several memoirs on terrestrial magnetism and other scientific subjects. He frequently contributed articles to the American Journal of Science and to various other periodicals. He had the honorary degree of A. M. conferred upon him by the University of Vermont, in 1842. From 1844 he was a member of several scientific associations, and in 1873 was elected to the National Academy of Science.

Japanese miners have some curious customs which sadly depreciate the value of their work. They do not appear to appreciate the fact that "time is money." An engineer who has just returned from the mines of that country tells us that they light them in a peculiar manner. Every man entering the mine carries with him a large

bundle of from 5 to 6 foot bamboo cane, slightly beaten before use. This cane is used as a torch. It burns fairly well for a few seconds until a notch is reached, when the light nearly goes out and the ashes must be knocked off, a process which must be repeated every half minute. Every six or seven minutes a new cane must be lighted, so that a good share of the miner's time is occupied in keeping his illumination in a fairly satisfactory condition. Unfortunately, Japanese miners are, besides, great smokers, and they use a pipe having a bowl the capacity of which is equal to that of an ordinary thimble. It takes two whiffs to finish it, when the process of filling up and lighting it must be gone through. Every one has probably had occasion to watch the great deliberation with which an average Irishman, when at work, will fill his clay bowl when the imagination simply shrinks from the task of picturing the rapid progress of work intrusted to a smoking Japanese miner.

Calling in the Bonds.

The time is near at hand when the Government will be unable to continue the reduction of the public debt by the redemption of bonds unless it shall go into the market and buy bonds at market rates. For some years the surplus revenue has been expended in canceling these obligations. The last of the 3 1/2 per cents, however, were called in in July, and now the Government, in the course of paying its debts, has reached the 3 per cents. When the 121st call was issued, 5 per cent. bonds continued at 3 1/2 per cent. to the amount of about \$32,000,000 were outstanding, and already bonds under this call amounting to nearly \$20,000,000 have been presented and redeemed. This class of bonds having been disposed of, the Government was forced to call, on the 19th inst., for \$15,000,000 of the new 3 per cents, and it is said that the estimate will allow the redemption of \$45,000,000 more of this loan before the end of the current fiscal year.

After all the 3 per cent. bonds shall have been redeemed there will be no other bonds which the Government can call until 1891. Let us see how many 3 per cents there are. The amount outstanding on August 31 was only \$305,529,000. The surplus last year was about \$133,000,000, and it may exceed \$100,000,000 this year, so that, if the surplus shall not be reduced by legislation, the 3 per cents will be wiped out in about three years. There will follow a period of five years in which the annual surplus must accumulate in the Treasury, unless the Government shall decide to buy 4 per cent. and 4 1/2 per cent. bonds at the ruling premium in the market. The amount that can be redeemed in 1891 will be only \$250,000,000, and the accumulated surplus will then greatly exceed that sum, but not until 1907, or 16 years later, will the 4 per cents, amounting to \$737,610,550, become redeemable.

The difficulties that attend the reduction of the debt in the near future are not, however, fully shown by these facts. Comptroller Knox announced, in December last, that the National banks held as security for their circulation \$220,000,000 of the bonds which the Government has now begun to call in and redeem. The retirement of the 3 per cents may affect the circulation, for in the place of the called bonds, the banks, if they want to retain their circulation, must deposit in the Treasury the same amount, either in "lawful money" or other Government bonds. As the issue of circulating notes yields a very small profit, and as other bonds command a high premium, some banks may prefer to give up the circulation affected by the redemption of these called bonds, and in this way contract the currency. Whatever may be the effect upon the volume of National bank notes, it is unfortunate that the Government should be compelled to disturb the basis of the National banking system. The amount is too large. If it had been reduced to the amount required for the sinking fund—about \$45,000,000—the outlook would now be more satisfactory.

In a comprehensive article recently written by Herr Wohler, he enumerates the various kinds of injury and wear to which axles, tires and rails are subject, and remarks that under normal circumstances railway material is not forcibly torn, bent or broken, and that when such violent force is brought to bear on it, then the limit of human precaution has already been passed. On the other hand, he considers that scientific tests have to be arranged in view of those small and sometimes almost imperceptible movements which, by their frequent repetition, affect the durability of the material subjected to their influence. The test applied by the Imperial railways of Alsace-Lorraine, of which Herr Wohler is manager, in the acceptance of axles, involves the sample bar being subjected to a load of 34.92 tons per square inch of the cross-section during ten minutes, without any further extension taking place during that time. If this test is withstood, the bar is subjected to a further weight until it is broken. After being broken, the cross-section of fracture must not exceed 65 per cent. of the original cross-section.

A recent issue of the Pittsburgh Dispatch contains a detailed account of the boiler explosion which occurred at the Sligo Mills, at Pittsburgh, lately. The building in which the explosion occurred was known as the Flange Works, and was filled with expensive machinery used for flanging boiler and flue heads. It was one story in height and constructed of heavy timbers covered with sheet iron. Adjoining the lower side was a large two-story brick structure, 25 x 60 feet, used as a blacksmith shop, machine shop and carpenter shop. The boiler which exploded was 36 feet long and 46 inches in diameter, and steam was generated from the furnace in the flange shop. The engine had been stopped for the dinner hour and had been in operation only a few moments when the explosion occurred. The fireman and one other workman were killed instantly, while of the 16 persons who were injured three died within a short time after the accident. No particulars are yet at hand as to the probable cause of the explosion.

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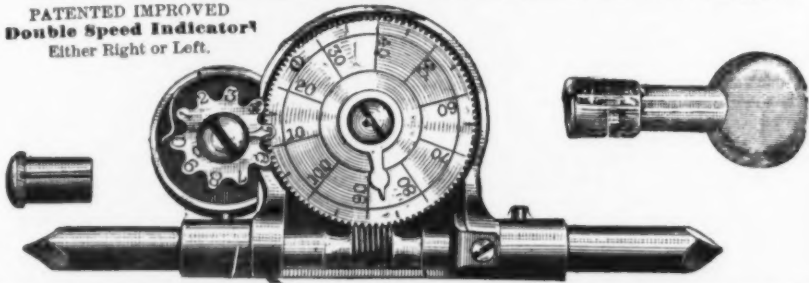
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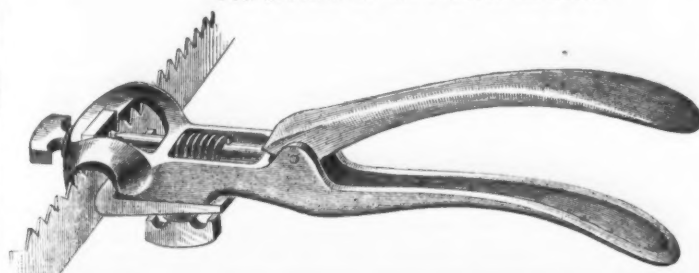
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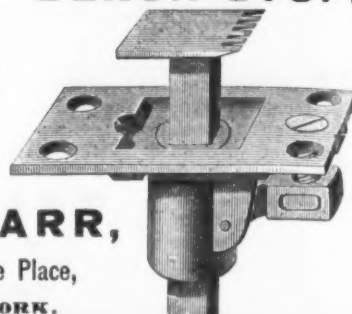
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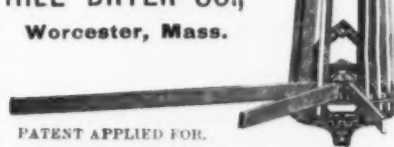
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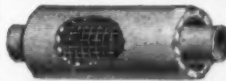
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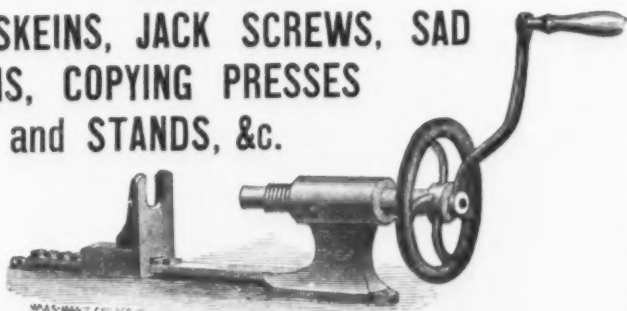
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ROTARY OR ALLICATOR.

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sired. PRICE AND QUALITY GUARANTEED. All the above
brands are of clear, keen grit, and will not glass.



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IMPROVED UNDER PATENTS OF 1875 AND 1876.

Safety Economy in Fuel, Low Cost of Maintenance Dry Steam without Superheating, Large Reserve Power
ARE THE ADVANTAGES OFFERED BY THIS BOILER IN A PRE-EMINENT DEGREE.

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Of Every Quality and Description.

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CROWN WATER METER.

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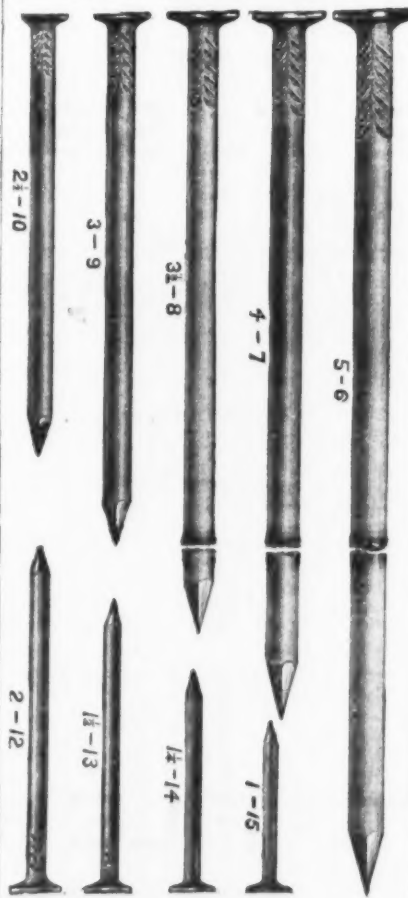
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SMITH'S NEW MODEL

REVOLVERS.



Sold by Gun and Hardware
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OTIS A. SMITH, Manufacturer, Rockfall, Ct.

The Zinc Industry of the United States.*

BY C. KIRCHHOFF, JR.

The development and the present position of spelter statistically and commercially are, more than that of any other metal, enveloped in a mystery which the reticence of many of the leading producers has created. As the industry possesses no literature, and no well-organized effort has ever been made to present the conditions under which it labors in different sections of the country, the first attempts in that direction are met by an indifference which must be pleaded as the cause of the incompleteness of the present review. Though cordial support by some of the gentlemen identified with the industry is acknowledged, even bare figures of production have been withheld by others, so that estimates, indirectly obtained, had to be substituted for official figures in some cases.

PRODUCTION OF SPELTER IN THE UNITED STATES.

The records of the production of spelter and zinc in the United States are very incomplete. The following figures are the only ones worthy of consideration which are available:

	Net tons.		Net tons.
1873.....	7,343	1882.....	33 765
1875.....	15,833	First six months of	
1880 (census).....	23,239	1883, estimated.....	18,000

The zinc statistics are sometimes stated in pounds. For 1882 the corresponding figures would be 67,530,000 pounds; and for the first half of 1883, 36,000,000 pounds.

THE CAPACITY OF THE WESTERN WORKS.

During the past year the capacity of the works of the West has grown very rapidly, both by the building of new plants and by the enlargement and alteration of old establishments. The following table gives an approximate estimate of the annual capacity of the Western zinc works:

	Tons of zinc per annum.
Illinois.	
Excelsior Concentrating and Smelting Works, Collinsville (3 Belgian furnaces).....	800
Illinois Zinc Company, Peru (3 gas, 10 Belgian furnaces).....	7,200
Mathieson & Hegeler Zinc Company, La Salle (4 double gas furnaces).....	12,500
Missouri Zinc Company, Carondelet (12 Belgian furnaces).....	4,000
Glendale Zinc Company, Carondelet (5 Belgian furnaces).....	3,000
Carondelet Zinc Company, Carondelet (4 Belgian furnaces).....	1,000
Southwestern Lead and Zinc Company, Rich Hill (1 Belgian furnace, Siemens furnace).....	2,250
West Joplin Lead and Zinc Company, Joplin (6 Belgian furnaces).....	2,250
Kansas.	
J. H. C. Gross, Weir City (8 Belgian furnaces).....	3,500
R. Lanyon & Co., Pittsburg (8 Belgian furnaces).....	3,500
S. H. Lanyon & Bro., Pittsburg (4 Belgian furnaces).....	1,500
M. & J. Lanyon, Pittsburg (2 Belgian furnaces).....	750
Granby Manufacturing and Smelting Company, Pittsburg (1 Siemens furnace).....	1,250
American Zinc Company, White River (4 Belgian furnaces).....	1,000
Total capacity.....	44,500

This represents the capacity of all the works built. Some of them—those marked †—have not been running for some time; others are, and have been, running at one-half or three-quarter capacity at times, and those to which an asterisk is affixed have either been only recently completed or are still in course of construction. The works capable of working under fairly favorable conditions of trade have a capacity of fully 40,000 tons, and can therefore meet the demand.

OUTPUT OF THE WESTERN ZINC WORKS IN 1881.

	Net tons.
Illinois.....	16,750
Kansas.....	5,000
Missouri.....	2,750
Total.....	24,500

According to an estimate made by good authority, the product in 1881 of the Western works then running was about 24,000 tons, distributed as follows:

	Net tons.
Illinois.....	16,750
Kansas.....	5,000
Missouri.....	2,750
Total.....	24,500

For the year ending August 31, 1882, a committee of producers estimated the output at 26,425 tons. Direct returns and estimates place the make of 1882 as follows:

	Net tons.
Illinois.....	18,401
Kansas.....	7,366
Missouri.....	2,500
Eastern States.....	5,698
Total.....	33,965

A considerable proportion of this metal is sold as sheet zinc, the quantity having largely increased in 1882. One works, that of the Mineral Point Zinc Company, Wisconsin, makes only oxide.

A question which is seriously threatening the prosperity of the Western makers of spelter, and makes it nearly impossible for all of them to work to full capacity, is the inadequacy of the supply of ore. Southwestern Missouri and Southeastern Kansas, the principal source, are capable of furnishing approximately 60,000 tons per annum. It is estimated that the requirements of the furnaces, if running fairly up to capacity, are about 100,000 tons annually. The result is a sharp competition for ore, which forces the less favorably located works into idleness, and runs the cost of production to figures making imports possible. During the past year a subsidiary industry, that of manufacturing sulphuric acid from the sulphurous acid generated in roasting blends, has been started by one large producer. As yet this branch is in its infancy, and does not seem capable for the present of a very great expansion or a general introduction, in view of the limited local market for the acid. There is reason to believe, however, that in time it may afford an important relief in reducing the cost of manufacture. For the

* From advance sheets of the Annual Report of the Division of Mineral Statistics and Technology, United States Geological Survey, Albert Williams, Jr., Chief of Department.

present it has the advantage of reducing the nuisance of noxious fumes, against which in time public opinion might declare itself.

In addition to the supply from domestic sources, varying quantities of metal and of manufactures have been imported, chiefly from Germany and Belgium. During the period from 1873 to 1880, when the home industry trebled its output, this movement lost much of its force; while, on the other hand, since 1877 considerable quantities of high-grade spelter were exported. This continued until a heavy demand, outstripping home consumption, again brought our markets into a position favorable for imports. Meanwhile, home manufacturers had begun also to make sheet zinc on a more extended scale, and had succeeded in crowding back foreign competitors. The speculative excitement of the "boom" period again opened the gates, and this country was made the outlet for a heavy quantity of metal. A temporary reaction stopped the influx, but in 1882 the imports assumed dimensions not reached for more than a decade, and led to an overstocking of the market which weighed heavily upon it, carrying prices lower than those of lead—an unprecedented position for spelter. The great expansion of the demand, which made so sudden an increase in the supply possible without causing more disastrous consequences than it in reality led to, must be chiefly attributed to the great increase in amounts called for by galvanizers. The expansion of the wire industry, notably the barbed wire for fencing purposes, created a demand which our works could not meet so suddenly. As illustrating the quantity of metal used for protecting barbed wire alone, it may be mentioned that one manufactory alone consumes upward of 3000 tons of spelter per annum for that purpose. The fact that some of the heaviest manufacturers using spelter for galvanizing are near the seaboard, thus handicapping Western producers to the extent of the freight, did much toward making the invasion of foreign spelter more easily possible. During the calendar year 1882, 12,826 net tons of spelter were imported; but, since, the movement has nearly ceased, and home producers again have full control of the market. It is alleged, though there are no facts to prove the statement, that in times of depression abroad foreign makers continue to divert a surplus to other markets, this country being among the favorites. It is certainly strange that when Continental producers form "syndicates" to uphold prices, they do not order any restriction, to put the market in a position, so far as the supply is concerned, to enforce their higher demands. Experience in this country has simply proved that without such a restriction combinations among producers are doomed to be failures.

IMPORTS AND EXPORTS.

The following tables show fully the imports and exports of spelter, sheet zinc, ores and oxide. The small quantity of ore shipped abroad comes exclusively from the New Jersey mines, being used at a Belgian works to manufacture zinc white by the Wetherill process:

Zinc, Spelter or Tuteneque Imported into the United States during the Fiscal Years Specified (specie values)—Dutiable.

Years.	Blocks or pigs.		Sheets.	
	Quantity.	Value.	Quantity.	Value.
1872.....	lbs.	\$565,739	lbs.	\$820,879
1873.....	329,022	4,431,072	329,216	4,431,072
1874.....	329,022	4,431,072	329,216	4,431,072
1875.....	329,022	4,431,072	329,216	4,431,072
1876.....	329,022	4,431,072	329,216	4,431,072
1877.....	329,022	4,431,072	329,216	4,431,072
1878.....	329,022	4,431,072	329,216	4,431,072
1879.....	329,022	4,431,072	329,216	4,431,072
1880.....	329,022	4,431,072	329,216	4,431,072
1881.....	329,022	4,431,072	329,216	4,431,072
1882.....	329,022	4,431,072	329,216	4,431,072
Cal. year, '82	25,651,567	1,044,324	4,668,501	215,793

Zinc Ore, Oxide, Plates, Sheets, Pigs or Bars Exported from the United States during the Fiscal Years Specified (mixed gold and currency values).

Years.	Of Foreign Production.		Of Domestic Production.	
	Quantity.	Value.	Quantity.	Value.
1872.....	lbs.	\$1,068	lbs.	\$1,068
1873.....	20,514	14,834	20,514	14,834
1874.....	20,514	14,834	20,514	14,834
1875.....	20,514	14,834	20,514	14,834
1876.....	20,514	14,834	20,514	14,834
1877.....	20,514	14,834	20,514	14,834
1878.....	20,514	14,834	20,514	14,834
1879.....	20,514	14,834	20,514	14,834
1880.....	20,514	14,834	20,514	14,834
1881.....	20,514	14,834	20,514	14,834
1882.....	20,514	14,834	20,514	14,834
Calendar year 1882.....	11,118	56	11,118	56

Years.	Of Domestic Production.		Of Foreign Production.	
	Quantity.	Value.	Quantity.	Value.
1872.....	lbs.	\$1,068	lbs.	\$1,068
1873.....	20,514	14,834	20,514	14,834
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1879.....	20,514	14,834	20,514	14,834
1880.....	20,514	14,834	20,514	14,834
1881.....	20,514	14,834	20,514	14,834
1882.....	20,514	14,834	20,514	14,834
Calendar year 1882.....	11,118	56	11,118	56

REVIEW OF THE SPELTER MARKET.
There are inherent in the nature of the industry in this country many reasons which make a systematic and general review a task of much difficulty. The conditions affecting one zinc-producing section differ so widely from those of another that they appear almost as independent of one another as though different metals were the product. In the East the splendid deposits of New Jersey, Pennsylvania and Virginia furnish an abundance of ore yielding a metal



THE ATTENTION OF THE TRADE IS INVITED TO THE SUPERIOR

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PATENT IMPROVED GERMAN SNAP.

These goods embrace a complete line of Halters and Ties, both in Hemp and Jute, made up with entirely new and original patented fixtures, and presenting such marked advantages over all other goods in the market intended for like use as to command immediate and general appreciation. These advantages are (see cut):

First.—The Cross Bolt Snap is the only Spiral-Spring Snap in the market that is impervious to water and dirt.



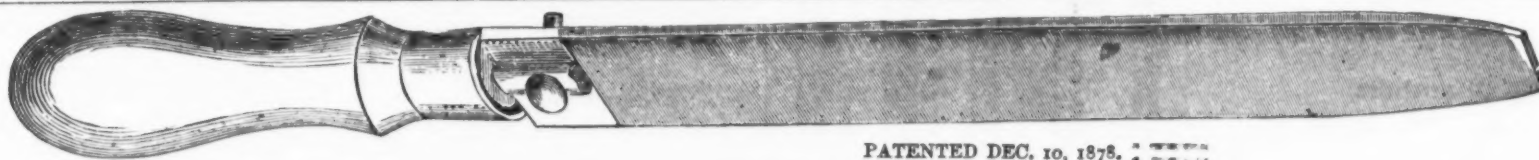
MANUFACTURED BY

THE UNION HARDWARE MANUFACTURING COMPANY, WEST TROY, N. Y.

THE UNION HARDWARE MFG. CO. also manufacture a complete line of Cross Bolt Harness Snaps, Double Snaps for Chain Connections, Harness Chain Goods, Hitching Chains, Patent Improved German Snaps, &c.

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100 CHAMBERS STREET, - - - NEW YORK.



PATENTED SEPT. 24, 1878.

PATENTED DEC. 10, 1878.



MILLSPAUGH'S PAT. FILE AND HANDLE.

Little or no explanation will be necessary for the Mechanic to understand the manner of operating this File and Handle. The File has a hole in Tang end of same, a Yoke terminating in a thread operating in Nut at lower end of Handle. It will be readily seen by passing the Rivet or Pin through the top of Yoke and File; then, by turning the Handle, the Nut in same, acting on thread, will draw the File down to a shoulder, and will hold it firm, and thereby obviate all possibility of accident so common to the old-fashioned Handle. Again, one of these Handles will last for years unless carelessly broken, and the Mechanic will always have a Handle to fit firmly to the File. This handle has been pronounced by the leading mechanics to be the best thing of its kind ever made. We should prefer orders through the wholesale houses, but, if not convenient, order direct from factory.

MANUFACTURED EXCLUSIVELY BY

NEW AMERICAN FILE COMPANY, PAWTUCKET, R. I., U. S. A.



THE FRED. J. MEYERS MANUFACTURING CO.,
COVINGTON, KY.,
Manufacturers of

WIRE GOODS OF ALL KINDS,
Wrought-iron Fencing, Cresting and Hardware Specialties.
Send for Illustrated Catalogue of 1883.

No. 1 Carries 7 feet earth.
No. 2 Carries 5 feet earth.
No. 3 Carries 3 1/2 feet earth.

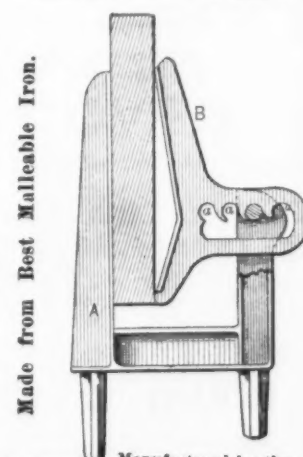
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The Lightest and Strongest Scraper made. The body is made of one single piece of steel. The Handles are fastened inside of fold, and free from all obstructions. The body, bail and runners are all made of steel. Especially suited for contractors. Send for circulars. Manufactured by
THE YORK MFG. CO. Limited Portsmouth, Ohio.

BRONZE AMERICAN BRONZE WORKS. BEARINGS.
Bronze and Brass Bearings and Ornamental Castings.
Car and Locomotive Work a Specialty.
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Manufactured by the
RENO BENCH VISE COMPANY, Detroit, Mich.

A Portable Vise for use by Woodworking Mechanics. Self-adjusting Jaw, Clamping any thickness from 1/4 in. to 2 1/2 in. For use in New Buildings or out of doors holding work while Sawing, Boring, Mitering or Planing. Best Saw Clamp in use. Price, 75 cents each. Send for Descriptive Circular. Liberal Discount to the Trade.

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GENERAL AGENTS.

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Write for Prices and Discounts to

MILTON SIEVE CO. (Limited),
MILTON, PA.



Tempered Springs of all kinds.

of exceptional purity, finding a market readily. In the West—in Illinois, Missouri, Kansas and Wisconsin—there is a constant struggle between the mine owners and the smelters, and the competition for the raw material frequently carries prices for it to a point where profits are impossible. The markets for the lower grades of metal there made are subject to fluctuations, to sudden expansion and contraction, and are constantly threatened by foreign competitors.

The Southern States possess very important deposits of zinc ores, but until now the production of the metal there has been limited, though considerable quantities of ore have been shipped North, notably to the Mercer Zinc Company, at Trenton, N. J., where it is used for the manufacture of oxide. There are now under construction two zinc works near Knoxville, Tenn.—the East Tennessee Valley Zinc Company and the Edes, Mixer & Herald Zinc Company. There is a movement on foot also to build another works in Virginia. With improved railroad facilities for the carriage of ore and refractory material, with cheaper coal and very large supplies of ore at some points, there is a good prospect for a rapidly growing industry, especially as the quality of the spelter made is very high.

The bulk of the spelter made in the Eastern States finds its market directly through the dealings of the producers with the consumers, who are willing for their special purposes to pay a very much higher price for the pure metal. We shall, therefore, in the following brief summary refer almost exclusively to the fluctuations in the demand for the ordinary Western domestic spelter and its chief competitor, the Silesian and Belgian spelter, which has at times sold in large quantities and almost always places a limit to a rise in values beyond a given point. A considerable quantity of these grades does not reach the open market, so that the records of current transactions are often meager.

1875.—Higher prices in Europe allowed home producers to carry the market to a better figure, though the general apathy in business and the feeling among consumers that prices were unduly high made the market exceedingly quiet during the year. In the spring an association was formed among producers with a view to maintaining and controlling values. This association of Western makers began by fixing the price at 7 cents, and raised it in May to 7½ cents, currency, but finding the metal moving off sluggishly, went down to 7.15 cents in June, returning, however, to 7.35 cents in July. It became apparent that some producers could not resist the temptation to force sales by concessions, and the combination rate was reduced to 7¼ cents in August. Even then there seemed to be little difficulty in getting supplies at lower figures. Still, the price of 7¼ cents was reaffirmed in spite of the sluggishness of the market, and for November was raised even to 7.4 cents. All efforts to keep "outside lots" from drifting into the market proved ineffective, and values continued unsettled till the close of the year. The "combination rates" are in parentheses:

Price of Spelter in 1875.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	6.75	6.37	
February.....	6.67	6.25	
March.....	6.50	6.20	
April.....	(7.00)	6.50	
May.....	(7.25)	7.15	
June.....	(7.35)	7.15	
July.....	(7.35)	7.15	
August.....	(7.25)	7.10	
September.....	(7.25)	7.10	
October.....	(7.40)	7.15	
November.....	(7.40)	7.15	
December.....	(7.40)	7.15	

1876.—The year opened with a firmer market, and the association succeeded, by forcing up the nominal rate successively to 7.6 and 7.75 cents, in carrying the market higher, underselling going on steadily. In March, consumers, in anticipation of a further advance, bought more freely, but no steps in that direction were taken until the beginning of April, when 8 cents was announced as the official price. Meanwhile stock was accumulating at the seaboard, and considerable eagerness being displayed by second hands to realize, made the breach between the nominal and actual prices greater and greater. The "combination" gradually went to pieces. In June its announcements had lost all practical interest, and with this artificial support withdrawn from it, the metal gradually sank during the rest of the year by its own weight, the production being heavily in excess of the requirements. During the year transactions were based upon the following quotations:

Price of Spelter in 1876.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	(7.60)	7.40	
February.....	(7.75)	7.60	
March.....	(7.75)	7.60	
April.....	(7.75)	7.60	
May.....	(7.75)	7.60	
June.....	(7.75)	7.60	
July.....	(7.75)	7.60	
August.....	(7.75)	7.60	
September.....	(7.75)	7.60	
October.....	(7.75)	7.60	
November.....	(7.75)	7.60	
December.....	(7.75)	7.60	

1877.—Continued dullness and a partial decline in prices led to a curtailment of the production, and in February to the first export sale of 200 tons of high-grade spelter at 5½ cents currency. Consumers, however, unaffected by speculative attempts to rally the market, which dropped steadily, being only temporarily relieved. The foreign metal was entirely forced out of the market, in spite of the fact that values abroad were low. During the year values moved within the following monthly range:

Price of Spelter in 1877.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	6.50	6.25	
February.....	6.50	6.25	
March.....	6.50	6.25	
April.....	6.50	6.25	
May.....	6.50	6.25	
June.....	6.50	6.25	
July.....	6.50	6.25	
August.....	6.50	6.25	
September.....	6.50	6.25	
October.....	6.50	6.25	
November.....	6.50	6.25	
December.....	6.50	6.25	

1878.—A heavy production and a light demand, together with low offerings of foreign metal pressed upon the market, and a conviction of producers at St. Louis, held in March, were unable to apply any remedy for

existing evils. Toward the middle of the year there was a better feeling due principally to an upward movement abroad, but toward the end of the year continued dullness carried the price down to a very low point, heavy exports of high-grade metal being meantime made to Europe. The range of prices of spelter was as follows during the year:

Price of Spelter in 1878.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	5.75	5.50	
February.....	5.62	5.25	
March.....	5.62	5.25	
April.....	5.25	5.00	
May.....	5.00	4.62	
June.....	4.62	4.25	
July.....	4.75	4.30	
August.....	4.87	4.50	
September.....	4.87	4.75	
October.....	4.62	4.50	
November.....	4.75	4.50	
December.....	4.37	4.25	

1879.—As in all other branches of the metal trade, the year 1879 opened with a very discouraging outlook in spelter. Prices continued to drop in spite of an effort made early in February to revive the old association of producers. The same evils which wrecked the earlier attempt were at once manifested, and the metal was soon allowed to drift its own way untrammelled, until in July a better feeling began to develop. In August a decided upward tendency carried up the market here and in Europe, where an agreement was arranged among the Belgian and the Rhinish and other German producers. In September and the succeeding months spelter was caught by the speculative tide which bore up all metals so very rapidly, and values were quickly advanced to figures which again rendered imports possible. The closing months of the year were exciting in all branches of the iron, steel and other metal trades, and lifted spelter out of the mire into which it was sinking. The price of spelter varied monthly, as follows:

Price of Spelter in 1879.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	4.50	4.25	
February.....	4.50	4.40	
March.....	4.62	4.37	
April.....	4.75	4.25	
May.....	4.50	4.25	
June.....	4.37	4.12	
July.....	4.75	4.37	
August.....	5.50	4.50	
September.....	6.00	5.50	
October.....	6.37	6.00	
November.....	6.25	5.87	
December.....	6.25	6.00	

1880.—The market temporarily recovered from the slight reaction of the first weeks of the year, and held its own well for months, until an increasing pressure of foreign metal caused prices to weaken in May and June, and for the balance of the year there were alternating periods of dullness and slight reactions, the net result being a further decline. Values moved within the following range:

Price of Spelter in 1880.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	6.50	6.37	
February.....	6.75	6.37	
March.....	6.75	6.50	
April.....	6.50	6.12	
May.....	6.50	6.12	
June.....	5.50	5.12	
July.....	5.00	4.87	
August.....	5.25	4.87	
September.....	5.12	4.75	
October.....	5.00	4.87	
November.....	4.87	4.50	
December.....	4.75	4.50	

1881.—The year opened quietly. A slight improvement which developed toward the middle of January was lost, and a period of dullness followed, with a steady declining tendency which caused the suspension of work in some of the Carondelet establishments. In June this had grown to utter stagnation, but toward the end of July a better demand sprang up, and inquiries increasing in volume and growing in urgency caused greater firmness and warranted a gradual rise in prices, which only the beginning of sales of foreign spelter checked. Spot stocks had been almost exhausted, and importations began to assume unheard-of dimensions. The fluctuations in the prices during the year were as follows:

Prices of Spelter in 1881.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	6½	5½	
February.....	5½	5½	
March.....	5½	4½	
April.....	5½	4½	
May.....	5½	4½	
June.....	5½	4½	
July.....	5½	4½	
August.....	5½	5	
September.....	5½	5	
October.....	5½	5	
November.....	5½	5	
December.....	6	5½	

1882.—The scarcity of spelter continued during the first weeks of January, and consumers bought quite heavily for delivery over the first three months of the year, the metal placed being almost exclusively European. The heavy offerings of Silesian and Belgian spelters, many of the brands being unknown in our markets and of inferior grades, made concessions necessary, especially as the majority of consumers were well supplied. The market was dull, therefore, during February and March, and showed a weakening tendency. In March there were repeatedly cases of heavy cutting, and toward the beginning of April Western domestic metal, which had until then been entirely absorbed by the local trade, began to appear in the Eastern markets. Simultaneously came the news of the forming of a "syndicate" among European producers, which had the effect of making consumers here cautious. In May and June, under large sales of Silesian spelter at lower figures and very heavy offerings of foreign metal, the market began to decline. Stocks of foreign spelter were known to be very heavy, while, on the other hand, the demand on the part of galvanizers was dropping off. The pressure to sell led to a demoralized condition of affairs, the struggle of Western makers to regain a foothold complicating matters. Still, the demand continued good, and low prices induced consumers to make heavy contracts in August. This struggle dragged along in September and November, buyers beginning to be frightened and holding off persistently. It was not until December, however, that the domestic metal had succeeded in crowding back foreign spelter, values having meanwhile fallen very considerably. During the closing months of the year the output in the West had grown ma-

terially by the completion of a number of new works. Values fluctuated within the following range during the year:

Price of Spelter in 1882.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	6	5½	
February.....	5½	5½	
March.....	5½	5½	
April.....	5½	5½	
May.....	5½	5½	
June.....	5½	5½	
July.....	5½	5½	
August.....	5½	5½	
September.....	5½	5½	
October.....	5½	5½	
November.....	5½	5½	
December.....	4½	4½	

1883.—The leading feature of the markets during the first half of the present year has been the heavy falling off in the demand, which caused an early cessation of the importations of foreign spelter, and again gave complete control of the market to home producers. The trade showed a slight recovery during the spring, but has since relapsed into great dullness. The output is more than ample for the requirements of a restricted market. Quotations were as follows:

Price of Spelter in the First Six Months of 1883.			
Months.	Highest. Cts. per lb.	Lowest. Cts. per lb.	
January.....	4½	4½	
February.....	4½	4½	
March.....	4½	4½	
April.....	4½	4½	
May.....	4½	4½	
June.....	4½	4½	

THE PRINCIPAL FOREIGN PRODUCERS.

Our home producers are so frequently and so seriously affected by the movements of their foreign competitors that a brief review of recent development in the few great zinc manufacturing centers of Europe will aid in gauging their strength:

Germany.—The greatest producer of spelter and the most vigorous competitor of our Western manufacturers, notably in the markets of the seaboard as far inland as Pittsburgh, is Germany. The two great producing districts are Silesia and the Rhinish Provinces and Westphalia, the product being divided as follows:

Production of Spelter in Germany.			
Years.	Silesia. Metric tons.	Rhinish Provinces. Metric tons.	Total. Metric tons.
1876.....	41,377	33,664	83,041
1877.....	57,121	37,120	94,241
1878.....	59,610	35,518	95,128
1879.....	63,476	33,068	96,544
1880.....	65,443	33,968	99,411
1881.....	67,547	37,798	105,345
1882.....	69,448	45,354	114,802

Silesia occupies its commanding position, in spite of the low grade of its ores and the remoteness from the seaboard, because its raw materials, coal and ore, are cheap, and because mines and smelting works are in the hands of the same owners. Until recently, too, the lead ores associated with the calamine paid for a part of the cost of mining (in 1879 over 14,000 tons of lead ore were raised from zinc mines), but since the ores have turned more to blende in greater depth, the lead is more difficult to separate, and, moreover, is poorer in silver. In 1879, 1880 and 1881 the average grade of the ore was only 12.7, 12.3 and 13.15 per cent., respectively; but the consumption of fuel, which was 2.7 pounds of coal per pound of ore in 1860, has been brought down to 1.53 pounds in 1880 and 1.37 pounds in 1881, chiefly by the introduction of gas-firing and Siemens furnaces, the fuel being, besides, largely cheap slack, instead of more expensive special sizes. Spierke gives the following figures of the cost of production in four Silesian works in 1880, which well illustrate how great in proportion to the other expenditures is the cost of the ore. It may be stated that the selling price has since declined to about 300 marks at Breslau:

Cost, in Marks, of Producing Spelter in the Silesian Works.

	1.	2.	3.	4.	A'ge.
Cost of ore at w'ks	201.8	209.0	200.0	195.0	201.0
Cost of fuel.....	82.0	60.4	40.0	38.0	55.6
Other expenses...	80.0	67.7	67.8	65.0	70.1
Total cost.....	365.8	337.1	307.8	298.0	326.7
Selling price.....	338.0	318.0	338.0	338.0	338.0
Loss.....	27.8	19.1	69.8	60.0	88.7
Profit.....	0.0	0.0	30.2	40.0	13.3

The Rhinish Provinces and Westphalia treat chiefly blende from home mines and calamine obtained from Spain, Sardinia and Greece, a source of supply which, however, threatens to diminish rather than increase. The following data from the official returns of the Prussian Department of Mines well illustrate the source of supplies and the character of the ores:

Zinc Ores Mined in Prussia.			
	1879.	1880.	1881.
Silesia:.....	Tons.	Tons.	Tons.
Calamine.....	435,423	457,000	501,517
Blende.....	65,340	118,386	101,517
Rhinish Provinces:			
Calamine (German).....	9,091	16,595	17,134
Blende (German).....	79,404	73,792	73,714

It should be noted that the imported ores are usually very rich, so that they take a higher rank as source of metal than the tonnage figures would indicate.

Belgium.—Belgium has always been one of the greatest zinc mining and smelting countries of the world, the Liège district, with the works of the Vieille Montagne Company, being the scene of the greatest activity. The mines of the country have been incapable of supplying the growing quantities of ore required, and Sweden, Norway, Spain, Sardinia and Greece have been laid under contribution. According to report on the Liège district for the year 1881, the great center of the zinc industry of Belgium, 11 works treated 19,200 tons of Belgian ores and 145,000 tons of foreign ores, of which 40,000 tons came from Greece, 39,080 tons from Italy, 35,000 tons from Spain, 13,000 tons from Sweden, 13,000 tons from Germany and 3800 tons from France, the product reaching 69,800 tons of spelter, with a consumption of 375,000 tons of coal.

Great Britain.—Though the quantity of spelter produced in England has largely increased, that country has become more and more dependent upon producers in other countries for its supplies of crude and manufactured zinc, as the following tables show:

Production of Zinc in Great Britain.			
	Gross tons.	Gross tons.	
1860.....	4,357	1875.....	6,713
1870.....	3,936	1881.....	14,947

Imports of Zinc into Great Britain.

Years.	Crude zinc. Tons.	Zinc manu- factures. Tons.
1860.....	24,416
1865.....	32,191
1870.....	31,163
1875.....	37,870
1876.....	39,466	14,719
1877.....	35,944	16,102
1878.....	32,750	16,207
1879.....	34,180	15,474
1880.....	33,470	16,648
1881.....	46,198	19,302

Other Foreign Countries.—The exports of calamine from Greece, according to the latest statistics, were 40,278 tons in 1881, of which 28,045 net tons went to Belgium.

Spain has of late years become a producer of spelter, having made 4221 tons in 1880, and 7032 tons in 1881. The bulk of its shipments is, however, ore, the exports having been 36,115 tons in 1880, 30,604 tons in 1881, and 25,832 tons in 1882.

For the period of 1875 to 1879 the production and exports of zinc ores from Italy were 65,000 tons.

The quantities supplied to English, German, Belgian and French consumers from outside sources are, then, approximately 130,000 tons.

An Adjustable Soldering Tool.

The Covert Mfg. Company, West Troy, N. Y., are introducing a new and very useful tool in the form of an adjustable soldering bolt, which we think will be found adapted to a large range of work for which tools of the shape in general use are not quite fitted. The copper point is pivoted on the handle, rendering it easily and quickly adjustable to any angle. These coppers are detachable, and when worn out or a change



is necessary, they can be removed from the handle and another substituted. If the copper swings too freely by reason of wear or otherwise, it is easily remedied by turning up the pivot nut, and it is made to swing more easily by turning the nut back. In changing the position of the copper it is not necessary to loosen the nut, as the handle and copper are so constructed relatively that a proper pressure on the copper will work the desired change of position, it being immaterial how hot the copper may be. These tools have been carefully tested, and are found in practice a great convenience in the shop.

The Cost of Wrought-Iron Framing.

Mr. P. Barnes, in an article in an exchange, remarks that it is a fact quite worthy of note in connection with the use of wrought-iron bars and plates, in the more modern designs of roofs and other similar framed work in buildings, that the amount of what may be called blacksmith's work, or forged pieces, has steadily diminished in quantity and complexity until now there is very little of it left. This fact does not by any means indicate that the fitting or joining of the parts has been slighted or been done carelessly, but it is due to the constant study of those who plan such work to simplify the whole, so that the usual range of work called for may be reduced in cost to the lowest practicable limit, and also, an equally important thing, so that there may be the largest possible inducement for the use of such work in new directions.

This need of simplicity of construction and of reduced cost has led to the furnishing by many rolling mills of bars of a great variety of forms, so that in the use of them, even in a complicated piece of framing, the only hand labor that need be done is found to be the bending, or twisting, or flattening out of these bars, all of which can be done at a comparatively low heat, and by men of a very moderate skill. The joining of such parts has come to be almost wholly a matter of the fitting of plain pins, turned for the more important work, and the driving of rivets, all of which involve care and skillful oversight, but of no special skill on the part of the individual workmen themselves. For some of the tension rods and similar parts of iron frames there will probably always be some welding needed, as these members are usually made of the best iron, and hence, to save cost, must be kept as light in weight as possible. Hence, the need, in the ends of these parts, for joining them one to another, of a welded eye, so that the fullest strength shall be maintained for the size of the bar used, or, more correctly, so that the full strength shall be preserved throughout every part of it when made up into the finished form. In the forming and welding of these eyes, the smith's work is of the most elementary sort, the bending of the end back upon itself and the making of the simplest form of a scarf weld being the whole of it.

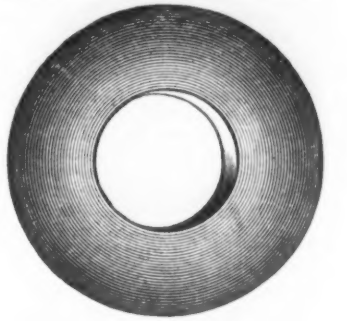
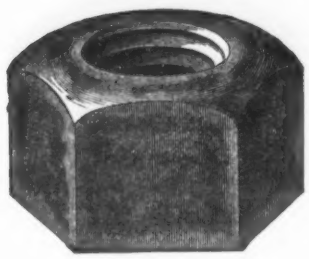
The great care which has thus been given to these details of design, both in the ideas involved in the combination of parts and in the putting of them into the forms of actual construction, has led to very large reductions in cost price of all such work, and hence to an expansion of the business of making wrought-iron framed work, which is nearly

incredible, even to those who have been familiar with each step of this advance during its progress.

The British Pig-Iron Trade.

Referring to the proposed restriction of output of pig iron in Great Britain, and the general condition of the trade, the London Iron Trade Exchange submits some remarks which are well worth attention. Among other things, our contemporary says:

Another warning to pig-iron manufacturers has been issued by an anonymous writer, who in May last volunteered to advise the English ironmasters as to the conduct of their business. We are warned that "unless ironmasters have the common sense and business foresight to again agree to curtail the make of pig iron, by blowing out furnaces in Scotland and England, the whole trade will in a measure be ruined, the public will abstain from operating, the warrant brokers will have lost their occupation, &c." Now, we fail to see what loss it will be to those legitimately engaged in the iron trade if the public do abstain from "operating." A definition of modern business is "selling what you have not got to some one who does not want it," and this applies very largely to business in iron warrants. We are told that if the production of pig iron is curtailed at once, "the public will take an interest in the article," but we do not admit that their "interest" will be productive of any permanent good. The public have in the past taken a deep interest in Scotch pig iron, and they have left a memento of that interest in the enormous stock of pig iron in Messrs. Conn



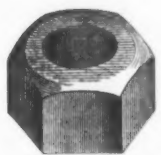
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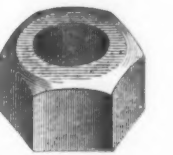
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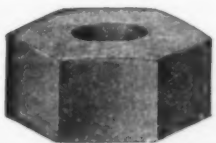
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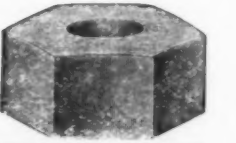
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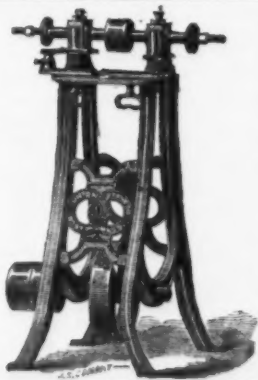
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Coal and Coke for Iron Melting.

Mr. Thos. D. West, well known to our readers as a practical foundry manager who has made valuable contributions to the literature on this subject, writes as follows:

There having been recently so many encomiums upon the merits of coke for melting iron, and none for coal, it seems to me that some, through short acquaintance with coke, are a little too enthusiastic to show up one good fuel at the expense of another. I do not deny that coke is a good fuel to melt with, if its use is understood; nevertheless, coal is also good, and in some ways superior, for which I would not like to see its use abandoned. Before I get through, I hope to show wherein the merits of each fuel lie, and to present a few ideas that may assist those wishing to change from coal to coke. The merits claimed for coke are as follows: First, that it will melt faster than coal; second, that it requires less blast pressure; third, that it is a cheaper fuel than coal, and, fourth, that it contains less impurities and will make softer castings. The first three are certainly true, but regarding the fourth I have doubts, and am afraid it would not stand a rigid test.

Either through design or lack of observation, there seem to be two important points in the use of coke and coal that have not been brought out. One is regarding the life and heat of the metal and the other the length of heats. The foundrymen in this section of the country have had experience with coke for a long time, and I have yet to hear any of them say that coke, on an average, is better than coal for making hot metal, for lengths of heats or for soft castings. To run long heats and have metal keep its life is a very important factor with many foundries, such, for instance, as those doing heavy work, where the first 5 or 10 tons melted have to stand in a ladle from one to two hours, waiting for another ladle to be filled. There is a notable feature—that of the life of liquid iron—that many shops may not notice, as with them the metal may be said to be no sooner out of the cupola than it is poured into the molds. I am a firm believer in melting iron as hot as possible, as I know it to be a fact that stronger castings can be made by so doing.

The length of heats has in my practice been increased by using coal with coke, and in this section many foundries mix coal with coke in order to do clean cupola work and produce hot iron. That a cupola will run longer with a mixture of Lehigh coal and coke is admitted by Cleveland foundrymen to be a fact. In order to make my subject plain, and to show ways of charging, the accompanying cuts are inserted. The cupolas, as shown, are charged for ordinary heats. To run at their full capacity, about 10 pounds more fuel should be added to each charge. To commence with, I will state that the description of the various modes of melting here given are not test heats got up to show how fast melting can be done, or to present the two-sided question of economy in fuel. The heats described are the average practical workings of a few common, plain, round cupolas in this city. The Cuyahoga, Viaduct, Eclipse and Globe Works have kindly allowed me to publish their ways of melting.

The Cuyahoga and Globe Works make heavy steam engine and machinery castings. The Eclipse Works do a large business in housework and general jobbing castings, while the Viaduct Works make a specialty of vapor oil stoves and light jobbing castings. These four specialties cover about all ordinary foundry practice, so that nearly all can apply one or the other to their own practice. The Cuyahoga and Globe Works each have two cupolas, and their smallest ones being of about the same size, I have chosen them to show their practice of using coke and coal. The Globe Works' cupola is charged with all coke; the Cuyahoga with coke and coal. The charges, as shown, are continued to the end of the cupola's capacity. The Globe Works' blast pressure is 5 ounces, obtained from a Sturtevant No. 8 fan; time of melting, when using all coke, 3 tons per hour. The Cuyahoga's blast pressure is 7 ounces, obtained from a Root rotary blower No. 5; time of melting, with coal and coke, 3 tons per hour.

The Eclipse Works' mode of charging, with all coke, for a heat of seven tons, is: 700 pounds of coke for the bed and 1200 pounds of iron for the first charge, the balance of iron charges being all 800 pounds; between the charges, 95 pounds of coke. The cupola is 35 inches inside diameter, having four round 5-inch tuyeres, about 18 inches from the sand-bed to center. The height of charging door, bottom to foundation plate, is 9 feet; blast pressure, 7 ounces, obtained from a No. 7 Sturtevant fan; time of melting, 6500 pounds per hour. The Viaduct Works' mode of charging, with coal and coke, for a heat of six tons, is: 733 pounds of coke and 400 pounds of coal for the bed; first charge of iron, 1800 pounds; the balance of iron charges, 1200 pounds; fuel between them, 123 pounds of coke and 25 pounds of coal. The cupola is 38 inches inside diameter, and has four oblong tuyeres of the dimensions shown, their height from sand bottom being about 16 inches. The height of charging-door from plate is 11 feet; blast pressure, 12 ounces, No. 5 Sturtevant fan; time of melting, 6500 pounds per hour. As a general thing, in the charging of this cupola there is not any fuel used between the last charges.

For a flux this firm and the Cuyahoga Works use fluor spar. I find it a good thing for cleanliness of metal and cupola. In using this flux, we shovel about 12 pounds on the top of each charge, with the exception of the first two or three charges. The cost of this flux is about \$12 per ton, delivered. In melting with coke the fire does not require to be started as long a time to kindle as coal. The idea of time for kindling should be to allow sufficient to have the fuel all on fire before iron is charged. Any longer than this is only a waste of fuel, and a detriment to successful melting. The draft and kinds of kindling used should govern the time of starting fires. The bed, when all coke, should be from 6 to 10 inches higher than when coal is used. The charges of iron should not average much over one-half the weight of the charges

when coal is used; or, in plainer language, where a charge consists of 2400 pounds of iron with all coal, with all coke it should be about 1400 pounds. As successful melting with coke cannot be done with low tuyeres as with coal. As a general thing, coke melting requires tuyeres to be from 18 up to 30 inches above the bottom plate, or about one-third higher than for coal. I do not mean by this that coke melting cannot be done with low tuyeres, but that with high tuyeres longer heats and hotter iron will be obtained. My theory for this is based upon the proposition that a Lehigh coal fire has more of a body than a coke fire. The blast as it goes into a cupola will more readily cool off coke than coal, and this cooled body of fuel, if not attended to, gradually increases until it reaches nearly to the center, which results in scaffolding or bunting up the cupola. To assist in preventing such results the blast should occasionally be slackened, the tuyere peep-holes opened, and then with a bar the cooled body of coke and frozen droppings of metal should be driven in toward the center of the fire. This will cause the cooled body to be rekindled, the frozen droppings remelted, and give a clean, hot body of fuel for the cold blast to play upon.

My experience and observation of coal and coke has satisfied me that coke will create, as a rule, more slag than coal. I recall here a case where, all coke being the fuel, the tuyeres had to be raised in order to successfully melt the required amount of iron. The shop in which this occurred was the Cleve-

land Rolling Mill Company's foundry, Newburgh, Ohio. Working there at that time, I carefully noted the results of the change. The size of cupola was 44 inches inside diameter; charging-door, 8 feet 6 inches from the bottom plate. The tuyeres were originally about 20 inches high, and by the time 14 tons of iron were melted the bottom had generally to be dropped. This became a nuisance, as the shop would often be left with molds unpoured. The tuyeres were finally raised to 30 inches high and altered from a flat tuyere, similar to one shown in right-hand cut, to six 5-inch round tuyeres. With these changes the cupola would successfully melt 20 tons.

In melting for machines, or heavy casting, the iron is generally allowed to accumulate before tapping out. This accumulation causes the raising and lowering of fuel, thereby not leaving any body long at a time exposed to the cooling effects of the cold blast. The benefit of this cannot but be seen if connected with the reason for slackening the blast and barring a cupola, as noted. A point that has much to do with ill success in changing from coke to coal is using too strong a blast. As a general thing, one-third less pressure at least should be used for coke than for coal. I know it is nice to see a cupola melt fast, but not so enchanting to have to reline it about every two months, which will often result from too strong a blast.

It is impossible to obtain good soft castings where a cupola is being cut to pieces with the blast. The cupola on the right ran for about one year almost daily without being relined, which will, I think, be acknowledged as a good showing. I do not credit it all to the merits of a mild blast. There is another feature that undoubtedly had much to do with it—that is, the daubing up of the cupola with fire-clay. I know that many object to the use of fire-clay on account of its expense. This is, I think, where they are in error. If the users of common clay would give fire-clay a trial for about six months, using it as

daubing should be used, I think that, at the end of the trial, if the extra expense is balanced against bad castings through dull and dirty iron, slow melting, through accumulation of slag, time and labor lost in picking out cupolas, and the cost of fire-brick and clay in relining what should not be required to be relined for six months to come, the fire-clay would be found far the cheapest in the end.

The melting of iron is a subject I have written a great deal upon, and there are other points that might here be mentioned, but, as I decline to republish my views, I will close by saying that in both of our foundry cupolas we constantly use coal and Connelville coke, as shown, and by proper attention to slagging (which, I am sorry to say, has to be done through the tapping-hole because of not having a good chance to place a regular slag hole), our cupolas will run for hours and then drop as clean as if they had only been in blast for one hour. The smallest cupola which is here shown has been kept in blast from 1 o'clock p. m., until 7.30 p. m., and then dropped clean. In fact, I have yet to see such a thing as scaffolding or cupola bunting. Such a commendable report I would like to see presented from the use of all coke in any similar common style and sized cupola.

Bearing upon the question of long and short rails, it may be of interest to state that the first line opened in France—viz., that from Saint Etienne to Andrezieux—had rails only 3 feet 11 inches long and weighing 45

farce, and the reason for this opinion will be found in the following testimony, which is reported to have been given before the coroner's jury:

Mr. Starbuck asked Mr. Jas. H. Stephens, assistant inspector, "Is it not the duty of an inspector to see that all parts of a boiler are sound?"

The reply was, "He cannot see them all; but an inspector, in giving this boiler a thorough inspection, could both see and reach the braces; the corrosion could have been seen within 2 or 3 feet of the handhole by simply looking in."

Next Mr. Alexander Cauldwell was called to the stand and testified that he had examined the Riverdale's boilers ever since the year 1879, when they were built, and granted the certificate under which she run. He says, in answer to the question "When did you inspect them last?"

"On June 21 of this year, when I signed the certificate; I wish to say that on the 4th of April, when the boat was lying at Nyack and the boilers were being generally overhauled, I went on board with the engineer and two boiler-makers, Mr. McGee and Mr. St. Pierre. We surveyed every part we could get to and every repair made was precautionary; in leaving I told the engineer and boiler-makers that if they discovered any defect that we had overlooked to notify me or Inspector Mathews at the Government Office. The steamer commenced to run two or three days later, and when I went on board the engineer reported that everything was in first-class order. From time to time,

"Do you consider the inspection you have stated to be a sufficient one?"

"Well, I had seen all the repairs made two months before, and under the pressure the boilers appeared unusually tight; I did what I considered to be my full duty."

The witness said that, in his opinion, the corrosion of the boiler might have occurred in two months.

"Are you sure that there was no corrosion when you inspected the boilers in April?"

"I am confident; besides, the boat did not run for several days after, and my orders were to notify me if there was anything wrong."

"Isn't that rather reversing the rule, for the owner to notify the inspector that repairs are needed, instead of the inspector notifying the owner?"

"You misunderstand me; I did not order the owner to do so, but the engineer and boiler-makers; it was at least precautionary for me to do so."

"Would it not have been more precautionary and in the line of duty if you had made a thorough inspection?"

"I could not look through the boilers when they were full of water."

"Why did you not have them emptied?"

"That was done afterward by the engineer."

"In all the inspections made since 1879 were you ever inside of those boilers?"

"No, sir; I could only get my head and shoulders in the manhole, and the others held a light so that I could see."

Mr. Cauldwell said that the boilers were supposed to be cleaned every Sunday, but he did not think they had been cleaned since the 4th of July. "I wish I could tell the cause of the explosion," he added.

"What, do you mean to say that with these corroded plates before you there is not sufficient evidence to show the cause of explosion?"

"No, sir; I think there was some substance in the boiler foreign to the iron itself."

"Do you think from the look of these plates that this boiler could carry 40 pounds of steam safely?"

"No; I wonder it did not explode with less."

This extract we consider the richest piece of reading we have come across for a long time, and the most caustic criticism on Uncle Sam's ways and means of looking out for the safety of the passengers on steamers we have ever seen. The inspector calmly testifies that he had not examined the inside of the boiler at all; did not see any evidence of corrosion and "the engineer said it was all right." He did not go up and look at the inside when the plates were off, because the engineer said he would attend to that himself. He was confident that there was no corrosion in the boilers when he inspected them in April, because orders were given to the engineer to notify him if there was anything wrong. The plates that gave way, it seems, were corroded to the thickness of paper, or, say, $\frac{1}{8}$ inch. Daniel W. Taulman, the engineer, in answer to the question, "Do you think, from the appearance of these plates, that the boiler could have carried 40 pounds of steam safely?" says, "I should say not." One of the witnesses, Mr. Andrew Fletcher, who built the boilers, says that they were corroded to less than $\frac{1}{8}$ inch at the point of rupture. If further proof is necessary to show the utter inefficiency of the steamboat inspection service, we are unable to see what it can be.

TRADE PUBLICATIONS.

F. W. DeVoe & Co.,

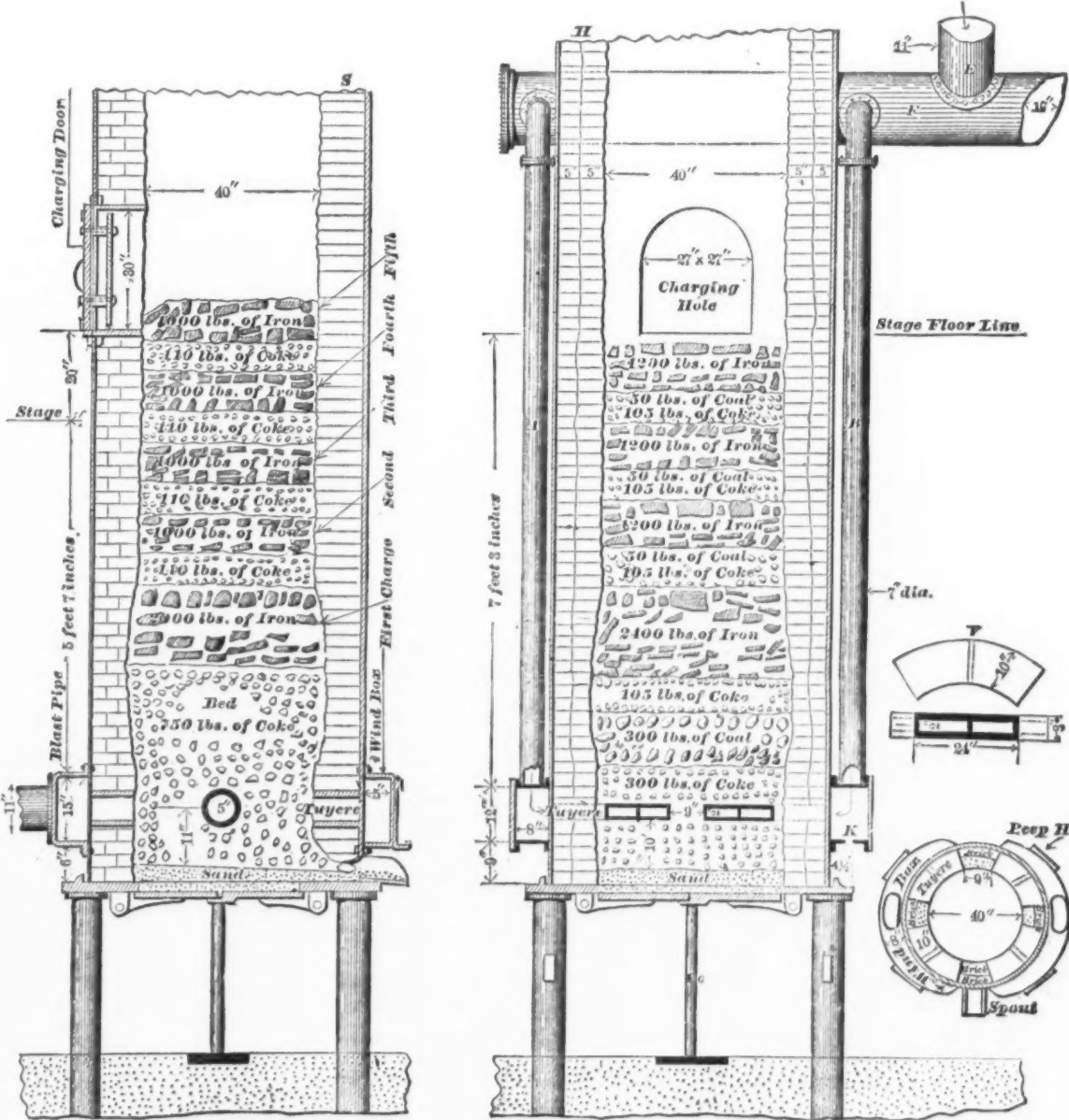
corner Fulton and William streets, New York, have issued one of the most interesting and beautiful catalogues of paints, oils and varnishes we have ever seen. It is a book of 136 pages, 6 x 8 inches, bound in alligator leather covers. The chromo lithography is excellent, consisting of colored fac similes of the labels on their leading colors. The goods catalogued and described include their entire line of dry and mixed colors, water and distemper colors, lute colors, oils, varnishes, japons, brushes, drawing and mathematical instruments for engineers' use, glaziers' and gilders' tools, stencils, gold and silver leaf, bronzes. This firm have done a great deal to perfect color manufacture in this country, and their artists' colors have long been recognized as superior in quality and permanence to those of the most famous London color men. Their catalogue is something unique in the way of trade publications, and will be examined with interest by all into whose hands it may come.

Gas and Water Pipes.

Messrs. Haniel & Lueg, of Düsseldorf-Gräfenberg, Germany, have sent us one of their illustrated circulars giving particulars relative to the pipes and pipe connections turned out by them. The different parts, as there stated, are cast on end in baked molds, and are tested under a pressure of 20 atmospheres before being placed upon the market. Pipes intended for service where unusually high pressure are likely to be encountered are subjected to test pressures two or three times in excess of the greatest estimated working pressure. In addition to engravings representing the different shapes turned out, the circular contains a table giving the thicknesses and diameters of the pipes, widths of flanges, weights, prices and other particulars of interest to the trade.

Steam Fans and Exhaustors.

B. F. Sturtevant has just got out an illustrated circular of his steam fans and exhaustors for warming and ventilating buildings. There are 30 engravings illustrating steam exhaustors or fans in pairs or otherwise, built with openings vertical, horizontal, right and left hand, with iron cases, iron and brick cases and entire brick settings. Each combination is carried through all the possible changes, so that the engineer or purchaser can see at a glance every possible combination of the machine and be able to decide upon that which is the most suitable for his purpose. Those cases having all their parts of sheet iron are all of them fitted with vertical engines; those in which a brick foundation or partial brick cases are used, have horizontal engines.



Coal and Coke for Iron Melting.—Methods of Charging Cupola.

land Rolling Mill Company's foundry, Newburgh, Ohio. Working there at that time, I carefully noted the results of the change. The size of cupola was 44 inches inside diameter; charging-door, 8 feet 6 inches from the bottom plate. The tuyeres were originally about 20 inches high, and by the time 14 tons of iron were melted the bottom had generally to be dropped. This became a nuisance, as the shop would often be left with molds unpoured. The tuyeres were finally raised to 30 inches high and altered from a flat tuyere, similar to one shown in right-hand cut, to six 5-inch round tuyeres. With these changes the cupola would successfully melt 20 tons.

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pounds. This was in 1828; but in 1832, on the line from Saint Etienne to Lyons, the rail had increased in length to about 14 feet 8 inches and weighed 132 pounds. Various increases were made up to 1855 in France, when the length reached 19 feet 6 inches. England came in with a rail measuring from 21 to 24 feet, with a weight of 110 pounds per 39 running inches. In Austria the Francis Joseph line far exceeded this length, but was one-eighth less in weight. The great objection to the lengthening of iron rails is that the rail exfoliates and is damaged at any point—in fact, the Southern of France Railway Company finds that only one-third of the rails are damaged at the ends. The greater length also involves more labor in the removal and replacement of rails. The use of cast steel changed the whole question, and now rails are turned out in Belgium and France 85 feet in length. The long rail adopts a curve more readily, owing to the absence of joints. Considering the dilation owing to changes of temperature, the maximum length of a rail in France is thought best to be about 49 feet 3 inches and weighing 110 pounds.

The Riverdale Disaster.

The question has been asked, and doubtless will be asked again, why we have not made further allusion to the explosion of the Riverdale's boilers in this harbor. We have been waiting until the evidence should be laid before the coroner's jury and something definite ascertained in regard to the boiler and the inspection, but the nature of the evidence has been so extraordinary that we have entirely lost interest in the whole matter. There is nothing to be learned in regard to the Riverdale disaster which will be of the slightest scientific value. We have also been asked the question what we think in regard to boiler inspection. This we can easily answer. We think that boiler inspection as practiced by the United States Government in these waters is the broadest kind of a

as my habit is, I have seen the boilers when I could; I saw them almost every Sunday this summer—even on the Sunday before the explosion."

This is apparently tolerably fair, and had the cross-examination stopped here we might have supposed that everything was lovely, but the questioning went on:

"When you formally inspected the boilers in June, what did you do in the way of testing?"

"I went around the boilers when they were filled with cold water, and then put on a pressure of 62½ pounds; on the bottom of the boilers there must have been at least 60 pounds of cold-water pressure."

"Is that all you did?"

"Yes, sir, except that I constantly asked the engineer if any repairs were needed."

"Did you have the water let out and the manhole and handhole plates taken off, so that you could see the inside?"

"No; that was done by the engineer on the following Sunday; he examined the inside carefully."

"Were you present?"

"I was not; I asked the engineer if he wanted me to go up and look at the inside when the plates were off, and he said that he would attend to that himself."

"Then you merely used the cold-water tests and made exterior observations?"

"Yes, sir; I had the furnace doors opened and looked at the front and back connections closely."

"You did not examine the inside at all?"

"I did that at Nyack two months previously."

"Did you see any evidences of corrosion then?"

"No, sir; besides, the engineer said it was all right."

"In making an inspection of boilers, do you depend upon the judgment of the engineer or upon your own?"

"On my own, of course; but still the engineer is in charge, and is both responsible and intelligent."

We have great pleasure in printing the following announcement, and would call spe-

Sheet Iron.—There is a fair demand. Some mills are very full of orders, and are asking a little more money, while other mills

Exchange with no trouble, yet there seemed to be a feeling against purchasing it in this way. There was evidently a belief that this Iron should be sold for spot cash, and, owing to that fact, and also to the fact that it had been offered on the Exchange instead of by regular selling agents, buyers were naturally suspicious. Although there was no doubt of the quality of the Iron, the company could not be held in case of any complaint, as it had been completely passed out of the agents' hands. It could find no buyers outside of the Exchange at any price, apparently, and finally the dealer who had sold it bought it back again at \$20, and the speculative purchaser lost the difference.

Antimony.—The market has developed no new features; we quote Hallett, $9\frac{1}{2}\%$, and Cookson, $10\frac{1}{4}\%$.

tim., gals. 172, 174 14,797 Sew. ma., cs. 124

Quan.	Val.	Quan.	Val.
Mt. iron, pkgs. 73	652	Scalps, cs. 2	90
Ag. imp. pkgs. 7	1,893	Cartridges, cs. 1	15
Iron safes, 1	60	Mach'y, pkgs. 3	186
		Boiler, 1	315
Haiti.			
Pt. m. gals. 8,320		New Zealand.	
Nails, kgs. 10	35	Locks, cs. 4	199
Pumps, pkgs. 3	68	Arabia.	
Rules, cs. 1	45	Pt. m. gals. 478,230	44,300
Saw, ma., cs. 12	99	Finland.	
		Pt. m. gals. 76,381	49,950
Venezuela.			
Locks, cs. 1	35	Sandwich Islands.	
Saw, ma., cs. 26	215	Locks, cs. 4	229
Hdw., pkgs. 11	46	Tacks, cs. 7	210
Nails, bxs. 5	140	Hong Kong.	
Mt. iron, pkgs. 5	55	Hdw., pkgs. 1	30
Pt. m. gals. 5454	552	Cartridges, cs. 3	60
Japan.			
Mt. iron, pkgs. 3	60		

IMPORTS

Of Hardware, Iron, Steel and Metals into the Port of New York, for the Week ending Sept. 26, 1883.

Hardware.	Pierson & Co.
Barbour Bros. & Co.	Sheets, bbls., 520
Machinery, box.	Trosser Thos. & Sons,
Baker Hermann & Co.	Wrought tubes,
Hardware, cutlery	bbls., 24
and guns, pkgs., 74	Stetson Geo. W.
Clark Mill End Co.	Pig, tons, 300
Mach'y, pkgs., 142	Thurber H. K. & F. B. &
Dingstedt & Co.	Co.
Case, 1	Old tubes, lot
Drexel, Morgan & Co.	Williamson Jas. & Co.
Arms, cs., 32	Pig, tons, 300
Field Alfred & Co.	Order.
Chains, cs., 8	Pig, tons, 350
Guys, cs., 7	Scrap, tons, 99
Anvils, 15	Scrap, lot
Folsom Charles.	Bundles, 2086
Arms, cs., 3	Spigels, tons, 1800
Folsom H. & D.	Ore, kg., 375,000
Arms, cs., 28	Plates, 51
Frey George.	Bells and bars, 136
Machinery, case, 1	Wire, coils, 315
Godfrey C. J.	Bars, 465
Arms, cs., 3	Sheets, bbls., 500
Graham Mfg. Co.	Tubes, 4
Case, 1	Heavy wrought
Graef Cutlery Co.	scrap, kg., 266,700
Cutlery, pkgs., 5	Old tubes, lot
Hart Mfg. Co.	Old horse shoes,
Mdse., cs., 3	tons, 114
Hartley & Graham.	Cotton ties, bbls.,
Arms, cs., 4	64
Hayden Peter.	Old iron, tons, 230
Packages, 2	
Kimball T. & Co.	Steel.
Machinery, case, 1	Abbott Jere & Co.
Mayer Robert & Co.	Cases, 54
Machines, case, 1	Cases, 54
Merch. Disp. Co.	Carg. & Moon,
Chains, cs., 12	Casks, 21
Nevel Universal Co.	Downing, Sheldon & Co.
Machinery, pkgs., 14	Bundles, 155
Peck, Stow & Wilcox Co.	Duvall H. R.
Machinery, box, 1	Case, 21
Phelps & Nain.	Plates, 87
Machinery, bxs., 4	Hammacher A. & Co.
Putney Daniel.	Wire, cs., 5
Gun barrels, cs., 3	Sellers Wm. B.
Rennel Furnishing Co.	Cases, 9
Cases, 9	Selgman J. & W. & Co.
Sanderson & Son.	Rails, 171
Horse nails, bxs., 3	Temple & Lockwood,
Schoverling, Dwy.	Pkgs. and pcs., 14
Gales,	Wagner W. F.
Arms, cs., 26	Plates, 18
Mdse., cs., 19	Bundles, 752
Steen J.	Bars, 187
Machinery, case, 1	Piece, 1
Struller, Lau & Co.	Cases, 21
Arms, cs., 4	Wolf R. H. & Co.
Taylor Thos.	Steel band iron,
Mdse., cs., 2	case, 1
Townsend M.	Order.
Machinery, case, 1	Rail ends, tons, 500
Wiesbusch, Higer & Co.	Wire rods, bbls., 254
Hdw. and cutlery,	Rails, 400
pkgs., 25	Packages, 394
Windmiller L. & Roel-	Rails, 2425
ker.	Casks, 31
Arms, cs., 8	Bundles, 570
Witte John G. & Bros.	Forgings, 4
Cutlery, cs., 3	
Vom Cleff & Co.	Metals.
Ironware, cs., 10	Alexandre F. & Sons,
	Ore, pkgs., 107
	Bank of Montreal,
	Tin, bxs., 3953
	Brace & Cook,
	Tin plates, bxs., 1702
	Crooks Robert & Co.
	Tin plates, bxs., 2880
	Dickerson, Van Dusen &
	Co.
	Tin plates, bxs.,
	10,494
	Tin, bxs., 410
	Erie & Pacific Dispatch,
	Tin plates, bxs., 375
	Field Alfred & Co.
	Gun cases, cs., 10
	Hollender Fred. R.
	Metal wares, cs., 10
	Ketchum E. & Co.
	Tin, bxs., 208
	Phelps, Dodge & Co.
	Tin plates, bxs.,
	13,698
	St. Louis Stamping Co.
	Black plates, bxs.,
	168
	Western Dispatch Co.
	Tin plates, bxs., 1046
	Tin plates, bxs., 40
	Western Transfer Co.
	Tin plates, bxs., 535
	Wheeler E. S.
	Tin plates, bxs., 4068
	Tin, ingots, 910
	Order.
	Spelter, plates, 4562
	Tin plates, bxs.,
	31,822
	Tin tags, bxs., 220
	Lead, pigs, 1578
	Tin, plates, 4644
	Tin, ingots, 1525
	Lead pipe, cs., 10
	Spelter, ingots, 3403
	Tin, bxs., 2051
	Ventilators, 4

COAL.

In the Anthracite trade there is a large body of Coal moving off in a quiet way, but business among the wholesale dealers is not as active now as it was last month, and there is a feeling of disappointment. The hull, however, is believed to be temporary, as a cold snap would quicken orders for the domestic sizes. September ought to be the most active month, but October this year promises better. Prices remain unchanged, as follows:

FREE-BURNING STEAM COALS, F.O.B.	
Lump. Broken. Chestnut. Fea.	
\$1.90 @ 3.95 \$1.90 @ 4.00 \$4.50 @ 4.80 \$2.85 @ 3.15	
LEHIGH AND HARD WHITE ASH, F.O.B.	
Lump. Broken. Chestnut. Fea.	
\$4.00 @ 5.25 \$4.15 @ 4.50 \$4.50	
BETHLEHEM, ALONGSIDE.	
Cumberland. Clearfield.	
\$4.00 @ 4.25 \$3.90 @ 4.00	

Excepting some of the special Coals, the circular rates are not realized, and some sizes are in excess of demand. Bituminous is rather firmer. Reports of sales at very low rates, scarcely equal to the cost of production, are not verified. The Potsville *Miners' Journal* says: "It is not likely that there will be a very lengthy suspension, if any, during the winter months. The collieries are now making their full capacities, and the demand remains equal to the supply." The Anthracite tonnage of the leading railroads in that trade last week

amounted to 737,585 tons—an increase of 1130 tons, as compared with the corresponding week of 1882. These figures bring the tonnage for the year to date up to 21,248,846 tons, against 19,280,323 tons in the corresponding portion of 1882.

OLD METALS, PAPER STOCK, &c.

The purchasing prices offered by dealers are as follows:

Copper, heavy.....	10.12 @
" light.....	10.10 @
Yellow Metal.....	10.07 @
Brass, heavy.....	10.07 @
" light.....	10.07 @
Composition, heavy.....	10.11 @
Lead, heavy.....	10.04 @
Tea Lead.....	10.04 @
Zinc.....	10.03 @
Pewter, No. 1.....	10.14 @
" No. 2.....	10.10 @
Wrought Iron.....	22.50 @
Light.....	12.00 @
Store Plate.....	11.50 @
Machinery.....	14.50 @
Grate Bars.....	4.50 @
Stereotype Plates.....	0.04 @
Electrotype.....	0.04 @
Small Type.....	0.05 @

The prices current (prices paid by local dealers) for Rags, &c., are as follows:

Canvas, Linen.....	3.12 @
White Cotton, New.....	3.12 @
White, No. 1.....	3.12 @
" No. 2.....	3.12 @
Seconda.....	3.12 @
Soft Woolens.....	3.12 @
Mixed Rags.....	3.12 @
Gunny Bagging.....	3.12 @
Jute Butta.....	3.12 @
Kentucky Bagging.....	3.12 @
Hock Stock.....	3.12 @
Newspapers.....	3.12 @
Waste Paper and Scraps.....	3.12 @
Kentucky Bale Rope.....	3.12 @

FOREIGN TRADE MOVEMENTS.

Included in the imports for the week ending September 21 were leading articles of merchandise valued as follows:

	Pkgs.	Value.
Antimony.....	35	\$2,945
Antimony ore.....	150	1,220
Arzills.....	178	1,060
Brass goods.....	70	5,789
Bismuth.....	21	4,470
Bronzes.....	8	15,324
Chains and anchors.....	60	2,752
Clocks.....	166	18,390
Copper.....	139	386
Cutlery.....	2	53,090
Gas fixtures.....	2	753
Guns.....	106	24,774
Hardware.....	18	1,141
Iron, pig, tons.....	4,488	95,410
Iron, sheet, tons.....	21	1,650
Iron cotton ties.....	8,700	7,113
Iron, other, tons.....	613	28,275
Machinery.....	160	11,556
Metal goods.....	34	30,077
Nails.....	21	1,541
Needles.....	28	7,132
Old Metal.....	11	1,602
Platina.....	2	388
Percussion caps.....	14	2,101
Pins.....	20	1,541
Plumbago.....	1,282	16,235
Saddlery.....	24	3,304
Steel.....	44,523	60,281
Steel pens.....	8	4,625
Tin, bxs.....	64,918	39,520
Tin, slabs, 5,630; lbs., 531,577		118,053
Wire.....	451	11,083

The importations of metals and hardware compare with previous dates as follows:

	For the 38 weeks	Same
	week.	week.
Cutlery, pkgs.....	18	18
Hardware, pkgs.....	18	18
Iron, R. R. bars.....	10,408	83,247
Lead, pigs.....	6,224	27,124
Steel, pkgs.....	445,283	2,302,853
Tin, bxs.....	64,918	1,587,466
Tin, slabs, 5,630; lbs., 531,577		1,574,745

PHILADELPHIA.

Office of The Iron Age, 220 South Fourth St., PHILADELPHIA, Sept. 25, 1883.

Pig Iron.—The market still retains the features which have been prominently characteristic during the past six or eight weeks. Dullness and apathy seems to pervade nearly all departments, and while prices are not quotably lower, the tendency is undoubtedly in that direction. It is something unusual to find both buyers and sellers manifesting indifference to what transpires in the market, but such appears to be the case at present. The reason for this may probably be found in the recognition of the fact that only a limited business can be done in any event, and urging sales would weaken prices without increasing business. Consumers are equally cautious, taking only just what is required for temporary purposes, hoping that the next change may be in the direction of lower prices. The outlook seems to be as uncertain as ever, although it may be asserted with reasonable safety that whatever changes may be made will not for the present be of serious importance. Materially lower prices are out of the question unless cost of production can be cut down, and that, if done at all, will have to be a gradual process, and not likely to be accomplished without considerable difficulty. The chances of a movement in the opposite direction do not appear to require serious consideration at present. Notwithstanding the paucity of transactions, consumption has been maintained with considerable uniformity, and so far as we can learn, supply and demand are very evenly balanced. A good deal of Southern Iron is being marketed among consumers at points hitherto supplied from local sources, however, and competition from the South is likely to increase rather than otherwise. Taking everything into consideration, therefore, there is no reason to suppose that prices can vary a great deal, although the chances are in favor of slightly easier figures. Sales during the week have been chiefly in small quantities, although inquiries and bids at low figures have been made for large lots of ordinary Iron. Several transactions at \$17.50 @ \$18, delivered at tide, for Mill Irons, are reported to have been closed, in lots of 500 to 1000 tons each, subject to approval of quality. In a general way, sales have been in carload lots, and from that up to 200 to 300 tons, at figures ranging from \$21.50 to \$22.50 for No. 1 Foundry, \$19.50 @ \$20.50 for No. 2, and \$18 @ \$20 for Gray Forge, all delivered at tide-water, or its equivalent. Concessions would doubtless be granted on large orders, but in the absence of firm offers quotations are fairly steady as above named. Sales of American Bessemer have been about one lot of 5000 tons, said to be at about \$21, delivered in buyer's yard.

Foreign Iron.—Buyers of large lots seem to have left the market entirely. Two or three sales of special brands of Bessemer,

in lots of 250 tons each, have been made at \$21.50 @ \$22 at tide, beyond which there is no demand. Spiegeleisen has sold in 1000-ton lots at \$30.12 1/2 @ \$30.50, with bids for more at \$30.37 1/2.

Muck Bars.—The demand has been somewhat more active, and mills are sold out up at \$34, f.o.b. cars, for best qualities.

Blooms.—Moderate demand at unchanged prices, viz.: Charcoal Blooms, \$57 @ \$58; Run-out Anthracite, \$47.50 @ \$49; Scrap Blooms, \$42 @ \$44; Northern Ore Blooms, \$39.50 @ \$41.50.

Bar Iron.—There is very little change to report, business being in all respects about the same as during the past two months. There is a good deal of complaining throughout the trade, both as regards price and demand, but the mills are kept hard at work on hand-to-mouth orders. There is no certainty as to the continuance of this class of business, however, so that there is a constant straining after a larger class of trade, leading in many cases to low quotations, without much increase in sales. The uncertainty in the outlook is the most discouraging feature the trade have to deal with; orders on hand could be closed out in two or three weeks, beyond which there is nothing definite upon which to base calculations. As far as regards the local trade, prospects are fairly encouraging, but there is no certainty in regard to the action of manufacturers in the West. Some competition is always expected, but in the meantime local manufacturers have been able to maintain prices with a fair degree of firmness. Small lots command about 2 1/2¢, but orders very desirable at to size and specification can be placed at lower figures, and Common Iron at prices varying from 1.85¢ upward, but there is very little demand for any but best Refined Iron.

Plate and Tank Iron.—Only a moderate demand can be reported, but the mills have plenty of work for the present, so that there is no anxiety for new business. The higher grades are a trifle easier to buy; all others steady and firm as last quoted, viz.: Tank Iron, 2.5¢; Boat Plate, 2.35¢ @ 2.4¢; Shell, 3¢ @ 3.25¢; Flange, 4¢ @ 4.25¢, and Fire-Box, 5¢ @ 5.5¢.

Structural Iron.—Nothing of importance has been closed, but two or three good-sized contracts will probably be given out before the close of the week. Manufacturers are actively at work on orders taken some time ago, and there seems to be a fair probability of a steady demand during the balance of the year. Prices are about as last quoted, viz.: Double-Refined Bars, 2.5¢; Bridge Plates, 2.5¢; Angles, 2.3¢ @ 2.4¢; Tees, 2.8¢ @ 3¢; Beams and Channels, 3.5¢.

Sheet Iron.—The demand for Thin Sheets continues without abatement, and orders for the high numbers are difficult to place. Stocks appear to be pretty well exhausted, and for some time to come it will be a matter of extreme difficulty to meet the demand promptly. Heavy Sheets are comparatively dull, and while prices are nominally unchanged, the low numbers can be had on slightly easier terms. Small lots may be quoted about as follows:

Common Sheets, No. 28.....	4 1/2¢
Common Sheets, Nos. 26 and 27.....	4 1/2¢
Common Sheets, Nos. 24 to 22.....	4 1/2¢
Common Sheets, No. 18 to 20.....	3 1/2¢
Best Refined, 1/2¢ advance on the above.	
Best Bloom Sheets, Nos. 26 to 28.....	6 1/2¢
Best Bloom Sheets, Nos. 22 to 25.....	6 1/2¢
Best Bloom Sheets, Nos. 18 to 21.....	6 1/2¢
Common Red Plates, 3/16 to 1/2.....	7 1/2¢
Best Bloom, Galvanized, discount.....	40¢
Second quality, discount.....	50¢

Wrought Iron Pipe.—There is absolutely nothing of interest to report under this head. Weakness and irregularity in prices appear to be the principal feature of the Pipe market. The demand, however, is fairly good. We quote Boiler Tubes at, say, 60¢ off list price, and Gas and Steam Pipe, at 70 and 5¢ off, in an ordinary way, while on desirable orders a discount of 75¢ could probably be obtained.

Steel Rails.—The amount of business actually closed has not been important, although inquiries have been numerous, particularly for light Rails. Sellers are holding prices pretty steady, and appear to be of opinion that \$37 at mill should be an inside quotation. Firm offers for large lots do not appear to be made with much freedom, however, and there is an evident disposition on the part of buyers to move with extreme caution. For the present, therefore, business is held in abeyance as far as regards spring deliveries, current sales being for small lots for delivery within the next 60 days, at prices varying from \$37.50 to \$38, at mill, according to circumstances.

Old Rails.—A considerable amount of negotiating has been in progress, but so far as known, not a single transaction has been closed during the week. There are sellers for shipment at \$23.50 for Old T's, \$24.50 for Bridges, and \$26 for Double Heads, with buyers at \$23 @ \$24 for T's and Bridges. Spot lots would possibly command good prices, but there are none here at the moment.

Scrap Iron.—The market shows very little change, and, in fact, there is not much doing, except in carload lots, which command about \$25. Small cargoes would probably command \$23 @ \$23.50, but, in the absence of sales, prices are purely nominal, although there is more inquiry.

Nails.—The demand for Nails continues active, which prevents an accumulation of stocks. Prices are steady at \$3, with slight concessions on large orders.

Mr. John S. Hogan, for the past 13 years with Mr. David S. Cresswell, the well-known Iron founder, has commenced business as an Iron broker, with offices at 413 Walnut street. Mr. Hogan has a large acquaintance in the Iron trade, and will doubtless command a share of the brokerage business.

PITTSBURGH.

Office of The Iron Age, 77 Fourth Avenue, PITTSBURGH, PA., Sept. 25, 1883.

So far as the volume of business is concerned, there is no particular cause of complaint; the mills and furnaces here and in this immediate vicinity are nearly all in operation, some of them working up to their full capacity, but prices are unsatisfactory. Pittsburgh is making and shipping almost, if not quite, as much Iron and Steel as ever

before. Our Steel-Rail mills are full up for this month and next; there is an active demand for Wrought-Iron Pipe; mills working on Bridge and Structural are pretty well supplied with orders, and the Merchant Iron trade, so far as demand is concerned, has been in worse condition many times within the past few years. Prices, however, are very low, as a rule, affording very little, if any, margin for profit, and so sharp is competition that it is impossible to get prices up. Manufacturers meet together every now and again to compare notes, and promise each other to stiffen prices, but fail to do so. The great trouble lies in the fact that they have little confidence in each other; but for this they could obtain better prices. Buyers often prevaricate, and frequently, in order to make a point, misrepresent one mill owner to another, alleging that a certain firm had offered to accept an order at a certain price, and soliciting a still lower rate, when, in fact, they had no such offer at all. Some mills positively refuse to sell at cut-throat rates, and whenever a firm is detected in taking an order at or below cost of production, it is at once inferred that there is a weakness somewhere; either that the firm in question are weak or that they do not understand their business.

Ores.—The market continues in an unsatisfactory condition, and the prospect is not bright for any immediate improvement. The Bessemer Ores are pretty well sold up, but of ordinary mill grades the supply is large and increasing. The low price of the home Ores has almost driven foreign Ores from American markets, particularly at interior points.

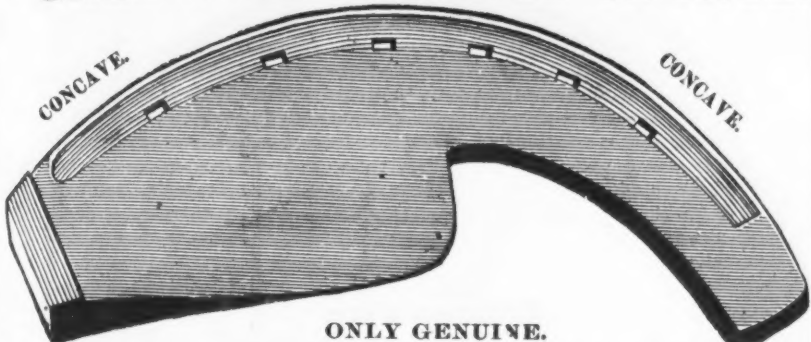
Pig Iron.—There has been an increased volume of business the past week, sales of between 5000 and 6000 tons having been reported, with negotiations pending for other lots, which will be closed within the next few days, and, while prices remain unchanged, the increased activity has developed a more confident feeling on the part of furnaces, some of whom entertain hopes of being able to realize an advance of 50¢ @ \$1 1/2¢ ton in the near future. However, consumers are in no mood to pay an advance. While admitting that the raw article affords the producer a very small margin, they argue that it is bringing fully as much, if not more, than the products, and that unless there is an improvement in the prices of the latter they cannot pay more for the former. It appears to be generally conceded, however, that the market has touched bottom. Furnacemen now in blast say that, rather than submit to any reduction, they will blow out after having filled existing engagements. The supply in first hands is small, as nearly all the furnaces in blast have had contracts sufficient to absorb their entire production, thereby preventing an accumulation. The outlook at the present writing warrants the belief that there will be a steady consumptive demand from now until the close of the year, and that there will not be much change in prices, which may be quoted as follows:

No. 1 Foundry.....	\$21.00 @ \$22.00, 4 mos.
No. 2.....	19.00 @ 20.00, 4 "
Neutral Mill.....	17.50 @ 18.00, 4 "
All-Ore Mill.....	19.00 @ 20.00, 4 "
Warm-Blast Charcoal.....	24.00 @ 27.00, 4 "
Cold.....	20.00 @ 23.00, 4 "
Bessemer Iron.....	20.50 @ 21.50, 4 "

Rumors prevail of some large sales of Bessemer, but particulars are withheld; they are believed, however, to have been on a basis of \$20.50, 4 mos., which is as low as furnaces are willing to sell. We can report sales of some 3000 tons Neutral Mill at \$17.50, cash, @ \$18, 4 mos.

Muck Bar.—There has been no material change in the situation during the past week; business fair; prices unchanged at \$33 @ \$33.50, cash. We can report a sale of 1000 tons at \$33, cash.

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ONLY GENUINE.

We now control the Patents for these Shoes, having succeeded the Greenfield Tool Co. in their manufacture and sale. Recent decisions of the United States Court have sustained the validity of these patents, giving us exclusive right to make Concave Ox Shoes. We believe them to be the best and best-selling shoe in market, and offer them with the fullest guarantees. With our facilities we can fill large orders at short notice, and are now ready to do it.

No. 1, Full Length, Concave, 5 inches, Weight, per Set of Eight Shoes, 3 pounds.	
" 2, " " " 5 1/2 " " " " " 3 1/2 "	
" 3, " " " 6 " " " " " " 4 "	
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Packed in boxes or kegs of 100 pounds, half each rights and lefts. Full weight, and no charge for packages.

For orders of 1 ton or more.....11 cts. per pound.
 " 1000 lbs. or more.....11 1/2 " "
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Terms, Net Cash, 30 days.

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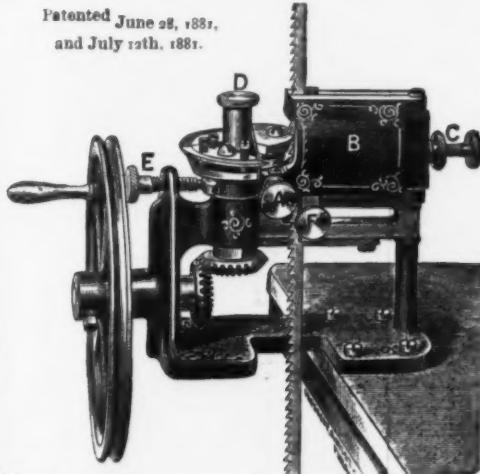
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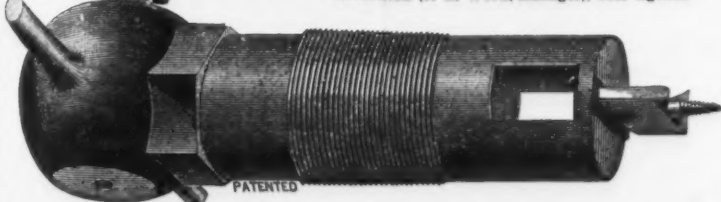
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Save Its Cost in a Few Weeks
 Any boy that can turn a crank can file a band saw in from five to ten minutes more accurately than an expert filer can do the same by hand in one hour. Keeps the teeth even and level, and enables the saw to do more and better work with much less strain. Pronounced by users to be the best labor-saving machine ever introduced.
First Premium and Diploma of St. Louis Agricultural and Mechanical Association, 1881, Awarded for
Best Band Saw Filing Machine.
 Is sold at a price within the reach of every one using a band saw. **Reduced Price List.**—Net price, including 20 files, \$32; thin corner and facing files, per dozen, \$1.20; thick beveled files, per dozen, \$1.50. Terms strictly cash. Send for Catalogue and Testimonials.

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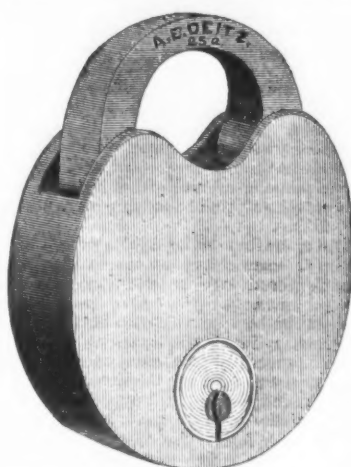


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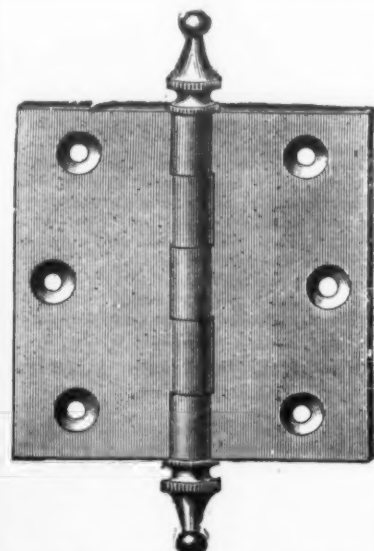
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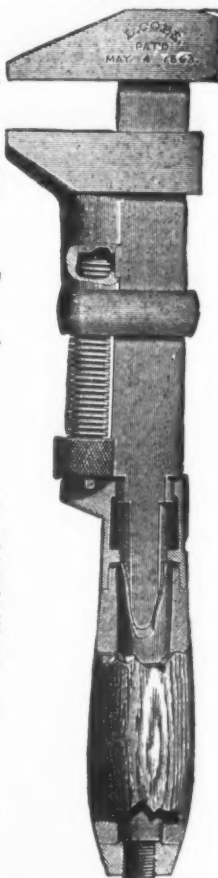
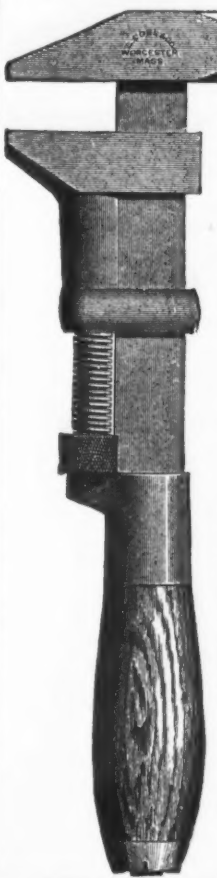
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MANUFACTURED BY
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Our Genuine Wrenches are made with straight bars, full width and enlarged jaw, having ribs cast inside, which strengthen the jaw and give a full bearing on front of bar. These improvements, in combination with our new ferrule, made with double bearings, an iron tube, fitted to the shank and resting against the lower bearings, rigidly held in position by the handle and nut, effectually preventing back thrust of ferrule (see sectional view), verify our claim that we manufacture the heaviest and strongest Wrench in the market. None genuine unless stamped.

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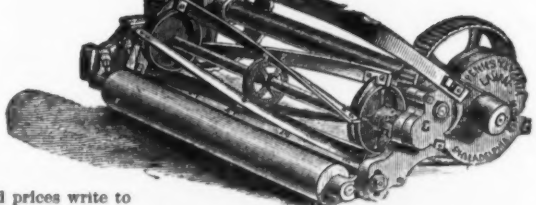


1883.

PENNSYLVANIA

LAWN MOWER.

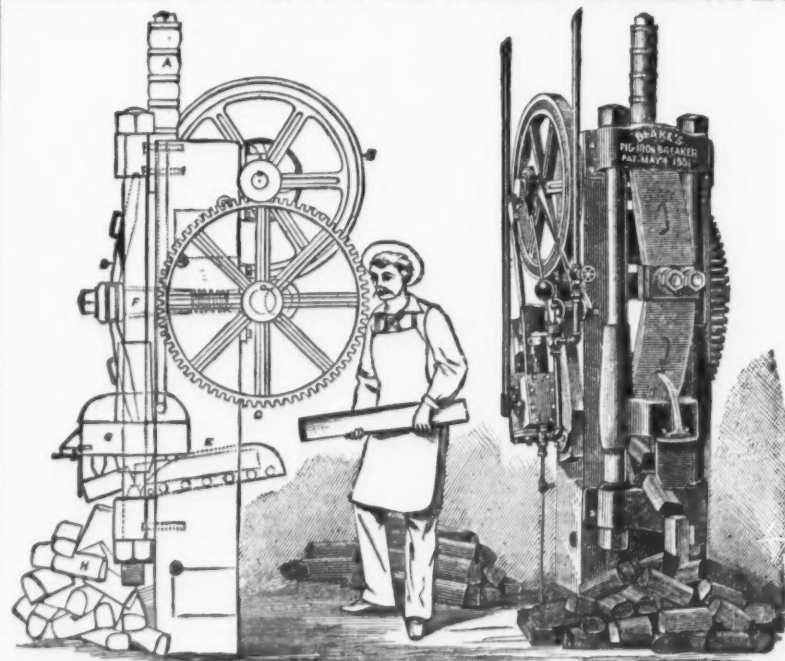
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For our Full Page Advertisement, See First Issue of Each Month.

Ore, 170, Tin, 260, 265; Billiton, Australian and Straits, 23.75, and English, 25.00. Lead, 31.00. Spelter, 25.00. Iron, 40.00. The late vote of the Chambers ratifying the Government agreement with railroads had been so long delayed that the new orders from these, as they still lack the authority of shareholders, arrive tardily, and the consequence is that at the North, for example, the iron market cannot be sustained. In this manner iron is offered so low by makers in this market that Merchant Iron still sells at 17 francs 100 kg. at Paris, Charcoal Iron at 24. Sheets at 25.00 and Wire Nails, No. 15, in bulk, at 27. There is much apprehension of hard times in the iron regions of the North next winter. Makers there, rather than discharge hands, sell Merchant at the ruinous figure of 12 francs. In the Haute-Marne a small current of orders keeps things going in a moderate way. Coke Merchant sells there at 10; mined at 20. At Marseilles there has been great dullness during the week, causing weakness throughout the list at that point. As matters stand, the general state of affairs remains doubtful in the iron and steel markets. On Coal these uncertainties also have a quieting effect for the moment. The general impression is that October will be all the higher, since by that time a favorable chance is likely to have occurred in the demand for iron. Prices remain steady.

BELGIUM.

(Moniteur Industriel.)

BRUSSELS, Sept. 20, 1883.—Iron.—Week after week a better feeling, accompanied by larger deals, develops. There is not much bargaining on the part of buyers, while makers decline to go on making engagements ahead of ruling rates; in other words, they are in a better position for dictating terms. Nearly all Belgian rolling mills have got plenty of orders to keep them going for months; only the few that have not prevented a serious advance even now. Inferior grades of iron are likely to be the first to advance. Meanwhile, No. 1 Merchant is not yet generally saleable at 12.75 francs 100 kg., but it soon will be. Pig Iron remains steady; English at 5.75; Charlier Foundry, 7.25; Luxembourg, 6.00; Pudding, 4.50. Some 800 tons steel rails sold, deliverable at Antwerp, at 11.50. Beams are 13, and Corners 13.50. Sheets, No. 2, 17.00; No. 3, 19.00; Commercial, 23; Thin, 25, and No. 4, 27. Import of iron ore into this country, seven months, 938,340 tons, against 889,503 last year; export, 249,080, against 193,313; of pig iron, 97,821 tons imported, against 94,361 last year; export, 10,570, against 9,071. Nails, 107 tons imported, against 255, and 408 tons exported, against 584. We quote steel hoops at the close, 23, and Axles, 23. Metals have been steady and moderate at closing. At evening rates: Copper, 100 kg., 157.75; Banca Tin, 24; Billiton do., 247; Lead, 31.25; Spelter, 37.50, and Antimony, 37.50. Coal.—Now that there is a revival in the iron and steel trades, coal, which for a year past has been enjoying a good demand and improving figures, gains in briskness. The import of coal into Belgium during the first seven months has been 681,645 tons, against 516,807 last year, and of coke, 21,500, against 10,087, and the export of coal, 2,582,301 tons, against 2,776,112 tons, while of coke it has been 62,607 tons, against 633,078.

GERMANY.

(Borsenhalle.)

HAMBURG, September 21, 1883.—Iron.—In Rhenish Westphalia the demand has assumed greater proportions, especially for Pudding Pig and Merchant iron; it therefore looks as though the market would at length emerge a little from the torpor that had invaded it. Consumers no longer hold back as they previously used to do, there being indications that an increase of consumption is at hand. All rolling-mill products begin to move off tolerably well, sheets in particular. Only the steel works pretend that they lack sufficient work, but they have no cause yet for downright complaint. The number of furnaces engaged in puddling in all Germany in July was 20, and on September 13, on September 19, on September 20, and on Foundry Pig, 33; together, 148, against last year, same month, 123; total iron production first seven months, 1,052,374 tons, against last year 1,782,313. Notwithstanding the preceding curtailing of output, there has consequently been a notable increase in the joint output. Quotations at Düsseldorf: Prime Spiegel, 60 to 64 marks 100 lb.; White Pig, 55; Luxembourg, 40; Charcoal, 76; 82; Foundry, No. 1 to 3, 72; 73; 74; 75; 76; 77; 78; 79; 80; 81; 82; 83; 84; 85; 86; 87; 88; 89; 90; 91; 92; 93; 94; 95; 96; 97; 98; 99; 100. English, No. 3, 60 to 62; ditto Bessemer, 42; ditto Muddella, 58 to 59; ditto German, 57 to 58; Sheets, 175 to 195. About Petroleum, Wirth & Co. write from Frankfurt: "Great animation in the Caucasian oil district. All Russian oil is sold at a profit. These oils now, they are sold to advantage in Eastern Germany and Turkey; Greece, Italy and Southern France will soon be regular consumers in consequence of cheap sea freights. Russian lubricating oil deserves special mention, while a great deal of bad quality American appears in the markets." Metals have been quiet. Lead continues flat at 13 to 13.25 German; Copper unaltered, 76; Lake and other sorts, 70 to 78; Tin firmer, 103 to 106, and Spelter dull at 15.15 to 15.50.

HOLLAND.

(Koch & Vlierboom.)

ROTTERDAM, Sept. 21, 1883.—Tin has been firm during the week, 1200 slabs Billiton selling on landing at 56 guilders 50 kg., while, in a small way, 56 slabs has been paid on the spot. Billiton alloys are nominally worth 56.75 to 57. Banca remains quiet at 57.25.

AUSTRIA.

(Austrian Trade Journal.)

VIENNA, Sept. 8, 1883.—Iron.—Nothing has occurred to materially modify the situation in Austria-Hungary. In heavy iron the trade continues satisfactory, both as regards deliveries and orders dropping in. The demand for Pig Iron being as pressing as ever, large lines of Silesian have had to be imported from Prussia. This importation would not have been paid for the liberal freight reductions made by Bohemian and other railroad lines. Our blast furnaces have, however, made strenuous efforts to increase their output, and thus meet the growing requirements at home. Both in Austria proper and Hungary new blast furnaces are in course of construction, and we shall soon be better able to satisfy the home demand. A ready market can be supported in rolling-mill products and structural iron. Hardware, however, forms an exception, being hampered in various portions of the monarchy by the confused political status and disorders it breeds. Plenty of work is noticeable at the car shops. Iron is steady: Pig 51 to 56 florins; Merchant, 115 to 124; Sheets, 175 to 105, and Beams, 140 to 145. Metals quiet and unaltered.

EAST INDIES.

(Gillilan, Wood & Co.)

SINGAPORE, August 4, 1883.—Tin.—Has ranged in value from \$20 3/4 to \$20 1/2, but we have had a dragging market on the whole, and the closing quotation of \$20.05 is barely maintained by the operations of one firm. Shipments to New York for the month are large. Freight—Tonnage is in abundant supply and rates have declined. For New York the Cashmere has cleared and particulars of her cargo show no tin shipped by her. For Boston the Sokoto has been chartered on secret terms. Exchange is steady at 3/8, six months' sight credit drafts on London. The Glamia Castle took for New York, 137 piculs of tin; the Glaucon, from Penang, 841, and the Rosslyn, 2507, all for New York.

(Hessener & Co.)

COLOMBO, August 18, 1883.—Plumbago.—Has been dull at unchanged prices. We quote, at the close, in rupees, 1/2 ton Lump, Fine, 40; 150; Ordinary, 125; 120; Chips, 60 to 70; and Dust, 40 to 45. Shipments since October to England, 96,435 cwts.; to T. 1, 205; to Havre, 755; to India, 1015, and to the United States, 147,485; together, 217,515 cwts., against last year, 198,869 in 1881, 197,713, and 193,347 in 1880. Exchange, 1/8 1/2.

(Dummler & Co.)

BATAVIA, August 4, 1883.—Tin.—Arrivals in Java for Government account in July amounted to 21,400 piculs from Banca, and 2100 from Billiton. The next Billiton sale will come off in this city on the 25th inst., to be followed by sales on ensuing dates: October 20, December 22, February 25, 1884. On April 29, each of about 10,000 piculs. Iron.—Nine guilders is not to be obtained for Swedish. English bars continue saleable at 9.75 for Flat and Square, while Corrugated Sheets command 14. Dutch Copper Sheathing, assorted numbers, fetched 67 in English nothing has been done. Sheet Zinc has ranged 16 to 17.50. Petroleum.—Business very dull, and prices of floating cargoes constantly receding. Total arrivals this year from New York 80 far, 813,486 cases. Coal.—Most

consumers are fully provided, and there prevails almost a total absence of demand.

(Schmidt, Kustermann & Co.)

PENANG, August 21, 1883.—Tin.—The large receipts during the week—some 10,000 piculs—meeting with an active demand, a large business has been transacted, 6000 piculs being bought for Europe and 1400 for China. The market opened at \$29.50, gave way, subsequently, to \$29.41, then advanced to \$29.65, and finally wound up at \$29.50. Exchange, 4 months' bank, 3/8.

METALLURGICAL NOTES.

Mill Furnace Bottoms.

According to accounts published in a number of British technical journals, interesting experiments were recently completed at the Greatbridge Iron and Steel Works, Tipton, England, in connection with oxide bottoms for mill furnaces. An arrangement that has been adopted at several works in South Staffordshire, and also in Scotland, for doing away with sand bottoms and using oxides, is a hot-air chamber patented by Mr. Job Tibbs. In constructing a furnace according to his invention, the iron-plate bottom of the furnace is inclined from front to back, and also from the fire-bridge to the flue-bridge. At the back, and near the flue end of the furnace, is a hole or channel which opens out into a small supplementary chamber containing waggons, and during a heat the fused cinder formed runs off into the wagon, leaving the bed dry. An oxide bottom used under this arrangement, with a fettling of from 3 1/4 inches to 7 inches thick, as compared with the sand bottom, will, the maker claims, produce a far superior quality of iron, and at a greatly reduced cost per ton less, so effectual is the prevention of the accumulation of the melted cinder on the bed and its running in among the piles. The patentee claims also that, whereas some cinder bottoms are used in plate and rail mills for the first heating, re-heating being accomplished on a sand bottom, by his chamber the second heating can be accomplished on the same bottom as the first. Recognizing its advantages, Mr. Scovill, of Scovill, who leases Coldbrook Rolling Mills, St. John's County, N. B., is about to introduce this form of the oxide-bottom system into the States, and for this purpose adapt the chamber to gas furnaces in Pittsburgh, where sand bottoms are now almost exclusively used. A native ore that would make as good a cinder bottom in the States as the pottery mine in Staffordshire was expected in the Port Henry ore, a high-class hematite material found in large quantities at Port Henry, on Lake Champlain, in the northeastern part of New York State. Five tons of this ore were sent over to Staffordshire, and it was to test its action that the Greatbridge experiments were conducted. There were present a number of South Staffordshire ironmasters during certain of the days during which the trial was proceeding. The five tons kept one mill furnace-bottom good while 7 1/4 tons of finished iron were made from it and rolled into angles and other sections. Throughout the trial the heat was purposely kept extreme, in view of the prospective use of the gas furnace, and the opinion was that the greater the heat the better. On several occasions, the bottoms, during the heats and after them, were perfectly uniform in surface and in color, and notwithstanding the extra heat, there were no cracks or gutters, while the clearness of the piles as they were taken to the rolls showed that there had been no approach to sucking. The appearance also of the sections after passing through the rolls was all that could be desired. Altogether, the Port Henry cinder was not only as good as that of the pottery mine, but surpassed it, and led makers to remark that, if the ore could be got from the States at ballast rate, it would be worth while to import it rather than continue to use the pottery mine. Touching the action of the cinder in the puddling furnace, it may be added that the cinder from the 5 tons was taken to two puddling furnaces and lasted 11 turns. The yield in this case also surpassed that obtained where the Staffordshire materials are used, being larger by 1 1/2 cwt. per hour for the two furnaces. The cinder from the mill furnace turned out 28 tons, 3 quarts, 26 pounds of puddled bars, and the weight of pig iron taken to the puddling furnace was 29 tons, 9 cwt., 2 quarts, 16 pounds, or 130 heats of 4 cwt., 29 quarts, 4 pounds each.

Original Discovery of Iron and Steel.

In his address on technical training, delivered a short time since before the Alumni Association of Lehigh University, Dr. Thos. M. Drown, of Easton, Pa., pictures the discovery of metallic iron and steel as follows: "Nearly all the early discoveries in the arts were the result of accident or haphazard experiment. We can well imagine that a fire large and intense enough to reduce iron from its ore must often have been made in accidental contact with surface ore, and that the presence of the metal in the ashes must have attracted attention. This observation once made, there would follow a series of experiments to determine the conditions under which the metal was produced, and the substances necessary for its production. It would not long escape intelligent observation that a certain brown earth, or may be a black rock, was the substance which yielded the metal, and that fire was the necessary condition of its formation. But the iron thus accidentally produced—a mixture of metal, cinders and ashes—was of no value till further experiment revealed the fact that the metal could, when hot, be united by hammering into one mass, with the separation of cinder and other extraneous matter. The discovery of this property prompted still further experiment. The irregularity of the product would suggest the more perfect control of the fire, and small furnaces would be built. In the course of time it would be noted that the iron was not uniform in hardness, and an accident would be sure to reveal the fact that sometimes the metal, when suddenly cooled in water, would become intensely hard. This new line of investigation would result in the production of steel."

A New Ore Stamp.

Mr. James McFarland, of Carson, Nev., recently patented a device calculated to overcome the difficulty usually encountered in the ordinary form of stamp battery, and resulting from the fact that when the cam is

revolved above a certain rate of speed it completes its revolution and catches the tappet before the stamp has had time to finish its stroke. Mr. McFarland, therefore, provides the ordinary frame of the apparatus with a suitable projection carrying a cross-shaft on which are two diverging arms. One of these arms is curved downward and forward to the tappet, on the top of which its end rests. The end is turned up to avoid interference with the tappet. The other arm extends back and downward and somewhat in the shape of an imperfect letter S. These two arms are joined together on one hub on the shaft.

The operation of the device is as follows: When the cam raises the tappet the forward arm is raised with it, and the rear arm is drawn inwardly, its lower curve fitting against the back of the cam at the moment the cam relieves the tappet. In its continued movement the cam must force this rear arm outward or backward again, by doing which the forward arm is forced down upon the top of the tappet and accelerates the drop or fall of the stamp. By this construction the stamp must deliver its blow, because the cam cannot free itself from the rear arm until it has forced it back completely, in which position the forward arm must have forced the stamp to its limit of downward throw. From the first impingement of the cam against the rear arm to the end of its contact therewith, the speed with which it is forced out increases, and the descent of the upper or forward arm is consequently increased, thus exerting its force upon the tappet to the very moment of striking the ore in the mortar, or nearly so, according to the height of the ore in the mortar.

At a low rate of speed these arms would play no part, as the drop of the stamp would be fast enough; but at a high rate of speed the rear arm would be forced out quickly enough to force the forward arm down upon the tappet and speed the stamp. The inventor claims that this principle can be applied to stamp-mills of the usual construction, having any number of stamps of any weight.

Notes from the Vienna Electrical Exhibition.

A gentleman who has contributed several articles to our columns, and who is at present in Vienna, favors us with the following in regard to the newly opened exposition: Electrical engineering—as distinguished from telegraphical engineering—having attained its present state only through its connection with mechanical engineering, an exhibition of this sort contains many objects of interest to the mechanical engineer. Boilers, together with their steam engines, gas and calorific engines, pulleys, belts, dynamometers, electric motors, &c., are all indispensable for the production and utilization of electricity for light and power on such a large scale, and are of direct interest to the mechanical engineer. Although the present unfinished state of the exhibition prevents us from sending detailed descriptions of such exhibits, a mere mention of some of them might be of interest.

The 52 boilers, generating the steam for about 1300 horse-power, are all located in one of the courts inclosed within the building. In order to supply them with coal without carrying it through the building, a cable transporter was built leading from the freight station, some few hundred feet from the building, with a gradual upward grade over a portion of the building to a tower in the boiler-house, where they are lowered into the coal bins, the power being supplied by a small 2-horse-power electric motor. An American windmill outside of the building drives a small dynamo in connection with accumulators, showing the application of stored-up wind-power. An electric railroad, built by the well known firm of Siemens & Halske, runs from the horse-car lines to the building—a short mile. The motors are under the cars, the two rails serving as the two conductors. A small printing-press on which exhibition news is printed with "electrical" rapidity is also driven by an electric motor.

Among the gas engines is one of a new pattern containing two parallel cylinders, the cranks making no angle with each other; the pistons work together, but as the gas in one explodes the other is charged, so that there can be an explosion for each revolution—not for every two revolutions—as in the ordinary Otto gas engine.

The perpetual-motion men are not all extinct yet. Notwithstanding the strictly scientific character of the exhibition, an inventor exhibits a clock which he calls "perpetual motion." It is a neatly-made clock which will run forever without being touched by any one, except, perhaps, to be oiled. As it is, strictly speaking, not a perpetual motion, it is of great interest; the principle on which it depends is that the change of temperature and atmospheric pressure winds up the weights.

Turret Test Plates.—An answer has finally been received from the Creuzot Steel Works, in France, to the effect that they will furnish the plates for the test of the turrets for the unfinished monitors for which Congress, at the last session, appropriated the sum of \$20,000. Having spent some four months in considering the matter, they reply that they will accept the offer of the Navy Department, but cannot furnish the plates for five months. This will probably delay the completion of the monitors for another year. It was understood that Congress, by appropriating the money to test a new style of turret, did not intend to make any provision for the completion and armament of the iron-clads until this controversy as to the relative merits of defective and vertical armor was settled. There was no doubt that Congress strongly leaned to the defective armor, but, naturally, the old officers of the department, not seeing any good in what did not come through a member of the ancient and regular line of the service, made some opposition to its adoption. Congress thereupon said: "Well, test the matter, and the monitors can wait for their turrets till we find out, by actual experiment, who is right." The feeling on the subject rises to an extreme height at times. The friends of the defective system call the vertical turret the "ancient cheese

box," and the old skeptics call the new system the "inverted soup plate." The fact remains, however, that Congress was so impressed with the "soup plate" that money was refused for turrets, except for the test. The fear is now that the tests cannot be completed in time for action next session.

In accounting for the satisfactory condition of trade, compared with the weakness and demoralization exhibited in the stock market, one of our political economists finds an explanation in the fact that railroad building in this country has advanced in a higher ratio than agricultural production. The increase of population, as of the average brought under cultivation since 1879, has been about 2 per cent. per annum, while the increase of railway mileage has been about 9 per cent. yearly. This being the case, it is no wonder that in many instances stocks and bonds successfully "floated," and then "pegged up," are now settling to their normal line of value. But the country at large prospers just the same.

The Guion Line steamer Alaska has made another quick run across the Atlantic, this time making the passage from Queenstown to Sandy Hook in 6 days 21 hours and 40 minutes. Last November she ran from Sandy Hook to Queenstown in 6 days, 15 hours and 37 minutes. Neither her easterly nor westerly passages have ever been surpassed. The new steamer Oregon, of the same line, which will sail from Liverpool for this port early next month is also expected to be a very fast ship. She is reported to have made 23 miles an hour at her trial trip a few days ago.

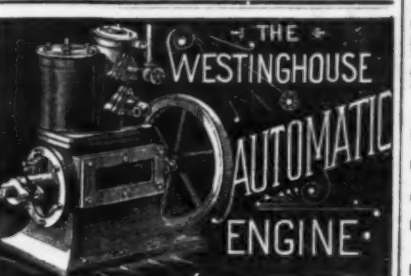
The iron steamship San Diego, of 2500 tons burden, built for the Oregon Railway and Navigation Company, was recently launched from Roach's shipyard at Chester. This vessel makes the tenth of the large class of steamers built for this company, eight of which were constructed at Mr. Roach's shipyard and two by the Messrs. Cramp, in Philadelphia.

A dispatch from Boston, dated September 24, announces that an attachment has been placed by C. H. Delameter & Co., of this city, upon the steamer Meteor, recently brought to Boston from this city, the company controlling it having been financially embarrassed.

Several large consumers of water in this city, notably manufacturers, find themselves victims of fraudulent collectors of water rents, who offer to accept payment and make a little discount from the face of the bill. About \$26,000 are thus missing from the city treasury, and several clerkships in the Water Rates Bureau are vacant.

Mr. Willard, having opened up Oregon and Washington Territory to the East, is now credited with the ambitious scheme of forming a continuous line along the Pacific coast from Portland south to San Diego, a distance of something like 1500 miles.

The Duryee Furnace, at Silver Cliff, Col., is pronounced a success.



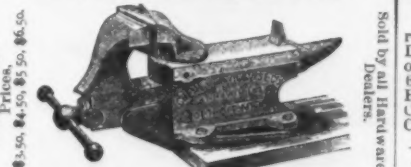
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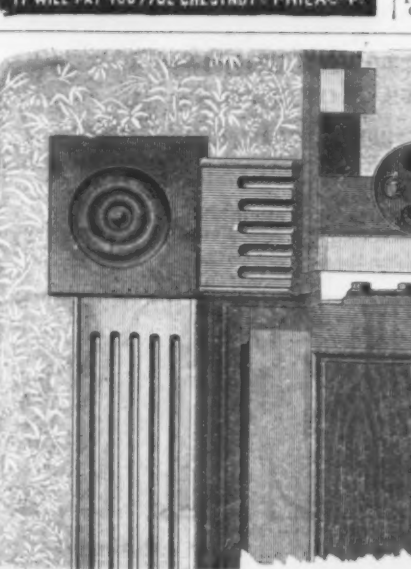
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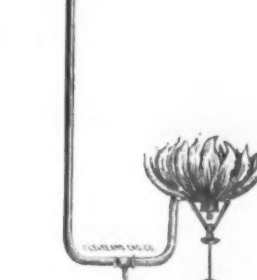


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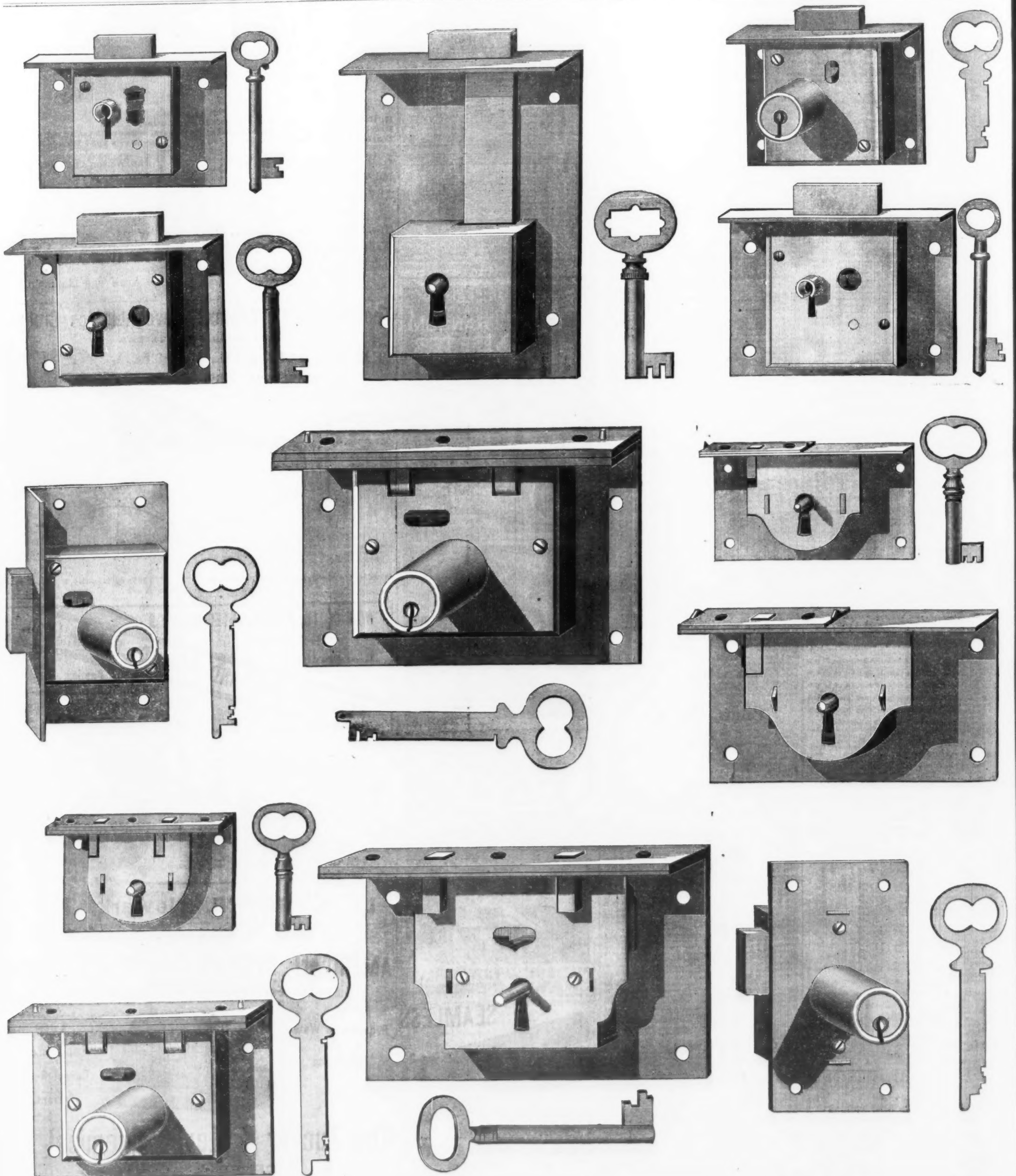
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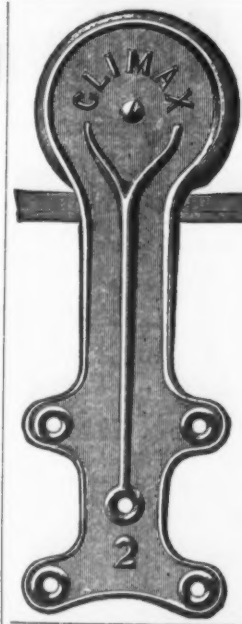
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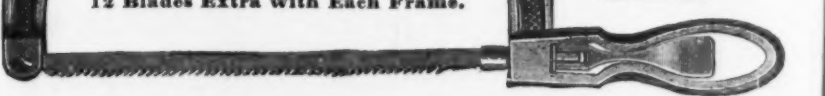
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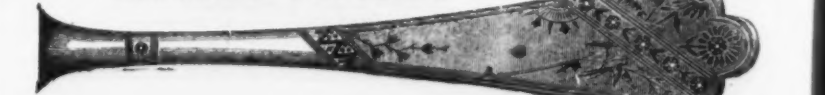
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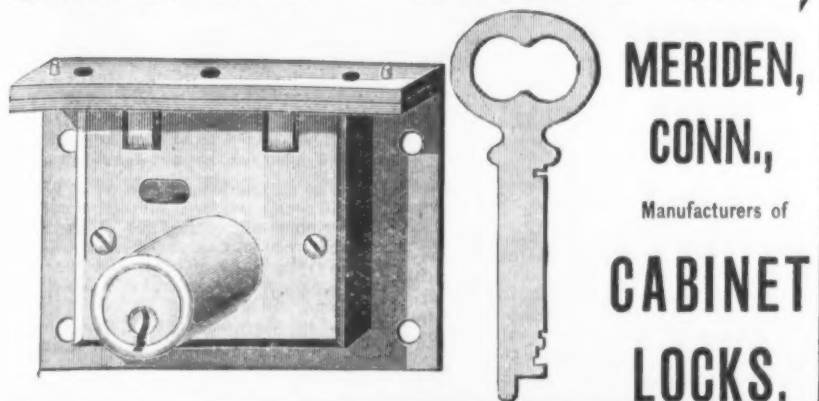
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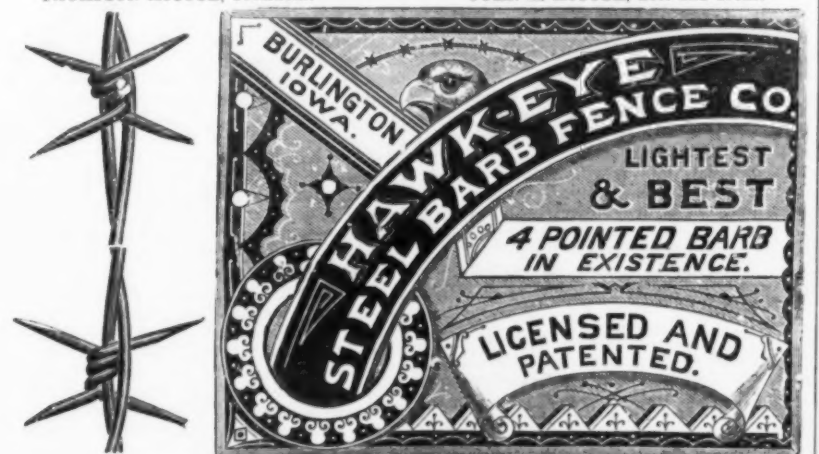
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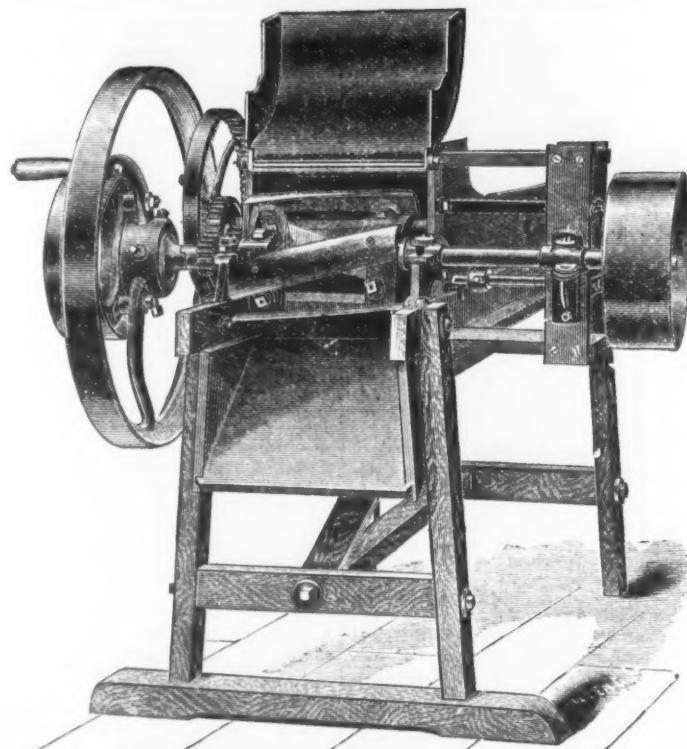


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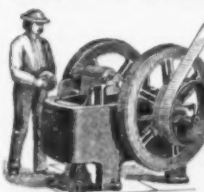
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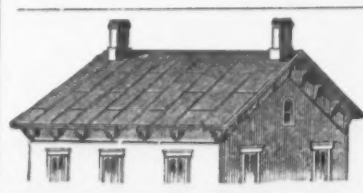
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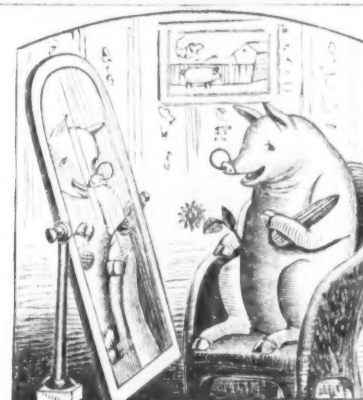
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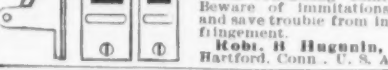
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Tunneling Under Pittsburgh Rolling Mills.

In a full description of the tunnel in Pittsburgh, Pa., for the Pittsburgh, McKeesport and Youghiogheny Railroad, the *Dispatch* of that city says:

Nearly every foot of the ground was occupied with either buildings or huge piles of metal, and, while the former were not disturbed, thousands of tons of metal, ore, sand, fire-bricks and other materials had to be moved before a definite location of the line of the proposed tunnel could be made. After the surveys had been completed, it was decided that the covered way should be 1650 feet in length, 40 feet wide, and have a clear passage-way for two tracks, 18 feet in height, thus involving a cut of at least 25 feet throughout the entire distance.

After these preliminaries had been arranged, the engineers set about the construction of the difficult work which had been mapped out, and on July 16, 1882, the work of excavation was commenced at both the eastern and western portals. A force of several hundred laborers was employed, and the work on the western portion was pushed forward until nearly 600 feet of the excavation was completed, when work was suspended and the entire force placed on the eastern end, from which side the remainder of the excavation was made, the material taken out being used in ballasting the roadway from the mill as far east as Turtle Creek, a distance of not quite 9 miles, construction trains being placed at once on that section of the new line. The work was pushed through with all possible vigor, and the masonry, brickwork and ironwork followed close up to the excavators. The last carload of material was taken out of the cut June 15 last, thus completing that portion in about 11 months. The masonry work was begun August 12, 1882, and the last arch in the work was completed August 13, the work occupying a few days over one year, although construction trains had been running through the tunnel since June 24 last.

The material pierced was nearly all cinder, and every foot of the excavation had to be shored up to guard against accidents to the army of men who were at work in the cut. At one place, however, a bed of slag was encountered which defied pick or diamond-pointed drill, and even blasting was unavailing. The under bank had been on fire for many years, and the material had become a solid mass as hard as iron itself. This obstruction extended for a distance of over 100 feet. The only way in which it could be gotten rid of was to break it with heavy weights dropped upon it, and then excavating under the broken mass, bury it in the hole, as it was impossible to load it on the cars. Another source of serious difficulty was the sewers and pumping mains leading from the river to the works. In one instance it was found necessary to lower a sewer some 12 or 15 feet below its original depth. To do this a tunnel running directly under the old sewer, from the river to the works, was made, a new sewer put in, and then the old one was removed. This involved serious danger, but it was successfully accomplished. The lowering of the water mains was more easily done, but required great skill as well as caution. The most serious difficulty, however, was encountered on the surface, which was covered with a network of standard and narrow gauge railway trains, which, with locomotives attached, were constantly crossing and recrossing overhead. These had to be secured as the work progressed, and there was not an hour of interruption. Then the inclines running from the river had to be supported, so as to avoid delays and accidents. The numerous buildings located along the line of the work were also a source of constant difficulty, and the scrap piles and manufactured iron were always requiring attention. During the whole progress of the work but one of the laborers employed in the excavation was killed, and that was by a neglect to follow directions in putting in supporting timbers.

Needle Making.

Almost all the needles made in England are made at Redditch. The wire is of the best quality of steel, and is supplied in coils varying from 1200 to 3000 yards in length and from $\frac{1}{16}$ inch to $\frac{1}{8}$ inch in thickness. The processes passed through are as follows: The wire is cut to lengths of two needles, by hand or machine shears; these lengths are annealed in bunches of about 4 inches diameter; while still hot, and held together by rings, the bundles are rolled over by hand-pressure on an iron table, so as to straighten each other; they are then pointed at both ends successively upon quick-running grindstones, being rotated between two india-rubber bands, traveling over a grindstone with concave face; by a blow from a falling die the two heads are hatched and gutters marked for the eyes; the eyes are pierced by a pair of punches in a delicate hand-press; the needles are threaded upon a pair of fine wires, and filed to remove the burr made in stamping; they are then broken across through the thin fin left between the heads, and the heads themselves rounded by filing; they are then heated in small iron trays, and dropped separately into an oil bath, to harden them; after which they are tempered on a hot plate, or in a stove, and straightened by a hand-hammer on a small anvil, to remove any warping due to hardening.

The needle has now assumed its final condition, but it is not yet finished. The next operation is scouring, for which a number of needles, mixed up with soft soap, emery and oil, are wrapped up with canvas into a roll about 2 feet long and 3 inches diameter, and then rolled backward and forward under runners worked by a crank from the engine. The process goes on for eight hours, during which the needles are continually rubbing against each other, and it is repeated from two to eight times, the final scouring being with putty powder. In some cases the straightening and scouring are performed at the same time by machinery. When perfectly scoured the needles are shaken up in a tray until they all lie parallel, and then, by a dexterous motion of the hand, they are shifted so that all the points are in the same direction. Next, defective needles are

picked out of the lot by hand; the eyes are "blued" or softened by traversing them over a gas-flame, and in some cases the eye is smoothed on each face by a fine counter-sunk drill. The needles are then strung on horizontal wires, carried on a reciprocating frame; the wires have serrated surfaces, which smooth the inside of the eyes as the needles swing to and fro; this process is called burnishing. Lastly, the heads and points are finished off by grinding first on a 9-inch running grindstone, and then on an emery-roller, the workman holding a number of needles in his hand together, and rolling them between his finger and thumb. It now only remains to stick the needles side by side in sheets of paper and pack them for sale.

INDUSTRIAL ITEMS.

MAINE.

The village of Oakland, until recently a part of Waterville, turns out a larger number of scythes yearly than any other place in the world. Three of the largest establishments there have a total annual capacity of 35,000 dozen scythes, the largest turning out 20,000 dozen.

The Pembroke Iron Works, Pembroke, which passed into the hands of J. C. Warr & Bros., of Wareham, Mass., early in the summer, have been in operation since 1828, and at present a better quality of iron is being manufactured than ever before. Until within a few weeks the works have been run night and day, but the severe drought of this section has affected the water-power so that night work has been practically suspended. About 150 hands are at present employed, and 30 tons of pig iron daily manufactured into hoop and band iron and nails. The band iron is largely calculated for the manufacture of iron hinges, and is made in widths varying from 1 $\frac{1}{4}$ to 6 $\frac{1}{2}$ inches. Forty machines are constantly employed in the manufacture of nails of all sizes, and it is contemplated putting in 24 more at an early day. The works contain eight smelting and four heating furnaces, and require about 1000 horse-power for the operation of the machinery. The monthly pay roll is \$5000. —*Boston Commercial Bulletin*.

VERMONT.

Strong & Parker, of Vergennes, are busy on orders for their "Little Giant" road machine.

MASSACHUSETTS.

The bronze department of the Ames Company, of Chicopee, is full of orders. Among the work at present under way are three bas-relief scenes for the Chisholm monument at Cleveland, Ohio. The company's machine shops are also busy.

The new Home Sewing Machine Company, of Orange, have nearly finished the foundation for the fourth boiler-house and chimney on their works, on the south side of the river. Their seven or more boilers will furnish heat and motive power for their immense works in process of building.

The Pond Machine Company, of Worcester, numbered among their recent shipments a large engine lathe, destined for Pittsburgh, Pa. The lathe weighs 35 tons, the bed-plate being 50 feet long, in one piece.

Lovejoy & Son, of Lowell, manufacturers of cutlery, are having a large engine of the Harris Corliss type set up in their factory.

The work of rebuilding has commenced at the burned Lamb Wire Mill, at Northampton. The new mill will be 84 x 39 feet.

B. & J. W. Belcher, of Chicopee Falls, turn out 700 of their Mudgett jaw tappers per annum, having worked up to this figure from 50, the number manufactured the first year.

The Ames Manufacturing Company, of Chicopee, are doing a large business in sewing machines and bicycles.

The Douglas Ax Works are making additions to their plant.

Belcher & Taylor are making two additions to their Chicopee works, one 100 x 15 and one 70 x 30.

CONNECTICUT.

The Francis Mfg. Company, New Britain, are making all kinds of cast-steel goods, including edged tools, axes and hatchets, and a variety of small wares, such as tuning-forks, &c. The castings are made by a new process, which is said to be different from any hitherto employed in casting steel.

NEW YORK.

The Franklin Iron Manufacturing Company have blown in their new furnace near Syracuse. The stack measures 75 x 14.

PENNSYLVANIA.

One hundred new ovens have been laid out at the Clarissa Coke Works of James Cochran & Son, at Dawson, on the Dickerson Run branch of the Pittsburgh, McKeesport and Youghiogheny Railroad. The plant now consists of 100 ovens, which are in active operation. A new store-room, 40 x 60 feet, is being erected.

The Kemble Coal and Iron Company are the defendants in a suit that is being contested in the courts at Bedford with great vigor on both sides. In 1872 Thomas A. Scott and R. H. Gratz, of Philadelphia, J. H. Seymour, of New York, and S. L. Russell, of Bedford, leased a valuable tract of ore land to the Kemble Coal and Iron Company for 11 years, with a royalty of 50 cents per ton. There was a clause in the lease reading as follows: "For the first year of the lease the parties of the second part are to pay rent on as many tons as they are able to mine, but for any period of three years thereafter the rent in the aggregate is not to be less than \$10,000, whether ore to that extent is mined or not, unless the irregularity of the ore vein should, to the satisfaction of the said parties of the first part, prove so great as to prevent the said parties of the second part from taking out ore to that amount." The company commenced operations for taking out the ore, but quit in a year's time, alleging that the ore was not present in paying quantities, that the title was in dispute, and that a branch road had

not been constructed to the property as per agreement. The owners sued when the first payment of \$10,000 was due and won in the lower and Supreme Court. The case now on trial is for the collection of two payments of \$10,000 each, which are due under the lease.

The Blandon Rolling Mill has started up after a period of three weeks' idleness. During the suspension several important improvements were made, among them the introduction of a new engine.

The new building of the Shenango Machine Company, at Sharon, which is to take the place of the one recently burned, is beginning to take shape. A substantial foundation has been laid, and the laying of the brick walls has begun. The new shop will be a substantial one-story brick building, 100 feet long by 40 feet wide, and an L nearly half as large for boiler-room, blacksmith shop, &c. The whole will be roofed with slate, and is to be completed by the 1st of October. A large amount of new and the latest improved machinery, enabling the company to perform a much greater amount of work, and to turn out machinery that was impossible in the old shop, will be placed in it. A fine 60-horse-power boiler is now being built for them by the Sharon Boiler Works.

The residents of Chartiers, near Pittsburgh, are agitated over a rumor that another rolling mill is to be located there.

A building 24 x 37 has been staked off for the Bethlehem Electric Light Company. It will be of brick, and will contain all the necessary machinery. The stock has all been subscribed for, and 25 lights have been engaged.

The Monocacy Furnace, in Union Township, has been put in blast, and is working satisfactorily, the first cast of iron having been made on last Thursday morning, the iron being of excellent quality.

A fire at the Mellert Iron Works, Reading, on September 17, did some \$3500 worth of damage, the loss, however, being entirely covered by insurance.

The stockholders of the Co-operative Iron and Steel Works, of Danville, Pa., will meet on October 6, to consider a change in the nature of the corporation. It is proposed to accept the provisions of the new constitution and the incorporation act of April 29, 1874, changing the name of the company to the Danville Steel Company. The feeling among the stockholders is reported to be strongly in favor of the change.

Furnace No. 1, at Hollidaysburg, has been blown out for repairs to the stack. It is reported that the company contemplate removing the old stone stack and replacing it with a new iron one.

Eckert's Furnace, No. 1, at Reading, has chilled, and during the past few days and nights a force of men has been vainly trying to break up the solid mass within. Chipping and prying have been almost useless, so hard has it become, and several blacksmiths are kept busy sharpening tools. The furnace is 57 feet high, and now contains 38 feet of chilled material. It will require several months before it is again in running order. The remaining furnace has been idle also, but is now blown in.

Lloyd & Lindsay, 328 Walnut street, Philadelphia, have been awarded the contract for the steel for the entire construction of the steel ship to be built by the Harlan & Hollingsworth Company, of Wilmington, Del. This includes the hull plating, angle iron for frames, bulb deck beam, &c. The steel plates will all be made by the Siemens-Martin process, at the Co-operative Iron and Steel Works, Danville, Pa. Sample deck-beams, angles and plates were rolled and submitted, together with the tests, which completely met the views of the builders and the fullest requirements of the specifications under which the vessel is to be built. This is said to be the first steamer built in the United States the construction of which is steel throughout, including boilers.

PITTSBURGH AND VICINITY.

The new shaft which the Black Diamond Steel Works are making for the steamer C. L. Wood will weigh 20,000 pounds when finished. Pittsburghers hereafter will have no need to send to Krupp, at Essen, for their steamboat shaftings, as the Black Diamond Works, with the largest hammer in America, are prepared to do the work.

KcKee's new glass house, on Twelfth street, Southside, is rapidly approaching completion and will be ready for occupancy about the middle of October. It is probable, however, that the establishment will have to remain idle, as the prospects of an amicable settlement of the trouble with the window-glass workers is not very encouraging.

The French Spiral Spring Company are building a large mill between Twenty-fifth and Twenty-sixth streets, below Penn avenue. At present they are engaged drilling a gas well, with the prospect of lighting the mill with natural gas. This will be one of the largest spiral-spring works in this country, and will be fitted with the most improved machinery for carrying on the work successfully.

The production of the Pittsburgh Bessemer Steel Works, at Homestead, last week, was 2500 tons of ingots and 21,000 tons of rails. When the works were built the output was to be 60,000 tons per year, but more than that is produced each month.

Thomas Wightman & Co., of this city, have secured the control of the prescription-glass works at Parker City, and will operate them in the future.

Another new steel shaft has just been completed at the Black Diamond Steel Works. It is 31 feet long, 15 $\frac{1}{2}$ inches in diameter at the center, and has six collars or offsets. It weighs 19,000 pounds. Last week a shaft for the Iron Duke, of Gray's Line, was forged under the 17-ton hammer and placed in the annealing furnace. It will weigh, when completed, between 12,000 and 13,000 pounds.

The work on the new shops of the Baltimore and Ohio road, at Glenwood, has been delayed by the non-arrival of material.

OHIO.

At a meeting of the William Anson Wood Mower and Reaper Works, in Youngstown, on Sept. 10, C. H. Andrews was elected president; John Stambaugh, vice-president; George J. Margerum, secretary, treasurer and general manager, and Frank Wood, superintendent. C. H. Andrews, John Stambaugh, Henry Tod, B. M. Barber, Paul Wick and G. J. Margerum were elected directors.

The rumors of the sale of the Brilliant Glass Works, at Steubenville, have not been confirmed. It is said the purchaser, F. B. Coulter, does not want the property. It is likely it will have to be reappraised, although the appraisement—\$22,500—is \$15,000 less than the works cost.

A slight flow of gas has been obtained at the well which is being driven at the Jefferson Iron Works, at Steubenville, at a depth of 1350 feet. When the gas was lighted it blazed up about 6 feet above the ground. The boring was continued in the hope of reaching a larger vein.

The new furnace of Means, Kyle & Co., at Hanging Rock, will probably be ready for blast by the first of next year. The stack is 65 feet high by 16 feet bosh. The Whitwell ovens, which are nearly completed, were erected by Witherow & Gordon.

A boiler 68 feet long, at the Cleveland Rolling Mill Company's blast furnace, exploded on the evening of Sept. 11, demolishing the building. A dozen men were working near, but only four were injured, none seriously. The damage is probably \$15,000. The cause of the explosion is unknown.

The Jefferson Iron Works, at Steubenville, which have been making extensive repairs about the mill, factory and furnace the past three months, start up in full this week. The puddlers went to work last Saturday, and the nailers are preparing their machines so as to be ready.

A change in the machinery is being made at the Paul gas well, at Martin's Ferry. This well is down over 1500 feet, and boring will be resumed this week. The well at the Laughlin nail mill is going down steadily, and at present is down about 900 feet. Several more wells are under consideration in that locality, dependent upon the success of the two now going down.

Benwood Furnace, at Martin's Ferry, blew in last week.

WEST VIRGINIA.

Dalzell Bros., who are shortly to establish a new flint-glass factory at Wellsburg, propose to use gas instead of coal in the flattening department. The capacity of the Panhandle Works, at the same place, is to be doubled and the capital stock increased to \$10,000. The new factory will measure 90 x 72 feet, with an eight-pot blowing furnace. Work on the improvements is to commence at once.

Bessemer steel works are now in course of construction at Benwood similar to those being erected at Riverside Furnace, about half a mile distant, and at Bellaire, Ohio. The buildings are to be principally of iron, and each will have two 4 $\frac{1}{2}$ -ton converters. There will also be a 32-inch blooming mill. The steel is to be used in the manufacture of nails.

ILLINOIS.

The Excelsior Iron Works, of Chicago, are full of orders, as usual.

The new machine shops of Benjamin, Fischer & Mallery, in South Chicago, are running full and employing from 80 to 85 men. The firm are doing a large business in wood-working machinery.

The Chicago Forging Company, impelled by the rapid extension of their business, have increased their capital stock from \$50,000 to \$100,000.

J. J. Ryan & Co., of Chicago, have recently doubled the capacity of their works, and are running full on orders for railway journal bearings and general brass castings.

Kirk, Schlenker & Co., of Chicago, have started work in the new addition to their works. They will make a specialty of the Dunn fire-escape.

The Chicago Forge and Bolt Works are building a new 40 x 60 addition to their works.

The South Chicago mills were to have started up last Monday, the recent strike having been amicably settled last week.

The Cairo Iron and Machine Works are adding to their machinery. They are filling an order for the Western Nail Company, of Belleville.

The machine shops of Chicago are all quite busy at present, and large orders are being turned out.

ALABAMA.

It is announced that two furnaces will be built at Anniston this fall.

The Briarfield Iron Works have established a nail factory, and are now manufacturing nails—the first ever turned out in Alabama.

KENTUCKY.

The Fred. J. Meyers Mfg. Company, Covington, report they are full of orders and working their employees overtime. They are putting in all the ironwork for the new court house at Newport, and working on several large contracts in the West. They have in course of erection a new building for their ironwork department, 30 x 90 feet, to be completed by the 1st of November.

The American Wire Nail Company, Covington, are running their establishment on full time and report trade good.

MICHIGAN.

The Detroit File Works have recently placed a new boiler and a 100-horse-power Fulton engine in their establishment, and have added new machinery, necessitated by the growth of their business.

MISSOURI.

Work has been begun on the new two-story addition to the works of the Groom Shovel Company, of St. Louis. The addition is to be completed by October 1.

The St. Louis Wire Mill Company have occupied their new warehouses, and are now receiving plenty of orders. They are furnishing power to operate the plant of the new Western Union Wire Fence Company.

The Missouri Malleable Iron Company, of St. Louis, are contemplating large additions to their works.

The Excelsior Mfg. Company are running out 2500 stoves per week, and are working up quite a trade on the Pacific coast. They are bringing out a new hard-coal cooking stove, the invention of their superintendent, which is said to possess meritorious features.

The works of the Standard Tool Company, St. Louis, are still idle.

The Hooker-Colville Steam Pump Company, of St. Louis, are about to erect a large addition to their works, and will also add to their machinery. They are running their works double turn.

WISCONSIN.

The North Chicago Rolling Mill Company have decided to build a \$100,000 nail mill at Bay View, and will employ 600 men. The building will be put up at once and the first nails made and delivered by January 1, 1884.

The Fon du Lac Iron Company, of Fon du Lac, will commence the manufacture of Lake Superior charcoal foundry iron at their new furnace about October 1. This furnace was built in 1873, has a producing capacity of about 10,000 tons per year, but was never in operation. Messrs. Chas. Himrod & Co., of Chicago, are their sales agents, and will control their entire output, which will be known as the Fon du Lac brand.

The Colorado Coal and Iron Company's Coal Lands.

Hearings have been begun in an important suit involving the right of the Colorado Coal and Iron Company to the tract of some 7000 acres near Trinidad, known as the El Moro Coal Field.

The style of the suit, which has been in the courts since 1880, is the "United States vs. the Colorado Coal and Iron Company and others." The claim of the Government is that the original patents to these lands, which are now of almost fabulous value on account of furnishing coal and coke for the mining and smelting industries of the country in possession, were issued by fraudulent conspiracy on the part of the Register, the Recorder of the United States Land Office and others. The patents to the land were issued in 1873, and the attempt of the Government is to show that the lands, being mineral lands, were secured by fraudulent entry, while forgery was resorted to in furtherance of a scheme to secure title. The patents being issued in 1873, the Southern Colorado Coal and Town Company began operations in 1875, and did a great deal in developing and improving the property. In 1880 the Coal and Town Company and others were consolidated into the company against which action was first brought by the Government in the same year. During the progress of the case an enormous amount of testimony has been taken, and about all that remains is the making of the final arguments. The claims of the defendant company are that it was a bona fide purchaser; that no notice of alleged frauds was given by the Government until over \$500,000 had been expended in developing the property, and, in general, that the company's title is valid. The attorneys in the case are, for the Government, Judge W. S. Decker, formerly United States District Attorney for Colorado, and now special assistant retained in this case, and for the company and the bondholders, who hold \$300,000 in bonds, Lyman R. Bars, of Colorado Springs; Edward O. Wolcott, of Denver; John M. Waldon, of Pueblo, and John G. Milburn, of Buffalo, N. Y.

The check-weighman law went into force in Pennsylvania on September 1 at every bituminous coal mine where coal is mined by measurement. All cars filled shall be uniform in capacity at each mine. No unbranded car shall be used under a penalty of \$10 a day for each day it is used. The miners of a pit, or a majority of those present at a meeting called for that purpose, have the right to employ a competent person as check-weighman or check-measurer, as the case may require, who shall be permitted at all times to be present at the weighing or measurement of coal; also, have power to weigh or measure the same, and during the regular working hours to have the privilege to balance and examine the scales or measure the cars. When differences arise between the check-weighman or check-measurer and the agent or owners of the mine as to the uniformity, capacity or correctness of scales or cars used, the same shall be referred to the mine inspector of the district where the mine is located, whose duty it shall be to regulate the same at once; and in the event of said scales or cars proving to be correct, then the party or parties applying for the testing thereof to pay all expenses thereof. But if not correct, then the owner or owners of said mine to pay all the cost and charges of making said examination. The act also provides that nothing therein contained shall be construed to prevent operators and miners contracting for any method of measuring and screening the coal mined by such miners as they may contract for.

Consul McLain, of Nassau, says that considerable interest has been felt in that Colony over the changes made in the United States tariff which took place on July 1, especially as some of the modifications affect the exports of the Bahamas. The placing on the free list of bananas, pineapples and sundry other fruits which have heretofore paid from 10 to 20 per cent. duty was hailed with pleasure, and has given much encouragement to planters and shippers to increase the production, and has imparted a fresh stimulus to the industry. The reduction of the duty on fruit preserved in its own juice was also acceptable. It is believed that an impetus will thus be given to the pineapple trade that will prove highly beneficial both to the Colony and to the United States, where the fruit will be shipped and the proceeds spent.

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THE IRON AGE BOOK DEPARTMENT

ENGINEERING.

Auchincloss.—*Link and Valve Motions.* By Wm. S. Auchincloss; 7th edition, revised and enlarged, 21 plates, 37 illustrations and a copper-plate engraving of the travel scale; 179 pages, 8vo, cloth; 1880 \$3

This handbook for mechanical engineers contains the application of the slide-valve and link motion to stationary, portable, locomotive and marine engines. All dimensions of the valve may be easily found by means of a printed scale, and the proportions of the link determined without the assistance of a model.

Bacon.—*Treatise on the Richards Steam Engine Indicator.* By F. W. Bacon, M. E.; 3d edition, illustrated, 179 pages, 12mo, cloth; 1880 \$1

All necessary information is furnished concerning the indicator, its application and directions for its use. Additions, as developed by American practice, and an appendix of formulae and rules useful to engineers, are given in this revised edition.

Baker.—*Land and Engineering Surveying.* By T. Baker, C. E.; new edition, 231 pages, 12mo, cloth; London (Weale's series), 1879 \$0.80

A rudimentary treatise on the subject. Students and practical men who have not studied the higher mathematics will find everything of importance in this little book.

Campin.—*A Practical Treatise on Mechanical Engineering.* By Francis Campin, C. E.; 29 plates and 100 illustrations, 416 pages, 8vo, cloth; 1863 \$6

This work comprises practical remarks upon metallurgy and descriptions of workshop machinery and tools. The processes of molding, casting and forging are explained, together with an analysis of iron and iron ores. Observations are added upon the construction of steam boilers, and there are chapters on furnaces used for smoke prevention, and upon explosions, by John Bourne and Robert Armstrong. The management of steel and the case-hardening of iron are also taken up.

Clark.—*Fuel; Its Combustion and Economy.* By D. K. Clark, C. E.; 394 pages, 12mo, cloth. London 1879 \$1.50

This work is an abridgement of the standard treatises on "Combustion of Coal," by C. W. Williams, and "Economy of Fuel," by T. S. Prideaux. In addition, the editor has clearly summarized the more recent results of progress, with chapters on the composition and combustion of various fuels now in use.

Du Bois.—*Elements of Graphical Statics.* By Prof. A. J. Du Bois; 3d edition, 8vo, cloth, 1 vol., text, 408 pages, and an atlas of 32 plates; 1879 \$3.50

This work forms a complete treatise upon every variety of cranes, bridge, roof and suspension trusses, braced and stone arches, pivot and draw spans, continuous girders, &c. It includes graphic and algebraic methods of calculation of the strains in every structure that occurs in engineering practice. It is one of the most complete presentations of the new graphic method in English professional literature.

Knight.—*The Mechanician; a Treatise on the Construction and Manipulation of Tools.* By Cameron Knight; 3d edition, 96 plates, containing 1147 illustrations, pp. 397, 4to, cloth. London, 1881. \$7.25

This work is divided into three principal parts, the first devoted to forging and detailed descriptions of engineering tools and appliances; the second includes the application of tools to engine making, and the third part consists of hand and machine processes, turning, screw cutting, &c. The author's practical experience of 20 years in engine-making makes this a valuable book of reference.

Rontgen.—*Principles of Thermo-Dynamics.* By Robert Rontgen; 103 illustrations, 679 pages, 8vo, cloth; 1880 \$5

This translation from the German, revised and enlarged by Prof. A. J. Du Bois, of the St. Field Scientific School, is an able and complete treatise on the mechanical processes of heat, with special applications to hot-air, gas and steam engines.

Law and Burnell.—*Civil Engineering.* By Henry Law and Geo. R. Burnell; 6th edition, revised by D. Kinnear Clark, C. E., with large additions in recent practice, 319 illustrations, 638 pages, 12mo, cloth. London (Weale's series), 1881 \$2.60

Treats of common roads and railways, bridges and tunnels, with system of their construction, strength of materials, &c. Marine engineering in all its details, hydraulic engineering and drainage are also considered. The language used is simple, mathematical terms being omitted. A very practical and intelligible book.

Mahan.—*Civil Engineering.* By Prof. D. H. Mahan; new revised edition, edited by Prof. De Volson Wood, with new plates, 637 pages, 8vo, cloth; 1880 \$5

This popular treatise, by the late Professor Mahan, of the U. S. Military Academy at West Point, has long been considered as a standard. It is essentially practical, and is surpassed by no other work of its kind. Professor Wood has added valuable new material, and there is a chapter on river improvement, by F. A. Mahan, and a complete index.

Merrett.—*Land and Engineering Surveying.* By H. S. Merrett; 3d edition, 41 plates, with illustrations and tables, 317 pages, 8vo, cloth. London, 1878 \$5

A complete work of reference and instruction for the civil engineer. There are careful descriptions of the instruments required, and the details of surveying, plotting, leveling, &c., are practically explained and illustrated by fine plates and diagrams drawn to scale.

Rankine.—*Useful Rules and Tables.* By Prof. W. J. M. Rankine; 6th edition, thoroughly revised by W. J. Millar, C. E., with numerous diagrams, 384 pages, 8vo, cloth. London, 1883 \$1.25

This valuable collection of rules and tables relating to mensuration, engineering, structures and machines has been added to, in the present edition, by an appendix with tables, tests and formulae for the use of electrical engineers contributed by Prof. Andrew Jamieson.

Richards.—*Gas Manufacture.* By Wm. Richards; 29 large plates and numerous illus., 364 pages, 4to, cloth. London, 1877 \$12

This is a comprehensive and practical work on the history, manufacture and distribution of coal gas. It contains complete analyses of coal and a treatise on the chemistry of gas manufacture. Plans, specifications and illustrations of retorts, tanks, mains, motors, burners, &c., are given, with full explanations and descriptions of retort settings and buildings.

Sennett.—*Marine Steam Engine.* By Richard Sennett; illustrated by plates and diagrams, 659 pages, 8vo, cloth. London, 1882 \$8.40

One of the latest and best English works on this subject. A brief but comprehensive sketch is given of the progress made in marine engineering during the past 30 years. The author, avoiding the use of mathematics as far as possible, dwells in an efficient and practical manner upon the mechanism and management of the marine engine and all its appliances. There are special chapters upon the boiler, the efficiency of steam and methods of propulsion.

Simms.—*Practical Tunneling.* By F. W. Simms, C. E.; 3d edition, revised and enlarged by D. K. Clark, C. E.; 21 folding plates and 106 illustrations, 354 pages, 8vo, cloth. London, 1877 \$7.50

Explaining in detail, with numerous examples of modern practice, shaft-sinking, excavating and all the operations connected with tunneling. Also an elaborate account of the construction of the Mont Cenis and St. Gothard Tunnels. Minute and valuable experiences and data are presented relating to the heading operations, rock-boring machinery, means of ventilation, labor, cost, &c. of these tunnels, together with the methods of excavating by compressed air.

Simpson.—*Manual of Screw Cutting.* By William Simpson; 15 pages, 16mo, cloth \$0.30

This little book gives rules for calculating the change gear on screw-cutting lathes to cut square and angular threads, per inch or per pitch, with two or four gears. Examples are given under each rule. Table for United States screw threads, as well as Whitworth's, are also included.

IRON, STEEL AND METALLURGY.

Byrne.—*The Practical Metal Worker's Assistant.* By Oliver Byrne; revised edition, 609 illustrations, 683 pages, 8vo, cloth; 1872 \$7

A comprehensive and complete work of instruction for metal workers, comprising metallurgical chemistry and the process of working iron, steel and all metals and alloys. Special attention is given to the best methods of forging, hardening and tempering, casting and founding, soldering, &c. The processes dependent upon ductility are explained, and there are chapters upon screw-cutting and other tools. The latter part of the book consists of the history and application of the art of electro-metallurgy to manufacturing purposes, including descriptions of galvanic batteries, and the processes of electrotyping and electroplating. There is also an appendix upon the manufacture of Russian sheet iron, Malleable iron castings and improvements in Bessemer steel.

Davies.—*Metalliferous Minerals and Mining.* By D. C. Davies, M. E. 2d edition, revised, 148 illustrations, 450 pages, 8vo, cloth. London, 1880 \$5

This book is an excellent and systematic description of the conditions under which metallic ores are found in the different countries of the world. It explains the origin of deposits, and defines the localities occupied by the various metallic ores, with practical details in the working of mines and the dressing of ores.

De Koninck.—*Dietz.*—*A Practical Manual of Chemical Analysis and Assaying.* By L. L. De Koninck and E. Dietz; American edition, edited with notes and an appendix on iron ores, by A. A. Fesquet; 282 pp., 12mo, cloth, 1873 \$2.50

This work treats exclusively of chemical analysis and assaying as applied to the manufacture of iron from its ores, and to cast iron, wrought iron and steel. The apparatus and operations are described, and there is also a chapter on the assay of fuels. The work is very thorough, and the methods of analysis of the different elements are clearly intelligible.

Kirk.—*Founding of Metals.* By Edward Kirk; 4th edition, 21 illustrations, 272 pages, 8vo, cloth; 1881 \$2.50

These notes contain the observations and experience of the 10 years' practice of a practical foundryman and chemist. Omitting chemical and technical terms, the author treats upon the forming of alloys and presents a general description of all the metals, minerals and gases used in the art of founding.

Spretson.—*Casting and Founding.* By R. E. Spretson; 2d edition with 82 plates drawn to scale 412 pages, 8vo, cloth. London 1880 \$

The object of this work has been to collect in one volume every subject on which a founder will require information. It embraces a full discussion of modern English and Continental practice in casting, founding, molding and case-hardening iron, steel, brass, bronze and other materials a founder may have to deal with. The illustrations show working drawings of cupolas, furnaces, blowing engines and all the machinery necessary to the art. The methods of founding statues, bells and articles used for art work and ornamentation are practically described.

Urquhart.—*Electro-Plating.* By J. W. Urquhart; with numerous illustrations, 216 pages, 12mo, cloth. London, 1882 \$2

Any ordinarily intelligent person may become skilled in the practice of electrotyping by consulting this practical handbook, which gives, in simple language, working directions for copper, silver, nickel and gold plates; with clear explanations of terms and tools adapted to the work.

West.—*American Foundry Practice.* By Thomas D. West; illustrated, 391 pages, 8vo, cloth; 1882 \$2.50

A practical treatise on the management of cupolas and the melting of iron. The author, a practical foundryman, treats of the molder and his trade, green-sand molding; loam and dry-sand molding, and the manipulation of iron castings. The work is a valuable addition to the list of books upon this subject.

HYDRAULICS.

Bayles.—*House Drainage and Water Service.* By James C. Bayles; 4th edition, 3 folding plates and 30 illustrations, 365 pages, 8vo, cloth; 1882 \$3

This work discusses the subject of house drainage and water service in cities, villages and rural neighborhoods in a manner instructive alike to architects, mechanics and house owners. The best forms of plumbing practice are described and illustrated, and the principles upon which good work depends explained. The book is of practical value to the building trades and all interested in the mechanics of hygiene. The contents are as follows: Hygiene in its practical relations to health. Sewer gas. Waste and soil pipes. Traps and seals and the ventilation of soil pipes. Water closets. Service pipes and water service in city houses. Tanks and cisterns. The chemistry of plumbing. Elementary hydraulics applicable to plumbing work. Sanitary construction and drainage of country houses. Water supply in country districts. Suggestions concerning the sanitary care of premises. The plumber and his work.

Box.—*A Practical Treatise on Mill Gearing.* By Thomas Box; 3d edition, 11 plates, 120 pages, 8vo, cloth. London, 1882 \$3

These rules and tables for calculating the power of wheels and shafts are the results of the successful experience of a practical mill-gearer. Numerous examples of gearing in practice are given.

Du Bois.—*Hydraulics and Hydraulic Motors.* Translated by Prof. A. J. DuBois, from the 4th edition of "Weisbach's Mechanics;" 380 illustrations, 675 pages, 8vo, cloth; 1878 \$5

This work consists of numerous practical examples for the calculation and construction of water-wheels, including breast, undershot, back-pitch and overshot wheels, as well as a special discussion of the various forms of turbines.

Glynn.—*Water Power.* By Joseph Glynn; 6th edition, 151 illus., 162 pages, 12mo, cloth; London (Weale's Series), 1879 \$0.80

This is a rudimentary treatise on the power of water as applied to drive flour mills and to give motion to turbines and other hydrostatic engines.

Grier.—*Rural Hydraulics.* By W. W. Grier; illustrated, 35 pages, 8vo, cloth; 1877 \$0.75

In plain and practical terms the author outlines methods for supplying water to country houses, giving full descriptions of springs and wells, pumps and hydraulic rams, with instructions in cistern building, laying of pipes, &c.

DRAWING.

Davidson.—*Drawing for Machinists and Engineers.* By Ellis A. Davidson; 3d edition, 40 full-page and 6 three-page plates, and more than 200 engravings and working drawings, 12mo, limp cloth. \$2

The author in this work has presented the subject of drawing in a manner best adapted to the needs of engineers and machinists, and has succeeded in producing a very useful handbook.

Le Blanc-Armengaud.—*Engineers' and Machinists' Companion.* By M. Le Blanc and M. Armengaud; 71 steel plates and 246 woodcuts, 116 pages, 4to, half morocco \$15

This book has been the fountain-head from which a host of drawing books have taken their diagrams and illustrations. In the illustrations of machinery completely shaded there is no work which at all approaches it in beauty and completeness. Outline details of machinery are given in great profusion, and the plates throughout the work are very perfect. This is an abridgement of the original French work, and most of the details are of foreign machinery. The chapters on coloring drawings and directions for coloring are all that could be desired.

Mahan.—*Industrial Drawing.* By Prof. D. H. Mahan; revised and enlarged, and chapter on Colored Topography added by Prof. D. H. Thompson, of Troy; 30 plates, 8vo, cloth \$3.50

Comprising the description and uses of drawing instruments, the construction of plane figures, the projections and sections of geometrical solids, architectural elements, mechanism and topographical drawing.

Tomkins.—*Machine Construction and Drawing.* By Prof. E. Tomkins; 1 volume text, 12mo, 368 pages, and 1 volume 43 plates, 4to, cloth; 1878 \$3.75

This work treats of the application of geometrical drawing to the representation of machinery, strength of materials, teeth of wheels and the different kinds of motion. Useful tables and suggestions are appended.

Warren.—*Elementary Projection Drawing.* By S. E. Warren, C. E.; 5th edition, 24 plates, 12mo, cloth \$1.50

The present edition contains instructions on drafting instruments and a new division on the elements of machines. Its contents are as follows: 1. Projections of simple solids, prisms, pyramids, cylinders, cones and spheres, and their intersections and developments. 2. Wood, masonry and metal details, carpentry joints, &c., to be drawn to scale from measurements. 3. Elementary shadows and shading, sufficient for ordinary practice, and with new examples. 4. Isometrical and oblique projections, or mechanical perspective. 5. (New.) Elements of machines, cranks, eccentrics, toothed wheels, screws, &c. 6. Elementary structures and machines.

ELECTRICITY.

Hedges.—*Useful Information on Electric Lighting.* By K. Hedges; 3d edition, revised and enlarged, 156 pages, 8vo, cloth. London, 1882 \$1.75

This work will prove interesting to the general reader and valuable as a text-book to the student, and contains the latest facts and discoveries relating to the electric light to 1882. It has clear and concise descriptions of the different lamps and generators, divisions of the light, cost of working, &c.

Hospitalier.—*Modern Applications of Electricity.* By E. Hospitalier; translated and enlarged by Julius Maier, Ph.D.; 170 illustrations, 459 pages, 8vo, cloth; 1882 \$4.50

The author gives a history of the progress of galvanism, thermo-electricity and dynamic electricity from the first crude constructions to the most perfect form of battery. The work is a thorough and comprehensive compendium of electrical engineering written by an expert. There are complete accounts of the Edison, Brush, Swan and other systems of electric lighting, also of the telephone. Considerable new matter has been added by the translator, including many recent inventions.

Lockwood.—*Practical Information for Telephonists.* By T. D. Lockwood; 192 pages, 12mo, cloth; 1882 \$1

This little work, by the electrician of the American Bell Telephone Co., describes in a practical and readable manner the latest methods for constructing and working telephone lines.

Niaudet.—*Elementary Treatise on Electric Batteries.* By A. Niaudet; translated by L. M. Fishback; with an introduction by Geo. D'Almeida, electrician of the Western Union Telegraph Company; 2d edition, with numerous illustrations, 266 pages, 12mo, cloth; 1882 \$2.50

This work describes every form of battery now in use, and its author is well known to electricians. It will guide the beginner in the choice and management of batteries, and even the professional will find new matter presented and old material worked to new developments.

Prescott.—*Electricity and the Electric Telegraph.* By G. B. Prescott; 5th edition, illustrated, 963 pages, 8vo, cloth; 1882 \$5

This work, by the electrician of the Western Union Telegraph Company, is a comprehensive and accurate summary of the present state of electrical science in this country and abroad. The descriptive portion of the book is very complete, including original illustrations of the latest approved telegraphic apparatus. The unusual facilities of the author for research and experiment make this manual valuable to the profession and of interest to all interested in electrical science.

Higgs.—*Candle-Power of the Electric Light.* By Paget Higgs; 13 pages, 8vo, paper. London, 1882 \$0.25

The author compares the various arc and incandescent lights, the economical ratio of these systems, and treats upon the relation of lighting power to quantity of current and the source of loss in existing lamps.

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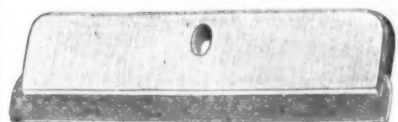
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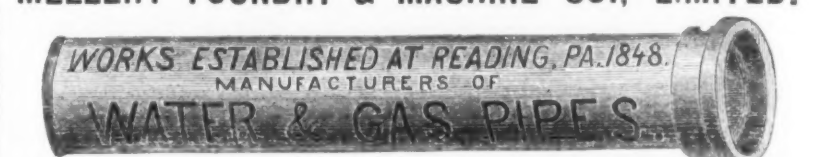
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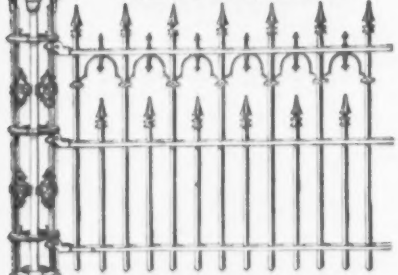
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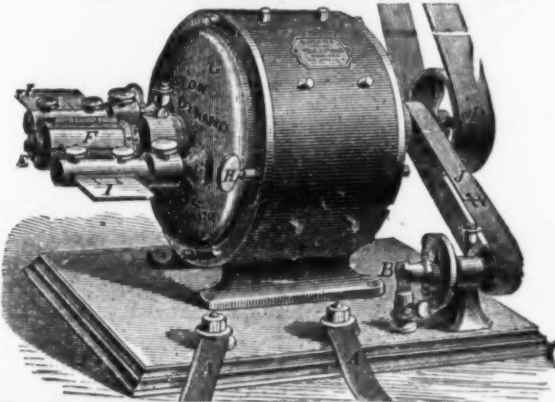
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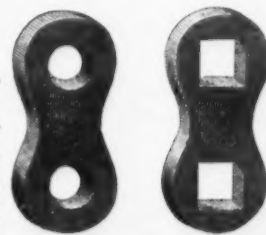
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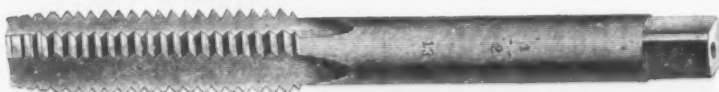


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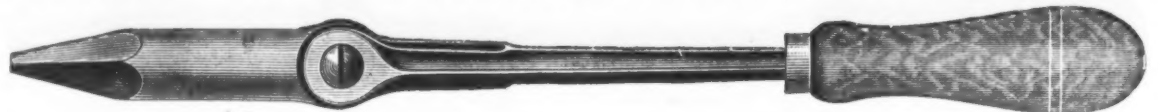
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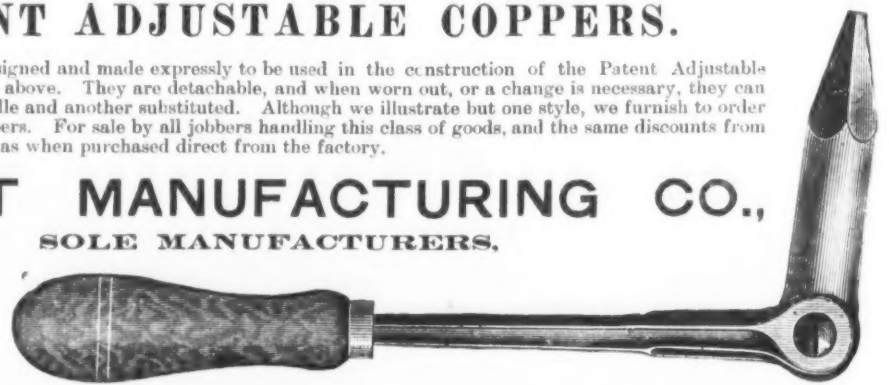
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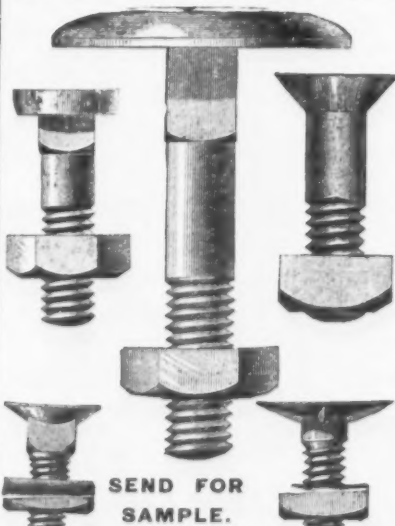


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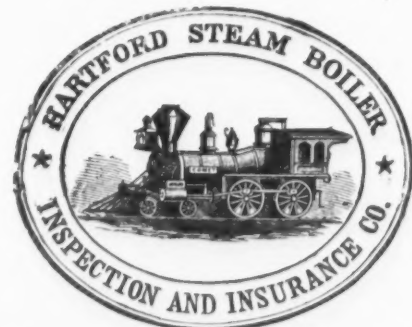
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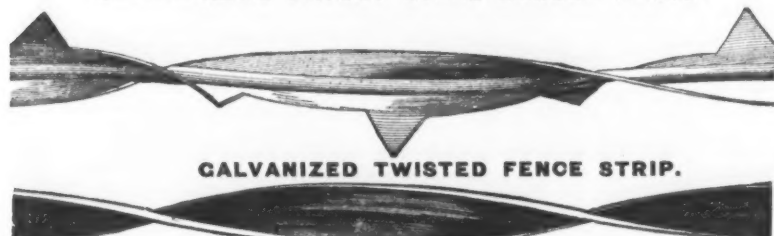
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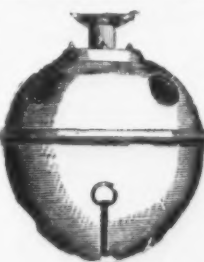
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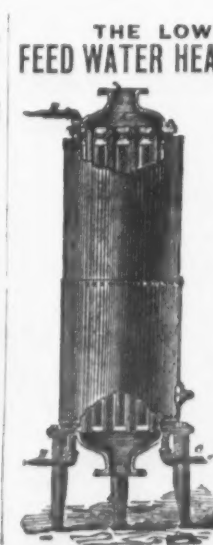
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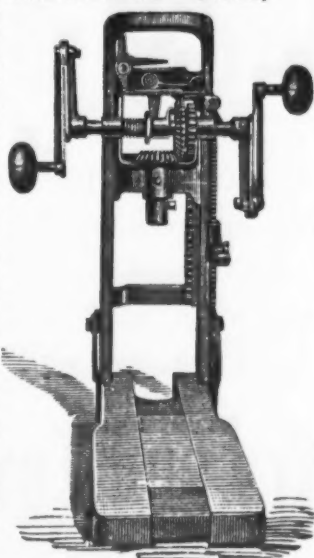
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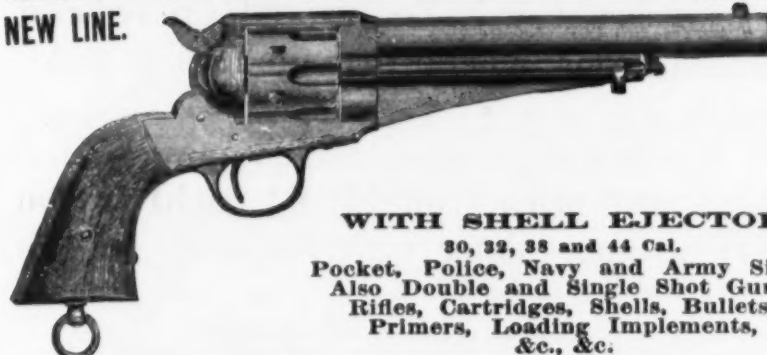
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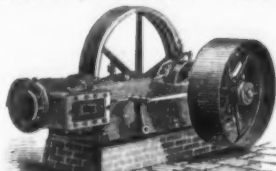
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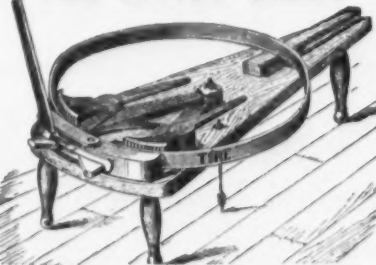


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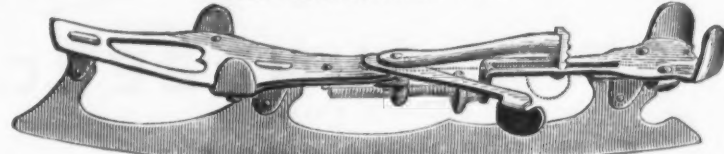
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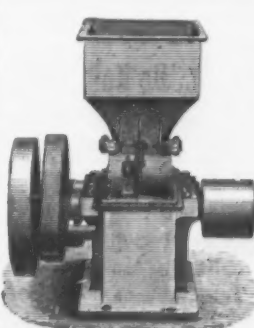
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Revised Axes.....	8 1/2
Double Bit Axes.....	8 1/2
Augers and Auger Bits. —New List January 7, 1883.	
Bates' Nut Augers.....	10 1/2
Cook's Augers.....	10 1/2
Watrous' Ship Augers.....	10 1/2
Benjamin Pierce Auger Bits.....	10 1/2
Gravold Auger Bits.....	10 1/2
Cook's.....	10 1/2
Jennings'.....	10 1/2
Bonney's Pat. Hol. Augers, list \$10 per doz.....	10 1/2
Bonney's Pat. Hol. Augers, list \$10 per doz.....	10 1/2
Bonney's Pat. Hol. Augers, list \$10 per doz.....	10 1/2
Balances.	
Light and Common.....	10 1/2
Bells.	
Bell Bros. Mfg. Co. Light Hand Bells.....	10 1/2
Swiss Pattern Hand Bells.....	10 1/2
Connell's Door Bells.....	10 1/2
St. Western & Kentucky Low new list.....	10 1/2
Boring Machines.	
Upright, without Augers.....	10 1/2
Angular, without Augers.....	10 1/2
Bolts. —Eastern Carriage Bolts.....	10 1/2
Philadelphia.....	10 1/2
Stanley, Wrought Shutter.....	10 1/2
Dracens. —Barber's.....	10 1/2
Backus.....	10 1/2
Bofford.....	10 1/2
American Bolt & Nut Co.....	10 1/2
Guts. —Cast Fast Joint, Narrow.....	10 1/2
Cast Loose Joint, Narrow.....	10 1/2
Acorn Loose Joint.....	10 1/2
Cap'd.....	10 1/2
Wrought Loose Joint.....	10 1/2
Table Hinges and Back Flaps.....	10 1/2
Narrow.....	10 1/2
Loose Joint.....	10 1/2
Hand Butts.	
Parker.....	10 1/2
Clark.....	10 1/2
Shepard.....	10 1/2
Lull & Porter.....	10 1/2
Huffer's.....	10 1/2
Chains. —German Halter and Coll. list December 31, 1882.....	10 1/2
Galvanized Pump.....	10 1/2
Best Proof Coll Chain—English.....	10 1/2
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Coffee Mills. —Box and Side, new list Jan. 1, 1883.....	10 1/2
Enterprise.....	10 1/2
Cutlery.....	10 1/2
Walden Pocket.....	10 1/2
Penn. Knife Co.....	10 1/2
Landers, Frary & Clark, J. H. & Co., Lamson & Goodnow Mfg. Co. and Meriden Cutlery Co., Manufacturers' prices net.....	10 1/2
Drawing Knives.	
Hart Mfg. Co.....	10 1/2
Adjustable Handle.....	10 1/2
Fry Pans.	
10".....	10 1/2
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Nicholson.....	10 1/2
Diston.....	10 1/2
Butcher.....	10 1/2
Fluting Machines.	
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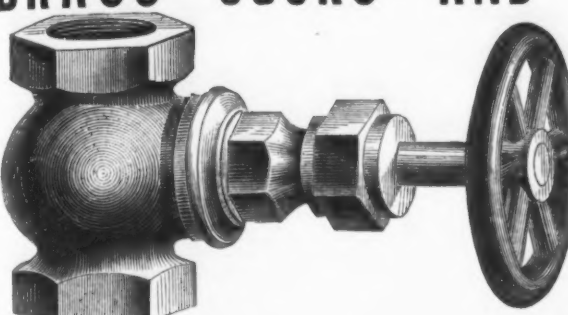
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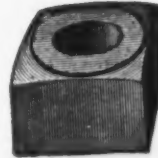
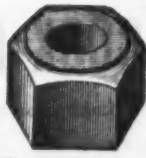
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WEYMOUTH'S PATENT.
This knife is the best in use for cutting down hay and straw in mow and stack, cutting fine feed from bale, cutting corn stalks for feed, cutting peat and ditching marshes.
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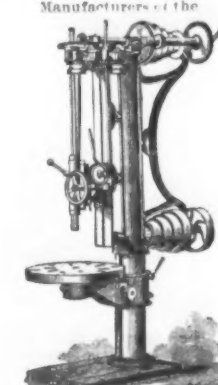


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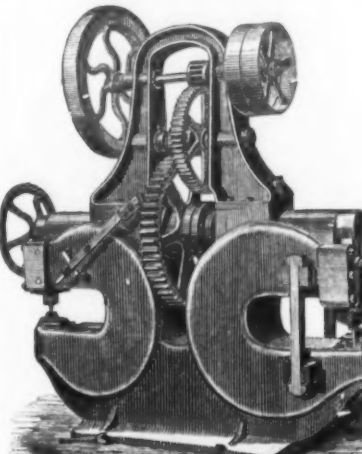
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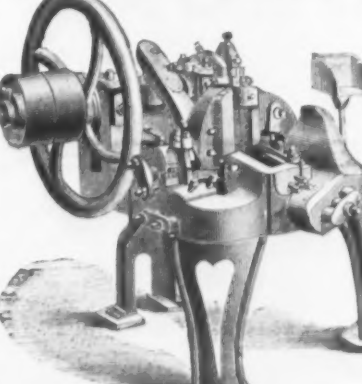
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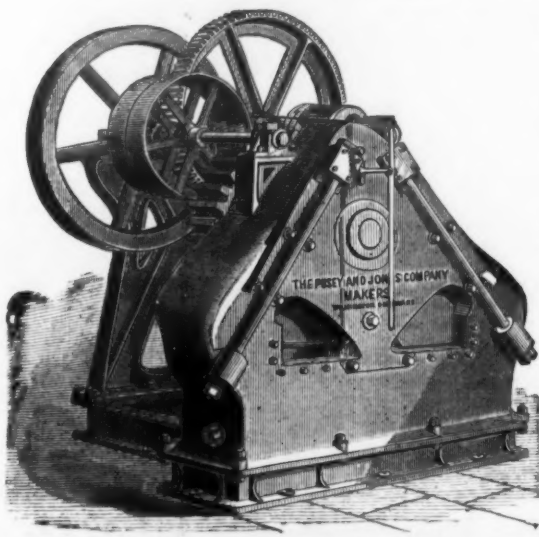
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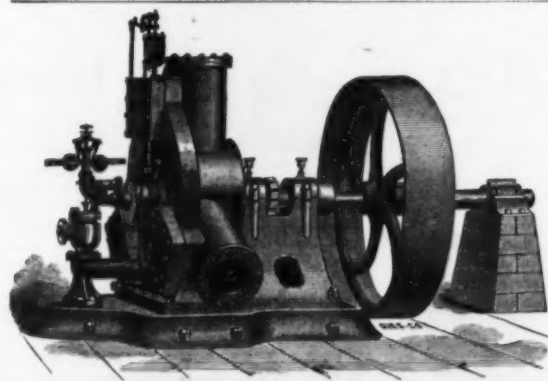
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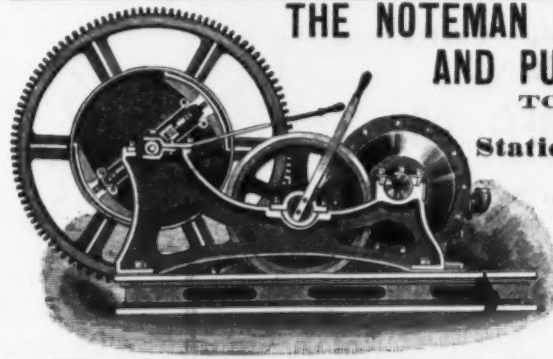
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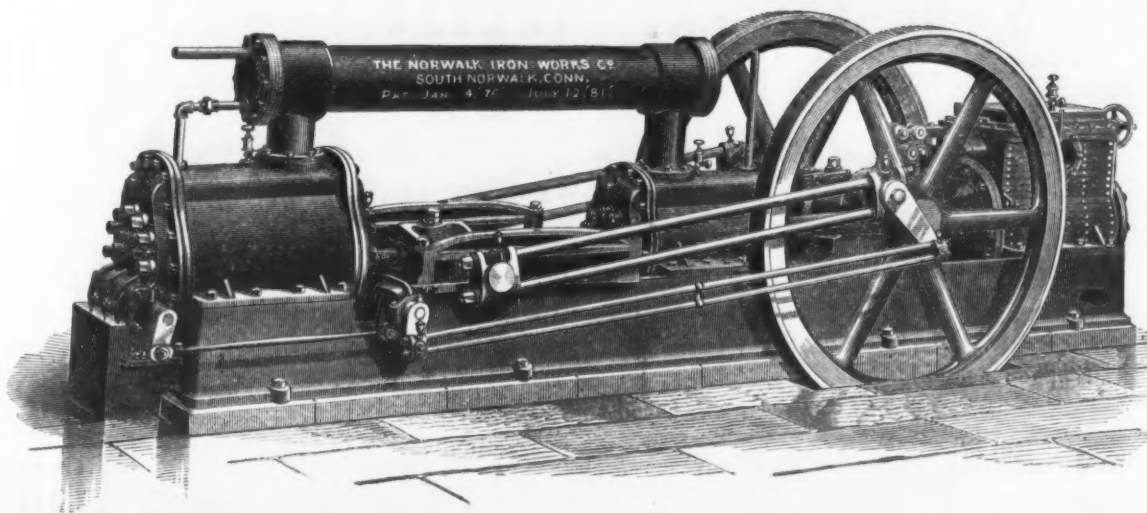
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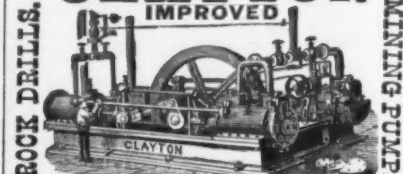
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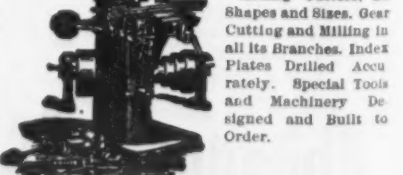
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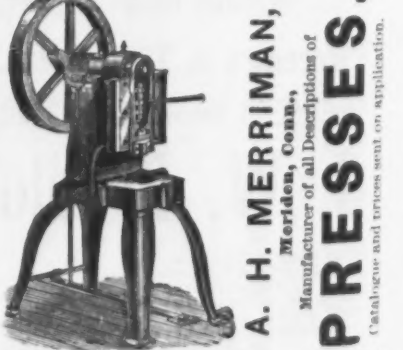
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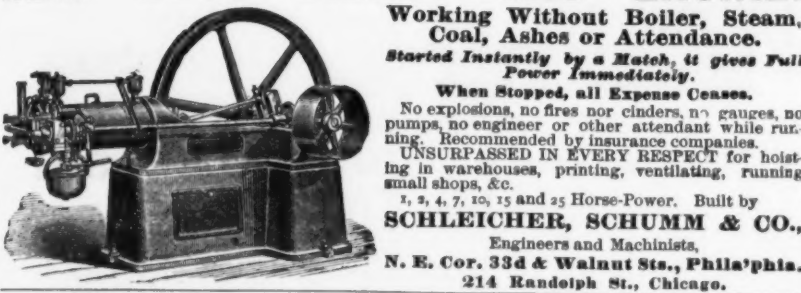
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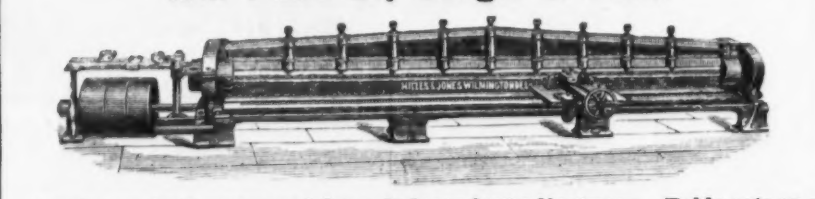
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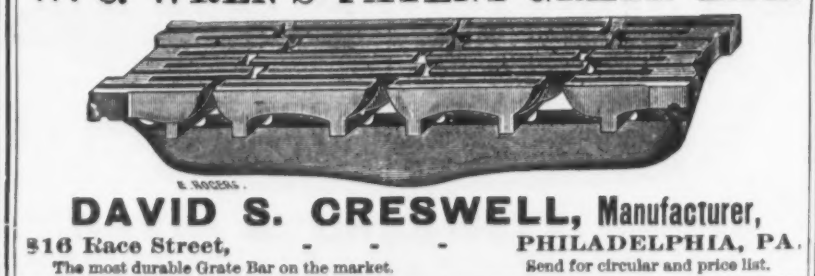
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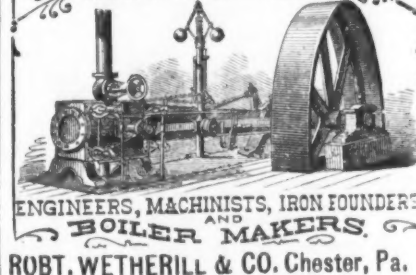


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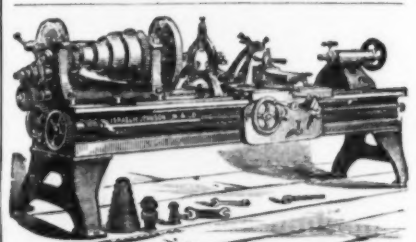
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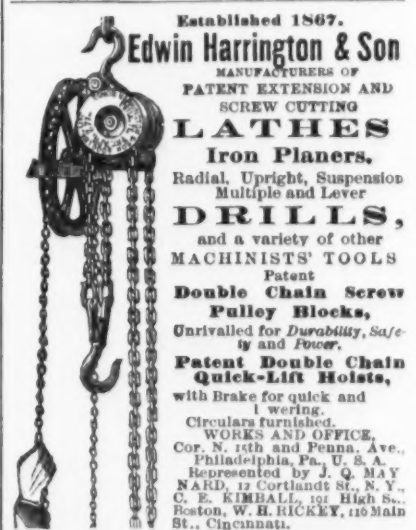
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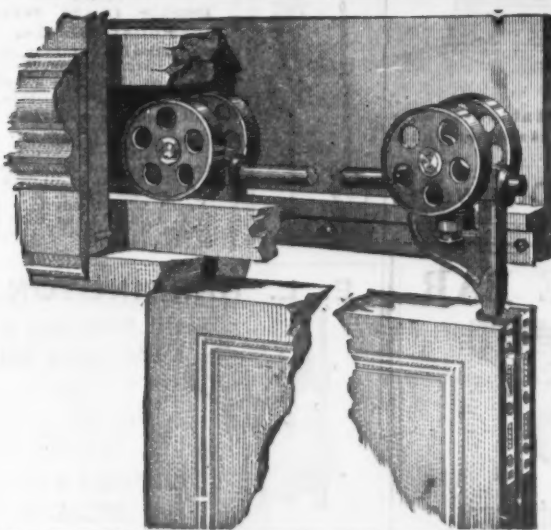
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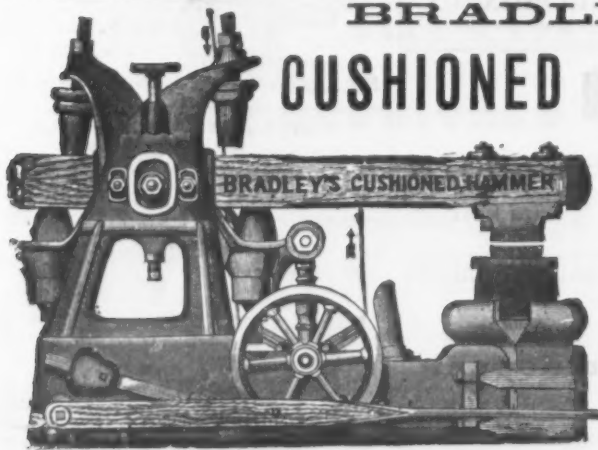
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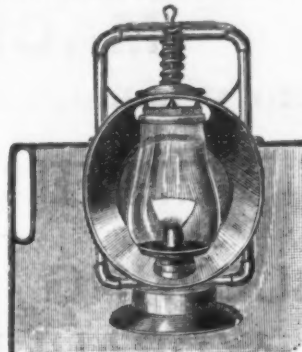
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